Rpt. 1.

STEEL STEAMER ~~or MOTORSHIP~~

Received at London Office 30 DEC 1936

State if Report has been sent on the Freeboard of the Vessel NO

State if Report is sent on the Machinery of the Vessel YES

Date of completion of report 22nd DECEMBER 1936 Port of BREMEN No. 1861

Survey held at WESERMÜNDE Date First Survey 23rd JULY 1936 Last Survey 11th DECEMBER 1936

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw) STEEL SCR. STEAM TRAWLER "NORTHERN ISLES" (LO 172) MACHINERY FITTED AFT.

State Type (Full Scantling, Complete Superstructure with or without Tonnage Opening) FULL SCANTLING State Type of Erections FORECASTLE

TONNAGE under Tonnage Deck 530.57

Do. of space or spaces between Tonnage Dk. and Upper Dk. ✓

Total ✓

Gross Tonnage 654.79

Register Tonnage 243.02

REGISTERED DIMENSIONS.

	FEET.
Length	188.1
Breadth	28.15
Depth	15.5

CLASS ✠ 100 A1 STEAM TRAWLER

State if with freeboard as condition of Class: NO

		FEET.
Length from fore part of stem to after part of stern post on summer L.W.L. See Sec. 3 (1a)	L	184.4
Breadth (greatest moulded)	B	28.0
Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c)	D	16.5
1st Longitudinal Number (L × D)	=	3043
2nd Numeral L × (B + D)	=	8164
Framing Depth "d," at middle of length. See Sec. 3 (1d)		26.3
Proportions—Depth to Length—Uppermost continuous deck to top of keel L:D=		11
Do. Long Bridge to top of keel		✓
Draught Moulded		

Built at WESERMÜNDE

Launched 15th OCTOBER 36 Yard No. 569

Builders DESCHIMAG WERK SEEBECK

Owners MAC LINE LTD.

Managers E.D.W. LAWFORD.
(Where necessary to be entered in Reg. Book.)

Residence FLEETWOOD.

Port of Registry LONDON

If surveyed while building, afloat, or in dry dock
WHILE BUILDING AND AFLOAT.

FRAMES, DOUBLE BOTTOM AND BEAMS.

		m/m IN SHIP.			Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships		570			✓
" " from 3/5 length to Collision bulkhead		545			✓
" " in peaks FORWD. O.S.L.		470			✓
SIDE FRAMING. IN BUNKERS, E & B-ROOM	L	150	75	9	✓
IN FISH ROOM	L	150	75	9	
Frame Amidships, Angle, ~~[or L~~ IN PEAKS AND TANKS	L	130	75	10-9	✓
" " Extends up to		UPPER DECK			✓
Reversed Frame Amidships, Angle			✓		
" " Extends up to			✓		
Depth of Framing Girder		150	–	130	✓
Frames in Uppermost Continuous 'tween Decks, Angle, [or [			✓		
" " **Second 'tween Decks,** Angle, [or [			✓		
" " **Third** " " " "			✓		
Framing in Peaks, Angle ~~[or L~~	L	130	75	10-9	✓
Diameter and Spacing of Rivets through Frame and Shell Plating amidships		19φ	–	7d	✓
State if Frame Joggled			NO		✓
PANTING ARRANGEMENTS (Sec. 7), state system and particulars			✓		
STRENGTHENING OF BOTTOM FORWARD. State Particulars		FRAME SPACING 4" LESS THAN AMIDSHIPS. 3 BOTTOM STRAKES OF 13.5 m/m THICKNESS. SOLID FLOORS ON 1½L AND FRAME RIVETS 5.5 d APART.			✓
SINGLE BOTTOM.					
Floors, Depth and thickness at mid-line in ~~Hold~~ BUNKERS & BOILER ROOM		520	×	10	✓
Height of Brackets at side above base line at toe of frame			520		✓
Middle Line Keelson, on Floors, ~~Angles~~, [~~or L~~	L	320 × 100 × 14 × 16.5			✓
" " " Through Plate or Intercostal Plate			✓		
" " " Foundation Plate on Floors			✓		
" " " Flat Plate Keel Angles			✓		
Side Keelsons, No. each side			ONE		✓
" " thickness of Intercostal Plate			✓		
" " Angle SINGLE	L	130	90	13	✓
DOUBLE BOTTOM.					
Solid Floors, thickness and spacing		7.5	×	1635	✓
" " Are Frame and Reversed Frame joggled ?			NO		✓
Bracket Floors, breadth and thickness at middle line		400	×	7.5	✓
" " breadth and thickness at margin plate		400	×	7.5	✓

