

REPORT ON MACHINERY.

No. 43838

Received at London Office

WED. JUL 16 1924

Date of writing Report

10

When handed in at Local Office

14. 7. 1924 Port of

Glasgow.

No. in Survey held at
Reg. Book.

Coatbridge.

Date, First Survey

12th Feb

Last Survey

7th July

1924

(Number of Visits 12)

on the

Master

Built at Dundee

By whom built

Caledon & B.C. Sta N° 291.

Tons {
Gross
Net

When built 1924

Engines made at

Coatbridge

By whom made

W. Beardmore & Co. Sta. N° 606

when made

1924

Boilers made at

Dundee.

By whom made

Cooper & Greig Ltd. N° 459-460.

when made

1924.

Registered Horse Power

Owners

Port belonging to

Nom. Horse Power as per Section 28

149 ✓

Is Refrigerating Machinery fitted for cargo purposes

No ✓

Is Electric Light fitted

No ✓

ENGINES, &c.—Description of Engines

Triple expansion ✓

No. of Cylinders

3 ✓

No. of Cranks

3 ✓

Dia. of Cylinders

16"-24"-44"

Length of Stroke

30"

Revs. per minute

Dia. of Screw shaft

as per rule 9.14"

Material of screw shaft

Steel ✓

Is the screw shaft fitted with a continuous liner the whole length of the stern tube

No ✓

Is the after end of the liner made water tight

the propeller boss Yes. If the liner is in more than one length are the joints burned

No ✓

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

full length fit. If two

liners are fitted, is the shaft lapped or protected between the liners

Not now.

Length of stern bush

3'-4 3/4"

Dia. of Tunnel shaft

as per rule 8.09"

Dia. of Crank shaft journals

as per rule 8.2"

8.38"

Dia. of Crank pin

9"

Size of Crank webs

6" x 15"

Dia. of thrust shaft under

collars

9" ✓

Dia. of screw

11'-3"

Pitch of Screw

14'-0" ✓

No. of Blades

4 ✓

State whether moveable

No ✓

Total surface

46 ft. ✓

No. of Feed pumps

2 ✓

Diameter of ditto

3" ✓

Stroke

15" ✓

Can one be overhauled while the other is at work

No ✓

No. of Bilge pumps

2 ✓

Diameter of ditto

3" ✓

Stroke

15" ✓

Can one be overhauled while the other is at work

No ✓

No. of Donkey Engines

2 ✓

Sizes of Pumps

No. and size of Suctions connected to both Bilge and Donkey pumps

Engine Room

In Holds, &c.

No. of Bilge Injections

sizes

Connected to condenser, or to circulating pump

Is a separate Donkey Suction fitted in Engine room & size

Are all the bilge suction pipes fitted with roses

Are the roses in Engine room always accessible

Are the sluices on Engine room bulkheads always accessible

Are all connections with the sea direct on the skin of the ship

Are they Valves or Cocks

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates

Are the Discharge Pipes above or below the deep water line

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel

Are the Blow Off Cocks fitted with a spigot and brass covering plate

That pipes are carried through the bunkers

How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

the Screw Shaft Tunnel watertight

Is it fitted with a watertight door

worked from

BOILERS, &c.—(Letter for record)

Manufacturers of Steel

Total Heating Surface of Boilers

Is Forced Draft fitted

No. and Description of Boilers

Working Pressure

180

Tested by hydraulic pressure to

Date of test

No. of Certificate

Can each boiler be worked separately

Area of fire grate in each boiler

No. and Description of Safety Valves to

each boiler

Area of each valve

2" ✓

Pressure to which they are adjusted

Are they fitted with easing gear

Smallest distance between boilers or uptakes and bunkers or woodwork

Mean dia. of boilers

Length

Material of shell plates

Thickness

Range of tensile strength

Are the shell plates welded or flanged

Descrip. of riveting: cir. seams

Long. seams

Diameter of rivet holes in long. seams

Pitch of rivets

Lap of plates or width of butt straps

Percentages of strength of longitudinal joint

rivets

Working pressure of shell by rules

Size of manhole in shell

Size of compensating ring

No. and Description of Furnaces in each boiler

Material

Outside diameter

Length of plain part

top

Thickness of plates

crown

Description of longitudinal joint

No. of strengthening rings

Working pressure of furnace by the rules

Combustion chamber plates: Material

Thickness: Sides

Back

Top

Bottom

Pitch of stays to ditto: Sides

Back

Top

If stays are fitted with nuts or riveted heads

Working pressure by rules

Material of stays

Area at smallest part

Area supported by each stay

Working pressure by rules

End plates in steam space:

