

Shipbuilders: Messrs. *Wilton Tyneoood*  
Engineers: Messrs. *Werkopool*.

Yard No. *669.*  
Engine No.

It is submitted that the plan of *Steam piping*  
*Arrangement* merits approval  
for a working pressure of  $14 \text{ Kg cm}^2$   
provided the steel steam pipes of 40 mm. nominal  
bore be ~~made of~~ solid drawn cold finished,  
or alternatively, if of solid drawn hot finished  
pipe, be not less than 3.75 mm thick.,  
all pipes and fittings subjected to steam  
temperature exceeding  $425^\circ\text{F}$  be of steel,  
the drainage arrangements be to the surveyors'  
satisfaction ~~and~~, all steel castings be  
made at approved works and tested as  
required by the Rules and the whole of  
the work be carried out under the usual  
conditions of survey and testing.

Return

plan.

Retain

copy.

1m, 11.38. T.

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Foundation

W290-0037

*W.H.*  
*1.7.39.*