		m/m IN SHIP.			Any Departure from Approved Plans to be Noted.
Bracket Floors, Frame	L	130	75	8	✓
" " Reversed Frame	L	115	65	8	✓
" " Vertical Struts	L	160	65	9	✓
Centre Girder, depth and thickness amidships		910	×	8	✓
" " top Angles NONE		FLANGED		70	✓
" " bottom Angles NONE		WELDED ON KEEL			✓
" " ANGLES TO FLOORS	L	75	75	7.5	✓
Side Girders, No. each side and thickness			NONE		
Margin Plate depth (excl. of flange) and thickness		650	×	7.5	✓
" " Vertical Angle to Tank side Bracket abaft ¼ len. from stem	L	75	75	7.5	✓
" " Vertical Angle to Tank side Bracket forward ¼ len. from stem	L	75	75	7.5	✓
" " Gussets, spacing and scantling abaft ¼ len. from stem			NONE		✓
" " Gussets, spacing and scantling forward ¼ len. from stem			NONE		✓
Tank Side Brackets, height above base line at toe of Frame and thickness			1200		✓
INNER BOTTOM PLATING.					
Breadth and thickness of Middle Line Strake		1450	×	7.5	✓
Thickness of remainder in Holds			7.5		✓
Are Rule requirements complied with regarding increases of scantlings in way of ~~double bottom in E. & B. compartment~~ framing in Bunkers and Boiler Room ?			YES		✓
BEAMS. IN FISH ROOM	L	130	75	10	✓
IN BUNKERS	L	165	75	9.5	
IN ENGINE & BOILER SPACE	L	130	65	10	
Uppermost Continuous Deck, amidships IN ACCOMMODATIONS ~~Web Angle~~ [	L	140	65	9	
AND	L	130	65	8	
" " in way of Bridge, Angle, [or [			✓		
Spacing		2 FRAME SPACES			
Second Deck, amidships, Angle, [or [			✓		
Spacing			✓		
Third Deck, amidships, Angle, [or [			✓		
Spacing			✓		
Fourth Deck, amidships, Angle, [or [			✓		
Spacing			✓		
Poop Deck, Angle, [or [			✓		
Spacing			✓		
Bridge Deck, Angle, [or [			✓		
Spacing			✓		
Forecastle Deck, ~~Angle, L or~~ [	L	130	65	8	✓
Spacing			940		

2m,11,34. T.

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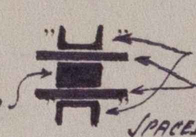
PILLARS AND DECKS.