Material

Thickness

Pitch of stays

How are stays secured

Working pressure by rules

Material of stays

Area at smallest part

Area supported by each stay

Working pressure by rules

Material of Front plates at bottom

Thickness

Material of Lower back plate

Thickness

Greatest pitch of stays

Working pressure of plate by rules

Diameter of tubes

Pitch of tubes

Material of tube plates

Thickness: Front

Back

Mean pitch of stays

Pitch across wide water spaces

Working pressures by rules

Girders to Chamber tops: Material

Depth and

Thickness of girder at centre

Length as per rule

Distance apart

Number and pitch of stays in each

Working pressure by rules

Steam dome: description of joint to shell

% of strength of joint

Diameter

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

Pitch of rivets

Working pressure of shell by rules

Crown plates

Thickness

How stayed

SUPERHEATER. Type

Date of Approval of Plan

Tested by Hydraulic Pressure to

Date of Test

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve

Pressure to which each is adjusted

Is Easing Gear fitted

W289-0132

IS A DONKEY BOILER FITTED?

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied :-

The foregoing is a correct description,

WILLIAM BEARDMORE & CO., LIMITED.

Manufacturer.

Dates of Survey while building

During progress of work in shops
During erection on board vessel
Total No. of visits

1924 Feb 12 19 Mar 7 13 Apr 4 29 May 20 26 29 Jun 19 July 1 7

1/2

Is the approved plan of main boiler forwarded herewith

Dates of Examination of principal parts—Cylinders 29/5/24 Slides 24/5/24 Covers 26/5/24 Pistons 29/5/24 Rods 19/6/24

Connecting rods 19/6/24 Crank shaft 14/5/23 Thrust shaft 29/5/24 Tunnel shafts ✓ Screw shaft 29/5/24 Propeller 29/5/24

Stern tube 29/5/24 Steam pipes tested Engine and boiler seatings Engines holding down bolts

Completion of pumping arrangements Boilers fixed Engines tried under steam

Completion of fitting sea connections Stern tube Screw shaft and propeller

Main boiler safety valves adjusted Thickness of adjusting washers

Material of Crank shaft Steel Identification Mark on Do. 606.H.C. Material of Thrust shaft Steel Identification Mark on Do. 385.J.D

Material of Tunnel shafts ✓ Identification Marks on Do. ✓ Material of Screw shafts Steel Identification Marks on Do. 385.J.D

Material of Steam Pipes Test pressure

Is an installation fitted for burning oil fuel Is the flash point of the oil to be used over 150°F.

Have the requirements of Section 49 of the Rules been complied with

Is this machinery duplicate of a previous case If so, state name of vessel

General Remarks (State quality of workmanship, opinions as to class, &c. The engine has been built

under special survey in accordance with the Rules of this Society.

The materials and workmanship are good.

The engine has been shipped to Dundee for fitting on board the vessel Dundee Surveyors notified.

It is submitted that the vessel be eligible for record of + LMC (with date) when the machinery has been securely fitted on board and tried under steam with satisfactory results.

The amount of Entry Fee £ 3 : 0 : 0 When applied for,

Special 2/5/24 £ 14 : 18 : 0 15/7/24

Donkey Boiler Fee £ : : When received,

Travelling Expenses (if any) £ : : 19/24

Committee's Minute

GLASGOW

15 JUL 1924

Assigned

Deferred

TUES. 9 SEP 1924

Engineer Surveyor to Lloyd's Register of Shipping.



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