

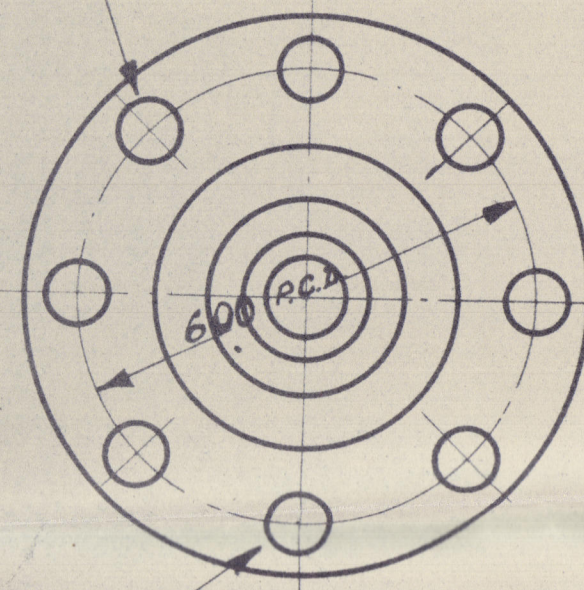
DETAILS OF SHAFTHING

DRG. No. S168 O. E.

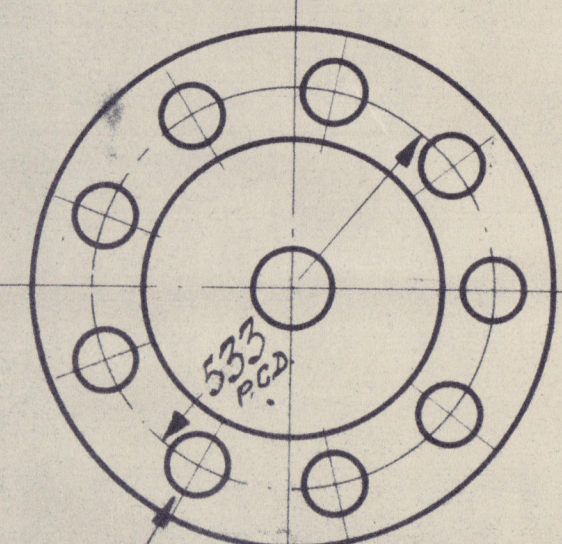
SCALE: $\frac{1}{10}$, $\frac{1}{4}$, $\frac{1}{2}$