	[redacted] m/m IN SHIP.			Any Departure from Approved Plans to be Noted.
PILLARS, No. of Rows. {One Row: Forecastle & Forwd Tweendeck Aft. / Two Rows: Accommodations / Four Rows: Fish Room}				
Centre Line Bulkhead in Bunker, Ballast- & Liver Oil Tanks				
„ in 'tween Decks, Size and Spacing …	60ϕ, 1880	70ϕ, and	75ϕ 2280	✓
„ „ „ „	[65	42	7.5	✓
„ in [redacted] Fish Room 65×40	I 150	×	8	✓
Spaced:	1090	apart.		
„ „ „ „ „		✓		
Centre Line Bulkhead. in Bunker				
Stiffeners and Spacing … Spaced	[150 1140	75 apart	9	✓
Plating, thickness of …	7.5	–	6.5	✓
STRINGERS AND DECKS.				
Uppermost Continuous Deck.				
Stringer Plate, breadth and thickness [redacted]	980	×	10	✓
„ „ „ „ in way of Bridge		✓		
„ Angle [redacted] …	75	75	10	✓
Thickness of Plating abreast Deck openings [redacted] …		7.5		✓
Thickness of Plating abreast Deck openings in way of Bridge …		✓		
Thickness of Plating within line of openings…	7.5	–	6	✓
If Sheathed, material and thickness …	Pitch Pine		75	✓
Second Deck.				
Stringer Plate, breadth and thickness [redacted] …	600	×	7.5	✓



	m/m [redacted] IN SHIP.		Any Departure from Approved Plans to be Noted.
Stringer Plate, breadth and thickness in way of Bridge …	✓		
Thickness of Plating [redacted] …	6.5		✓
Thickness of Plating abreast Deck openings in way of Bridge …	✓		
Thickness of Plating within line of openings…	✓		
If Sheathed, material and thickness …	Partly Wood	50	✓
Third Deck. Stringer Plate, breadth and thickness…	✓		
If Plated, state thickness…	✓		
Fourth Deck. Stringer Plate, breadth and thickness…	✓		
If Plated, state thickness …	✓		
Poop Deck. Stringer Plate, breadth and thickness …	✓		
Plating, Sheathing, material and thickness …	✓		
Bridge Deck. Stringer Plate, breadth and thickness…	✓		
Plating, Sheathing, material and thickness …	✓		
Forecastle Deck. Stringer Plate, breadth and thickness…	700 ×	7.5	✓
Plating, Sheathing, material and thickness …	Plating without sheathing.	8-7	✓

SHELL PLATING.

STRAKES.	SCANTLINGS. AS IN VESSEL. Amidships. Breadth.	Amidships. Thickness.	Forward. Thickness.	Aft. Thickness.	ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	RIVETING. EDGES. State if joggled? Yes. SINGLE OR DOUBLE.	Rivets. Diam.	Rivets. Spacing cr. to cr.	BUTTS. NO. OF ROWS OF RIVETS.	Rivets. Diam.	Rivets. Spacing cr. to cr.	STRAPPED OR LAPPED.
	~~Inches.~~ m/m	~~Inches.~~ m/m	~~Inches.~~ m/m	~~Inches.~~ m/m			~~Inches.~~ m/m	~~Inches.~~ m/m		~~Inches.~~ m/m	~~Inches.~~ m/m	
[redacted] Keel Strake	1010	12.5	13.5	11.5	✓	Double	19	81-90	Three	19	66	Lapped
„ Dblg. (if any)	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Bottom Plating, No. of Strakes Two	1600	11	13.5	11	✓	Double	19	81-90	Two	19	66	Lapped
Bilge Plating, No. of Strakes One	1630	11	13.5	10		—"—	19	81-90	—"—	19	66	—"—
Side Plating, No. of Strakes One	1640	11	12.5	10		—"—	19	81-90	—"—	19	66	—"—
Upper Deck, Sheer-strake [redacted]	1630	15	10	10		—"—	22	95	Three	22	77	Strapped
Upper Deck, Sheer-strake in Bridge	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Strake below Sheer-strake in Wells	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Strake below Sheer-strake in Bridge	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Poop Side Plating	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Bridge Side Plating	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
Forec'tle Side Plating	1200	✓	8-7.5	✓	✓	Single	16	75	One	16	68	Lapped.

WATERTIGHT BULKHEADS.

Total No. of W.T. BULKHEADS in Vessel Five

Extending to Upper Deck (Sec. 3 c) Three

„ Deck next below Two

As per Rule Yes, as approved.

