

Boiler
endorsement (1).

W290-0049

Shipbuilders: Messrs. *Wiltan - Tyennoord's*

Yard No. *669*

Makers: Messrs. *Wabspoor - Amsterdam*

Boiler No *2878*
2879
2880

It is submitted that the plan of *cylindrical multibutulan*
boiler *S* merits approval for a working pressure of *14 kg*
per sq. *Cm*, provided the boiler *S* be constructed under the
usual conditions of survey and testing.

* the *shell* plate be not less than *31 mm* thick, ~~and~~ the riveted
stiffs on the front end plate be not less than *19 mm* thick, the
electric welding be carried out with approved electrodes
to the Surveyor's satisfaction and,

It should be pointed out that it is the Society's established practice
in the case of longitudinal joints of boilers fitted with riveted double
butt joints not to allow a higher joint efficiency than *85%* when
calculating the working pressure, unless the joint efficiency be
proved by an actual test to be
greater than *85%*

Return plan. |

Retain copy. |

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W.H.
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