

Lloyd's Register of Shipping.

(Report on Vessel No. 50477 Port Hull.)

"Swate"

No. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. J. S. Fort, Son, Ltd. of Sunderland, for the Vessel No. 1210, being built by Messrs. Cockrane Son, Ltd. of Selby, have been inspected by me as set forth below and found to be, so far as can be seen, sound.

Mark on Forgings or Castings.

Lloyd's

No. 2102-2105

A.E.G. 7.9.39.

J. E. Galliford.

1 TILLER

1 RUDDER HEAD

Sunderland.

9.9.39

STERN FRAME.

2105

AND RUDDER FRAME.

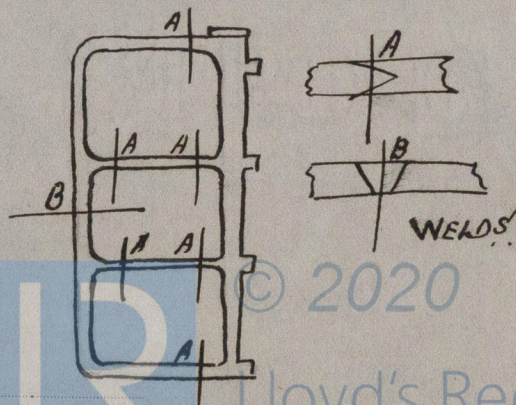
2102.

STEM.

Material*	...	Scrap steel.	
How made	...	Forged	Forged & omitted
If annealed	...		
Dimensions	...	As per plan.	HEAD 5 1/2" DIA. FRAME 6" x 4" to 3" x 4"
Progress on Inspection	...	Forging, smithing & machining.	
Date when Inspected	...	18.7.39 & 7.9.39.	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	...		
Extension per cent.		
Cold Bending Test—			
Angle before fracture	...		
Drop Test—			
Height from ground		
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

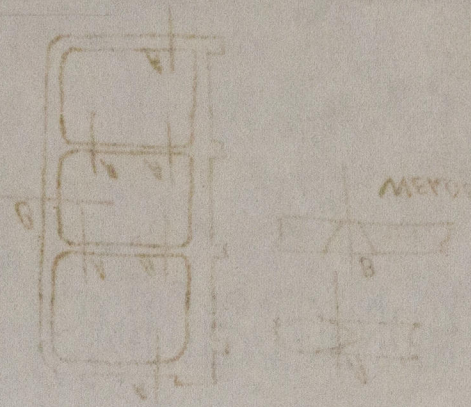
32. 2. 21



Fee (if any chargeable) £ travelling etc
To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.
3m,4,37. T.

MEM.



S.S. K. "Iwate"

HULL REPORT No. 50477.



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Foundation