	Plating Thickness. m/m	STIFFENERS. VERTICAL. Scantlings. m/m	Vertical. Spacing. m/m	HORIZONTAL. Scantlings. m/m	Horizontal. Spacing. m/m
MIDSHIP BULKH'D, Upper tween decks	✓	✓	✓	✓	✓
„ „ Second „	✓	✓	✓	✓	✓
„ „ Third „	✓	✓	✓	✓	✓
„ „ Holds … In way of Double Bottom	11 / 7	[130×65×9	715	None	✓
COLLISION „ (in Hold)	8.5-6.5	6 [150×75×9 / [100×65×7	610	Tween Deck	✓
AFTER PEAK „ Top and Bottom.	8-6.5 / 12	[100×65×7 / F 130×65×8	720 / 610	Tween Deck	✓

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings. m/m	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar …	Forg	6 200×40	Dortmund Hoerder Hüttenverein Werk Hörde.	✓
STEM …	Forg.	6 200×40		
STERN FRAME Propeller Post …	Castg	As per approved plan	Otto Gruson & Co. Magdeburg-Buckau.	
Rudder „ …				
Speed of Vessel …		12 Knots		✓
RUDDER—Type …	Seebeck	Streamline Rudder		
„ A×D …		164.3		
„ Diam. of head …	Forg.	180 ϕ	Klöckner Werke A.G. Osnabrück.	
„ Mainpiece at top pintle	✓	✓	✓	
„ „ heel …	✓	✓	✓	
„ how constructed …	As per approved plan by Deschimag Werk Seebeck			✓
„ double or single plate	Double Plates 10 m/m			✓
„ coupling, vertical or horizontal …	Coupling Horizontal			✓

STEEL. Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture) Open Hearth Process
Dortmund Hoerder Hüttenverein A.G. Werk Hörde & Werk Dortmund; Deutsche Röhrenwerke A.G. Werk Thyssen, Mülheim-Ruhr; Klöckner Werke A.G. Georgsmarienhütte; Dillinger Hüttenwerke Dillingen-Saar.
Has the Steel been tested as required by the Rules? Yes, by the Society's Surveyors.

EQUIPMENT No 8164 LETTER X. ANCHORS.

Number of Certificate.	Anchors.	Weight, Ex. Stock. Cwts.	qrs.	lbs.	Weight of Stock. Cwts.	qrs.	lbs.	Test, per Certificate. Tons.	cwts.	qrs.	lbs.	Weight Required by Table 16. Cwts.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
2963	1st Bower …	12	2	2	✓	✓	✓	14	8	1	21	12	"Gruson" Stockless	Otto Gruson & Co Magdeburg-Buckau.	Magdeburg-19.9.36-NS
2950	2nd „ …	13	1	26	✓	✓	✓	15	3	3	0	13	—"— —"—		—"— -19.9.36-NS
✓	3rd „ …	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓ ✓	✓	✓ ✓ ✓
	Collective weight.	26	0	0	✓	✓	✓	✓	✓	✓	✓	25	✓ ✓	✓	✓ ✓ ✓
2964	Stream …	4	2	8	1	1	1	7	0	0	0	4½	Ordinary Stock Anch.	O. Gruson & Co.	Magdeburg-19.9.36-NS.

CHAIN CABLES.

Number of Certificate.	Length and size supplied. Length. Fathoms.	Diam. Ins.	Test per Certificate. Statutory. Tons.	Breaking. Tons.	Weight of Chain Cable. Supplied. Cwts. qrs. lbs.	Per Rule. Cwts.	Length and Size per Table 16. Length. Fathoms.	Diam. Ins.	Description.	Makers of Cables.	Where and when tested, and Superintendent.
1378	150	1 5/16	31:0:0:0	46:10:0:0	143:0 9	132:2:0	150	1 5/16	Stud Link	Messrs: Hansa Kettenfabrik Dortmund	Dortmund 19.10.36 - T.Q.
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Iron Stream Chain or Steel Wire	✓	Cir. ✓	✓	✓	✓	✓	✓	Cir. ✓	✓	✓	✓

HAWSERS AND WARPS.

