

REPORT ON MACHINERY.

No. 82456

6 - DEC 1919

Received at London Office

Writing Report Dec. 6th 1919 When handed in at Local Office London Port of London
 Date, First Survey 16th Feb, 1918 Last Survey Dec. 4th 1919
 Survey held at London (Number of Visits 2)
 on the Tartan Guard for Canadian Sloops, (British Westinghouse M.C. Co. Ltd) Gross Tons
fitted on board of WAR FIG Net Tons
 Built at Went Brayton By whom built The Power Plant Co. When built 1919
 Owners Port belonging to
 Horse Power at Full Power 1250 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted

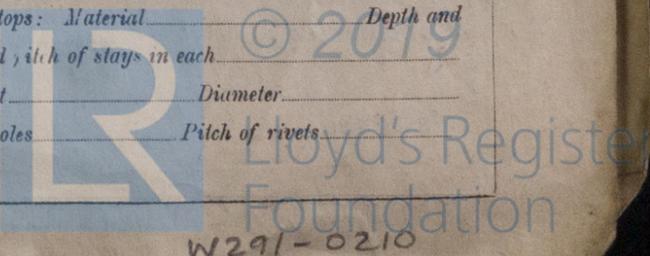
TURBINE ENGINES, &c.—Description of Engines No. of Turbines
 Diameter of Pinion Shaft 3 3/4"
 Distance between Centres of Bearings 22"-48" Diameter of Pitch Circle 5.195" — 11.5"
 Diameter of Pitch Circle of Wheel 57.145" — 66.5"
 Diameter of Thrust Shaft under Collars 11 1/2" Diameter of Tunnel Shaft
 Diameter of Propeller Pitch of Propeller
 Diameter of Rotor Drum, H.P. L.P. Astern
 Revs. per Minute at Full Power, Turbine Propeller

PARTICULARS OF BLADING.

	H. P.			L. P.			ASTERN.		
	HEIGHT OF BLADES.	DIAMETER AT TIP.	NO. OF ROWS.	HEIGHT OF BLADES.	DIAMETER AT TIP.	NO. OF ROWS.	HEIGHT OF BLADES.	DIAMETER AT TIP.	NO. OF ROWS.
EXPANSION									
"									
"									
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"									
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"									

Size of Feed pumps
 Size of Bilge pumps
 Size of Bilge suction in Engine Room
 In Holds, &c.
 Bilge Injections sizes Connected to condenser, or to circulating pump Is a separate Donkey Suction fitted in Engine Room & size
 Bilge suction pipes fitted with roses Are the roses in Engine room always accessible
 Connections with the sea direct on the skin of the ship Are they Valves or Cocks
 Pipes sized sufficiently high on the ship's side to be seen without lifting the stokehold plates Are the Discharge Pipes above or below the deep water line
 Pipes each fitted with a Discharge Valve always accessible on the plating of the vessel Are the Blow Off Cocks fitted with a spigot and brass covering plate
 Pipes are carried through the bunkers How are they protected
 Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times
 Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges
 Screw Shaft Tunnel watertight Is it fitted with a watertight door worked from

BOILERS, &c.—(Letter for record) Manufacturers of Steel
 Heating Surface of Boilers Is Forced Draft fitted No. and Description of Boilers
 Working Pressure Tested by hydraulic pressure to Date of test No. of Certificate
 Each boiler be worked separately Area of fire grate in each boiler No. and Description of Safety Valves to
 Area of each valve Pressure to which they are adjusted Are they fitted with easing gear
 Distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers Length Material of shell plates
 Range of tensile strength Are the shell plates welded or flanged Descrip. of riveting: cir. seams
 Diameter of rivet holes in long. seams Pitch of rivets Lap of plates or width of butt straps
 Working pressure of shell by rules Size of manhole in shell
 No. and Description of Furnaces in each Boiler Material Outside diameter
 Thickness of plates Description of longitudinal joint No. of strengthening rings
 Combustion chamber plates: Material Thickness: Sides Back Top Bottom
 Working pressure by rules If stays are fitted with nuts or riveted heads Working pressure by rules
 Diameter at smallest part Area supported by each stay Working pressure by rules End plates in steam space
 Working pressure by rules Material of stays
 Material of Front plates at bottom
 Working pressure of plate by rules
 Material of Lower back plate Thickness Greatest pitch of stays Working pressure of plate by rules
 Material of tube plates Thickness: Front Back Mean pitch of stays
 Working pressures by rules Girders to Chamber tops: Material Depth and
 Length as per rule Distance apart Number and pitch of stays in each
 Steam dome: description of joint to shell % of strength of joint Diameter
 Description of longitudinal joint Diameter of rivet holes Pitch of rivets
 Crown plates: Thickness How stayed



