

No. 84664

Report of Survey for Repairs, &c., of Engines and Boilers.

(Received at London Office 29 OCT 1921)

Date of writing Report 29 OCT 1921 When handed in at Local Office 29 OCT 1921 Port of London (Hewick)
No. in Survey held at 44621 on the Machinery of the Wood, Iron or Steel S.S. Buford Bridge & Ekunda Master
Gross 391 Vessel built at Delfzijl By whom John Berg When 1916
Net 205 Engines made at By whom (Donkey) When 1916
Registered Horse Power Boilers, when made (Main) 1916
No. of Main Boilers Owners Onslow S. S. S. Ltd. Port London Voyage Boasting
No. of Donkey Boilers If Surveyed Afloat or in Dry Dock Both
Steam Pressure in Main Boilers (State name of Dock.) Hewick
in Donkey Boilers

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

CHARACTER.	Year Assigned	Machinery and Boiler Survey
For Special Survey.		(including date of N.B., if any).
Date of last Survey and of Periodical Surveys.		

Class contemplated
Tug built under Germanic Lloyd's Survey

Last Report No. Port
Particulars of Examination and Repairs (if any) L.M.C.

Periodical Surveys, when held, must be reported in detail and serially in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be briefly summarised at the end of the report. State also the dates and initials of any letters respecting this case.

1 damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined? Was a damage report made by anyone else? If so, by whom?

2 the Surveyor personally go inside each Main Boiler separately, and make a thorough examination at this time? Yes

Do. " Donkey " " " No donkey boiler fitted.

3 this was not done, state for what reasons?

parts of the Boilers could not be thus thoroughly examined?

special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Surveyor examine the Safety Valves of the Main Boiler? Yes To what pressure were they afterwards adjusted under steam? 185 lbs

Surveyor examine the Safety Valves of Donkey Boiler? Yes To what pressure were they afterwards adjusted under steam?

Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes , and of the Donkey Boiler? Yes

Surveyor examine the drain plugs of the Main Boilers? Yes , and of the Donkey Boiler? Yes

Surveyor examine all the mountings of the Main Boilers? Yes , and of the Donkey Boiler? Yes

Shaft now been drawn and examined? Yes Is it fitted with continuous liner? No liner Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? Yes

Shaft now been changed? No If so, state reasons

Shaft now fitted new? Has it a continuous liner? Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated?

Distance between lignum vite or bearing metal of stern bush and top of after bearing of screw shaft? Nil

Survey is not complete state what arrangements have been made for its completion and what remains to be done? To complete see below.

The main engine cylinders, pistons, slide valves, crank, thrust, screw shafting, condenser, pumps, main and auxiliary with connections, condenser, steam tube, flukes, propeller, sea-cocks and valves & the machinery generally examined.

The main boiler examined internally and externally & found satisfactory. All mountings opened out and examined. The boiler examined under steam & the safety valves adjusted to 185 lbs. Engine & pumping arrangements tried under working conditions & found satisfactory.

Repairs: The main and auxiliary gas pipes removed, & those fitted with iron flanges. Low now seen fitted with copper & tested by hydraulic pressure to 450 lbs per sq inch & found by the found.

The main steam pipe removed, annealed, & tested by hydraulic pressure to 370 lbs & found tight & sound. Bilge & gas pump skinned up & new bushes fitted. & minor repairs effected.

To complete the Survey & longitudinal 1 1/4 dia. to be fitted to the back tube plate at the wing spaces in main boiler at first convenient opportunity. See Sec letter E. 23/9/21.

The main engine bilge pumps are connected to the main bilge line)

Observations, Opinion, and Recommendation:—

Clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.: thus, for example, B.S. 9,11, B.&M.S. 9,11, or L.M.C. 9,11, 40 lb., E.D., &c.)

Machinery of this vessel is in good condition, & eligible in my opinion

the notation of L.M.C. 10-21, subject to the 4 wing space stays being

at the first opportunity.

per Section 25) Spl fee £ 15. 0. 0 Fees applied for 2/11/1921

Age or Repair Fee (if any) £ : : Received by me, 5-11-1921

Expenses (if chargeable) £ 3. 5. 0

Committee's Minute TUE NOV. 8 1921

ned 10.21

Object

CERTIFICATE WRITTEN

release and return on form 25-000 16/11/21

TUE. 13 DEC. 1921

Lloyd's Register Foundation

As a Certificate required? If so, to be sent to