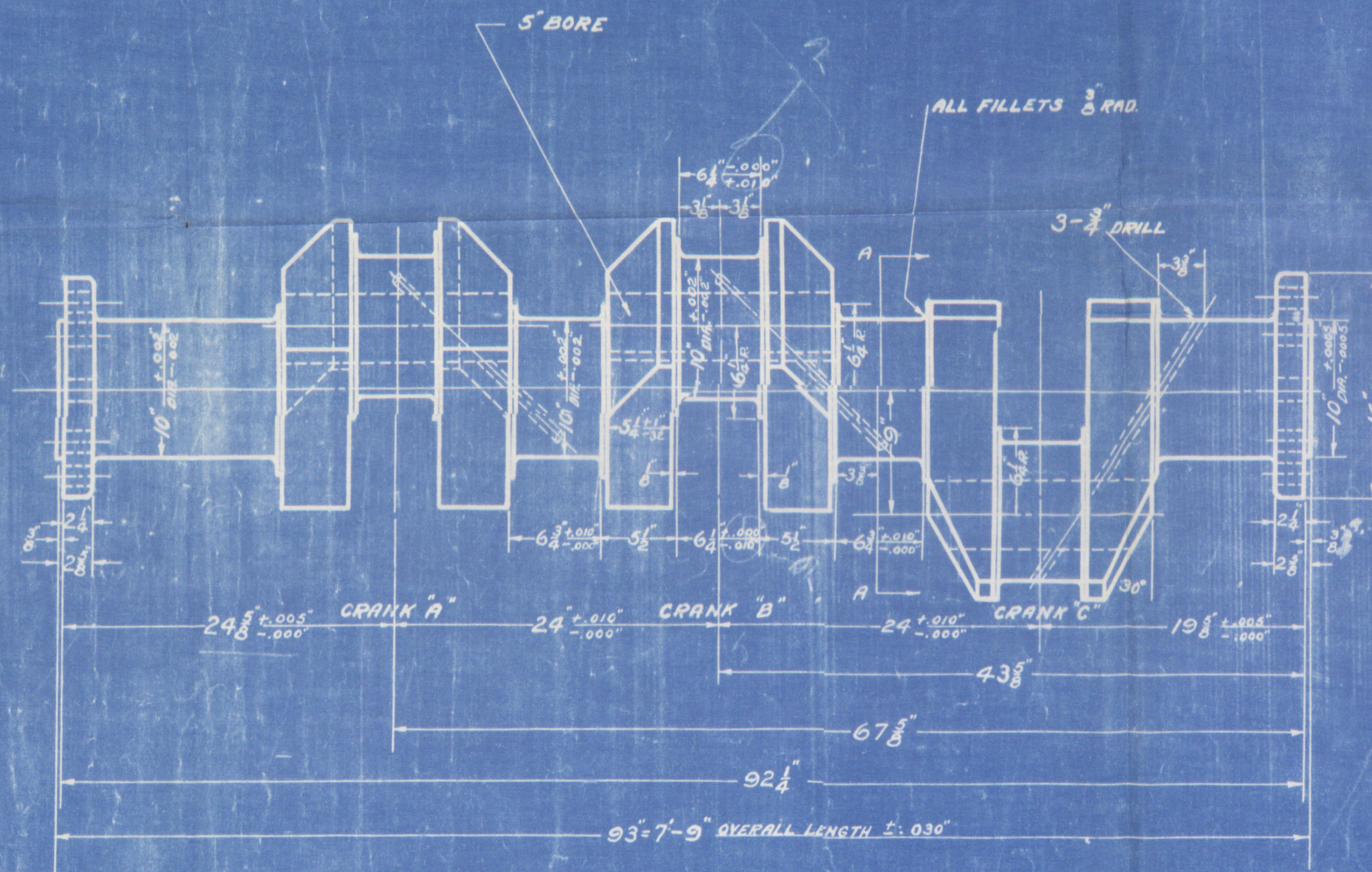
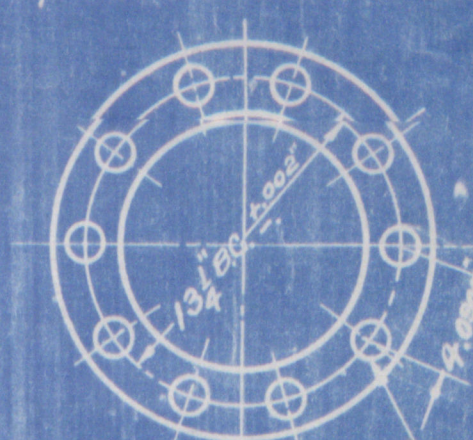


NOTE:
MATERIAL TO BE IN ACCORDANCE
WITH THE REQUIREMENTS OF THE
RULES OF "LLOYDS" REGISTER OF
SHIPPING SECTION 9

— CRANK SHAFT—STEEL—AFTER SECTION —
PART NO. 640 KR6 — ONE PER ENGINE



10 HOLES IN EACH FLANGE
EQUALLY SPACED AS SHOWN



BOTH ENDS ALIKE

1 1/2" DIA REAM WHEN
MACHINING
1 1/2" ± .0010" REAM AT ASSEM.
1 1/2" - .0005"

"FINISH"
ALL BEARINGS AND ALL FILLETS TO BE POLISHED
THROWS TO HAVE WIPE FINISH

"INSPECTION"
ALL PINS TO BE PARALLEL TO SHAFT WITHIN
.002" IN THEIR LENGTH AND ROUND WITHIN .001"
ALL CENTER BEARINGS TO RUN CONCENTRIC
TO .002" RADIUS WHEN SHAFT IS FITTED INTO
BED PLATE

APPROVED
JAN 7 1920
LLOYD'S REGISTER OF SHIPPING
THE BESSEMER GAS ENGINE CO.
GROVE CITY, PA. 5417-27

FOR 14" x 15"	
SCALE 1/2" = 1"	DRAWN BY S.H.A.
CHECKED BY	DATE 2019
THE BESSEMER GAS ENGINE CO.	E 2025
GROVE CITY, PA. 5417-27	

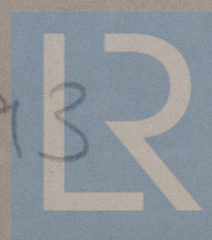
W297-0293

St. Peter's Hall

M.H. rept. No. 3886
(Clo. 423 + 424)

Crank Shaft - after section
(in dup.)

W297-0293



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Lloyd's Register
Foundation