W291-0210

SUPERHEATER. Type _____ Date of Approval of Plan _____ Tested by Hydraulic Pressure to _____
 Date of Test _____ Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler _____
 Diameter of Safety Valve _____ Pressure to which each is adjusted _____ Is Easing Gear fitted _____

IS A DONKEY BOILER FITTED? _____ If so, is a report now forwarded? _____

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description, _____
 _____ Manufacturer.

Dates of Survey while building
 During progress of work in shops -- 1918: Feb 16, Mar 16, Apr 7, May 29, Jun 8, July 13, 18, 27, Aug 24, Sep 10, Oct 2, 12, Nov 15
 During erection on board vessel --- 1919: Feb 12, Apr 5, May 7, July 16, Nov 6, Dec 4
 Total No. of visits 22.

Is the approved plan of main boiler forwarded herewith _____
 " " " donkey " " " _____
 Dates of Examination of principal parts—Casings _____ Rotors _____ Blading _____ Gearing _____
 Rotor shaft _____ Thrust shaft _____ Tunnel shafts _____ Screw shaft _____ Propeller _____
 Stern tube _____ Steam pipes tested _____ Engine and boiler seatings _____ Engines holding down bolts _____
 Completion of pumping arrangements _____ Boilers fixed _____ Engines tried under steam _____
 Main boiler safety valves adjusted _____ Thickness of adjusting washers _____
 Material and tensile strength of Rotor shaft _____ Identification Mark on Do. _____
 Material and tensile strength of Pinion shaft *Nickel Steel 40 tons per sq in* Identification Mark on Do. *2. 11. 16. 4*
 Material of Wheel shaft *Cast Iron M.* Identification Mark on Do. *1647* Material of Thrust shaft *Cast Iron M.* Identification Mark on Do. *164*
 Material of Tunnel shafts _____ Identification Marks on Do. _____ Material of Screw shafts _____ Identification Marks on Do. _____
 Material of Steam Pipes _____ Test pressure _____

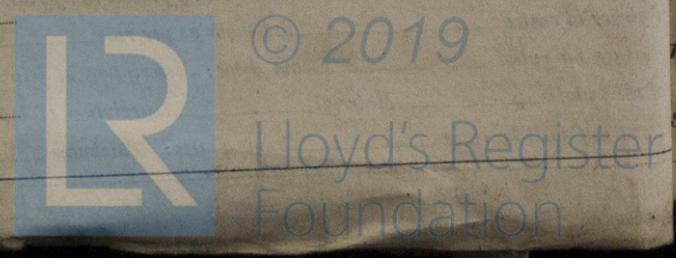
Is an installation fitted for burning oil fuel _____ Is the flash point of the oil to be used over 150°F. _____
 Have the requirements of Section 49 of the Rules been complied with _____
 Is this machinery a duplicate of a previous case _____ If so, state name of vessel _____

General Remarks (State quality of workmanship, opinions as to class, &c. *No. 4 Case.*)
 The material of which the several parts has been manufactured has been tested according to the Rules and the dimensions are in accordance with the approved.
 The parts & case will be sent to the Workhouse Co. Manchester but it is not known for what purpose they are to be used.

The amount of Entry Fee	£	:	:	When applied for,
Special	£	9	10 3/4	3/11 1914
Donkey Boiler Fee	£	:	:	When received,
Travelling Expenses (if any)	£	:	:	12.1. 1914

H. P. Cornish
 Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute _____
 Assigned _____



Certificate (if required) to be sent to...
 (The Surveyors are requested not to write on or below the space for Committee's Minute.)
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