Material.	Length and Size supplied. Length. Fathoms.	Cir. Ins.	Breaking Test of Steel Wire. Tons.	Length and Size per Table 16. Length. Fathoms.	Cir. Ins.
Towline…	✓	✓	✓	✓	✓
Hawsers & Warps	60	2¼	14:14	60	6
„	60	2¼	14:14	60	6
„	✓	Special flexible steel wires	✓	✓	✓

Steering Gear, Steam Yes, Engine Amdships with Chains & Rods - Good **Steering Gear, Hand** Gear, Blocks and Tackles - Efficient

Boats 2 of Wood for 21 Pers. each. - Good. **Steering Chains,** Size and Test 15/16" ϕ; 21/125 Tons; T.Q. - Good **Windlass** Steam, made by Achgelis Söhne Good

Ceiling in Holds, thickness and material Insulated Fish Room - Good **Cargo Battens,** thickness, material and spacing None

Cargo Hatchways.—(Upper Deck) Six - Rectangular - Good **Thickness of Hatches** 2⅜"

Size of **No. 1 Hatchway** (Forward) m/m 940×1080 Store Room, **No. 2** 1080×1080 **No. 3** 1080×1080 **No. 4** 1080×1080 **No. 5** 1080×1080 **No. 6** 1080×1380 Fish - Room

Number of **Shifting Beams** and/or **Fore** and **Afters** None.

Deutsche Schiff- und Maschinenbau Aktiengesellschaft
Builder's Signature i. V. Rick

GENERAL DECLARATION. *It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel* No
(b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo Yes, 4 Liver Oil Tanks aft *The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point.*

This vessel has been built in accordance with the approved and amended plans and with the requirements embodied in the Secretary's letters. The workmanship is throughout of good quality. The forwd. ballast water tanks, the three double bottom tanks used for feed water and fresh water, the four liver oil tanks aft and the after peak tank have been hydr. tested with a head of water up to the main deck and found tight and good. The outside plating, deck water way and bulkheads in way of the insulated fish room have been tested by hose and found tight. The Seebeck Rudder has been filled with water, examined under pressure of .8 kg/cm² and found tight & good. The rudder trunk, chain locker and forwd. open peak space filled with water and found tight. All steel materials, used in the Construction are made at works recognized by the Committee and tested in accordance with the Requirements of
P.T.O.

The amount of Entry Fee …… RM 80,-
Special Survey Fee…. RM 1310,-
Travelling Expenses, if any £ { Hamburg. RM 25,- / Bremen RM 120,-

Fees applied for, 17. 12. 1936 OHN
Received by me, 7.1 1937 7/1

(Special notations, where part of class, to be stated.)

I am of opinion the Vessel should be Classed ✠100 A1 Steam Trawler

State whether the Vessel has been built under Special Survey Yes

Signature A. Chisholm A. Holtz.
Surveyor to Lloyd's Register of Shipping.

Certificate to be sent to Bremen Office. Date of issue 8/1/37

The Surveyors are requested not to write on or below the Committee's Minute.

Committee's Minute FRI. JAN 8 1937
Character assigned ✠ 100 A1
Stm. Trawler
Lloyds A&CP ✠ LMC 12,36
Spt. CL.

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W299-0007 (2/2)

GENERAL REMARKS—(*The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.*)

the Rules by the Society's Surveyors. The materials and workmanship of wood decks and fish room insulation have been surveyed while building and were found to be satisfactory. The Anchors and Chain Cables, placed on board, have been compared with the Certificates and found in accordance with same. The General equipment has been examined and was found satisfactory. The windlass, steering gear and watertight bulkhead door have been examined under working condition and found in order.

Attached: 1 Interims Certificate
6 Forging & Casting Certificates
1 Plan of Midship Section as built.
5 Approved plans as per special list.

