

THICK

OPENING

FOR RIVETING  
MACHINE

1/16" RIVET HOLES  
PITCHED TO SUIT

DEPTH OF NUTS

INSIDE COM. CHAMBERS

TO BE AS FOLLOWS

1 3/4" DIA - 1 5/16" THICK

1 7/8" - 1 7/16"

2" - 1 1/2"

W 184 0061

T.S.S. NO 474.

S.E. BOILERS.

Lloyd's Register  
Foundation

1528