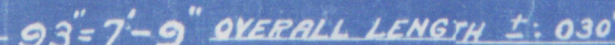




— CRANK SHAFT—STEEL—AFTER SECTION —
PART N^o: 640 KR 6 — ONE PER ENGINE



1 1/2" - .015" REAM WHEN
MACHINING
1 1/2" + .0010"
- .0005" REAM AT ASSEM.

FINISH"
ALL BEARINGS AND ALL FILLETS TO BE POLISHED
THROWS TO HAVE WIPE FINISH

"INSPECTION"
ALL PINS TO BE PARALLEL TO SHAFT WITHIN
.002" IN THEIR LENGTH AND ROUND WITHIN .001"
ALL CENTER BEARINGS TO RUN CONCENTRIC
TO .002" RADIUS WHEN SHAFT IS FITTED INTO
BED PLATE

APPROVED
JUN 5 1928
John S. Heck.
LLOYD'S REGISTER OF SHIP
NEW YORK

FOR 14" x 13"	
SCALE 1/2" = 1'	DRAWN BY J.T.A.
CHECKED BY J.T.A.	DATE 1/1/77
THE BESSEMER TRAIL ENGINE CO. 2019	
GROVE CITY, PA. 66-17-27 E 20-5	

Eng. No 427
Ch 424

W297-0292

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