SISTER VESSELS:

1.) MESSR. DESCHIMAG. WERK SEEBECK'S YARD № 545 - "NORTHERN PRIDE" - Lo 104.
2.) —"— —"— —"— —"— —"— № 546 - "NORTHERN GEM" - Lo 109.
3.) —"— —"A.G. WESER AND"— —"— —"— № 547 - "NORTHERN WAVE" - Lo 120.
4.) —"— —" " " " "— —"— —"— № 548 - "NORTHERN DAWN" - Lo 136.
5.) —"— —" " " " "— —"— —"— № 549 - "NORTHERN SPRAY" - Lo 140.
6.) —"— —" " " " "— —"— —"— № 550 - "NORTHERN FOAM" - Lo 153.
7.) —"— —"— —"— —"— —"— № 551 - "NORTHERN SUN" - Lo 161.
8.) —"— —"— —"— —"— —"— № 552 - "NORTHERN SKY" - Lo 162.
9.) —"— —"— —"— —"— —"— № 553 - "NORTHERN ROVER" - Lo 164.
10.) —"— —"— —"— —"— —"— № 554 - "NORTHERN CHIEF" - Lo 165.
11.) —"— —"— —"— —"— —"— № 555 - "NORTHERN REWARD" - Lo 168.
12.) —"— —"— —"— —"— —"— № 556 - "NORTHERN GIFT" - Lo 166.
13.) —"— —"— —"— —"— —"— № 559 - "NORTHERN DUKE" - Lo 169.
14.) —"— —"— —"— —"— —"— № 568 - "NORTHERN PRINCESS" - Lo 170.

SPECIAL NOTATIONS:—*Either as part of the vessel's class or for record in the Register Book* "CRUISER STERN"
"LLOYD'S A & CP."
VESSEL IS FITTED WITH: "WIRELESS"; "DIRECTION FINDING APPARATUS;" AND "ECHO SOUNDING APPARATUS."

Particulars of **Drop Test** of Cast Steel Anchors, viz.:—Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower HEAD = 8:0:12 - NS 1425 - 11.9.36 ; SHANK = 3:2:9 - NS 1428 - 11.9.36. } ANKERALED
2nd " —"— = 9:0:4 - NS 1408 - 11.9.36 ; —"— = 3:2:7 - NS 1413 - 11.9.36. } CAST STEEL
3rd " ✓ ✓ ✓

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ✓ ft., R.Q.D. ✓ ft., Bridge ✓ ft., Forecastle 30.8 ft. (in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks 1 DK (STL) COMPL. SHEATHED 3" PITCH PINE.

Official No. [illegible] Signal Letters [illegible] Is bottom of vessel coated with cement YES if not give particulars of composition ✓

PARTICULARS OF WATER BALLAST.—

Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	✓	✓
Double bottom, under Engines and Boilers,	✓	✓
Double bottom, if under Engines only,	✓	✓
Double bottom, if under Boilers only,	✓	✓
Double bottom, forward, FEEDWATER & FREISHWATER (3 DOUBLE BOTTOM TANKS)	52.2	66.0
	Total capacity of double bottom	66.0

Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Fore peak tank, TWO COMPARTMENTS, TOGETHER	15.35	43.5
After peak tank,	9.35	8.0
Deep tank, aft,	✓	✓
Deep tank, forward,	✓	✓
Other tanks, if fitted, 4 LIVER OIL TANKS AFT.	11.2	20.0
(If necessary, furnish further information by sketch.)	✓	✓

* The wells are not to be included in the lengths of the tanks (*See Circular No. 1284*).

Order for Special Survey No. 73

Date 16th APRIL 1936

Dates of Surveys held while building: JULY 23, 27; AUG. 7, 12, 14, 18, 25, 27; SEPT. 4, 7, 15, 17, 22, 28; OCT. 2, 7, 16, 20; NOV. 10, 14, 17, 20, 24, 27; DEC. 2, 8, 11.

Total No. of Visits 27

To S.S.O.F. See Runs 1860 - Northern Princess

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