NOTES & ALTERATIONS

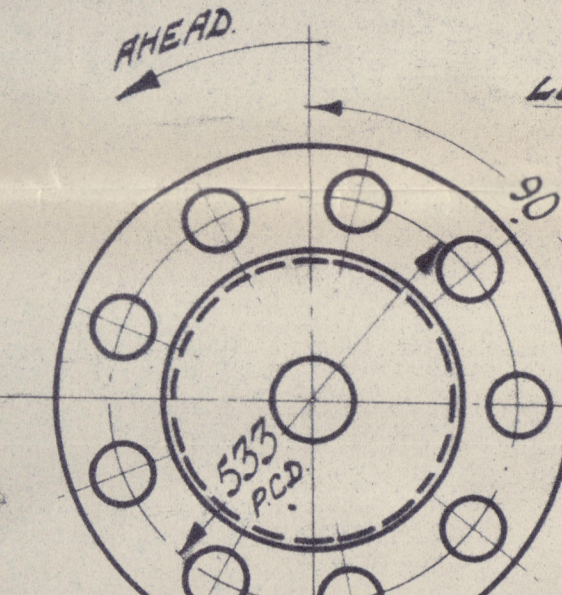
FOR THIS COUPLING
SEE DETAIL BELOW



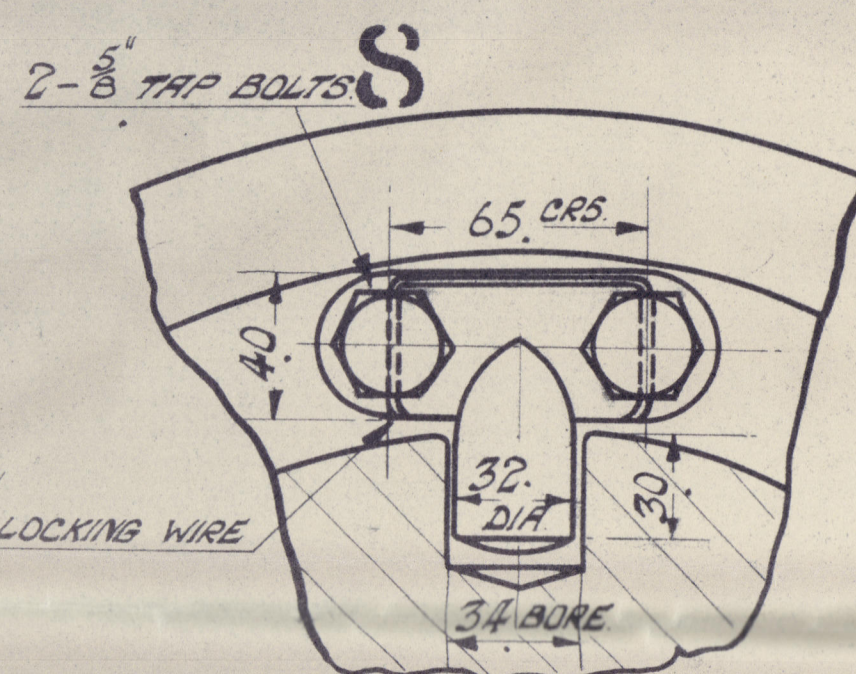
8-77mm DIA HOLES



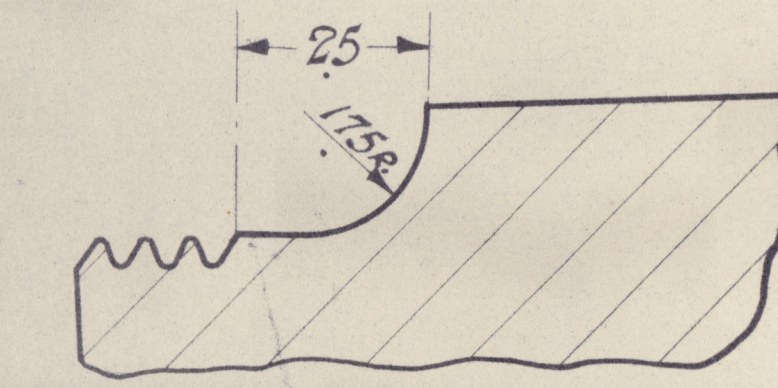
9-77mm DIA HOLES



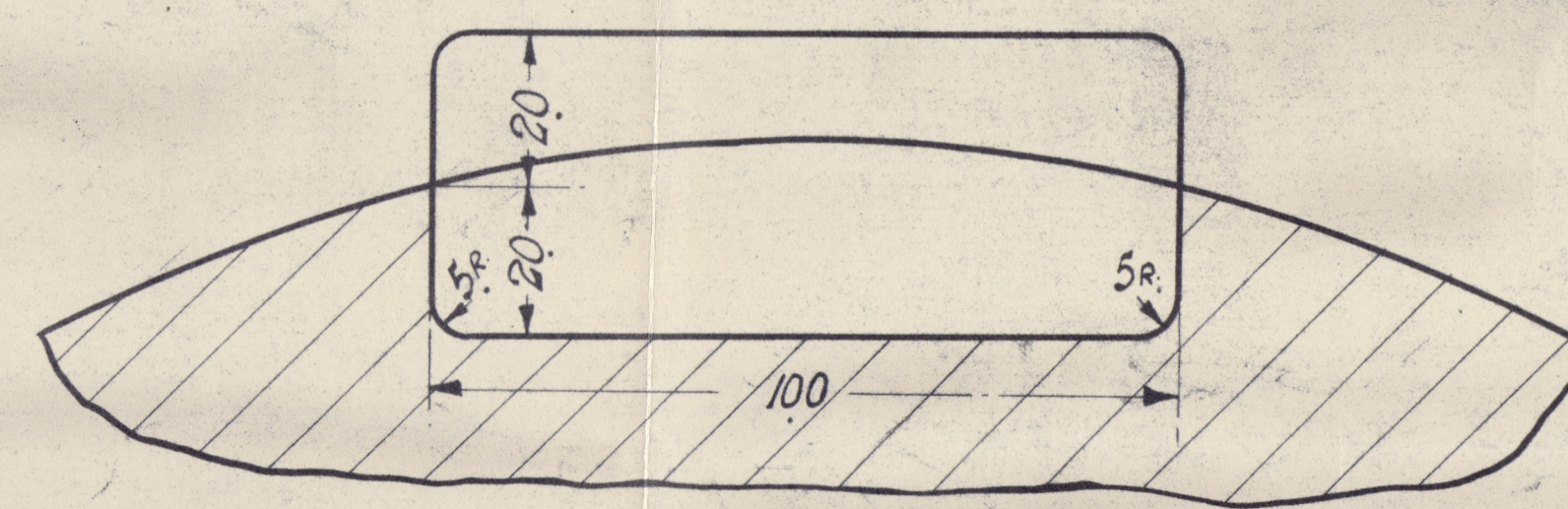
9-77mm DIA HOLES
LOOKING AFT.



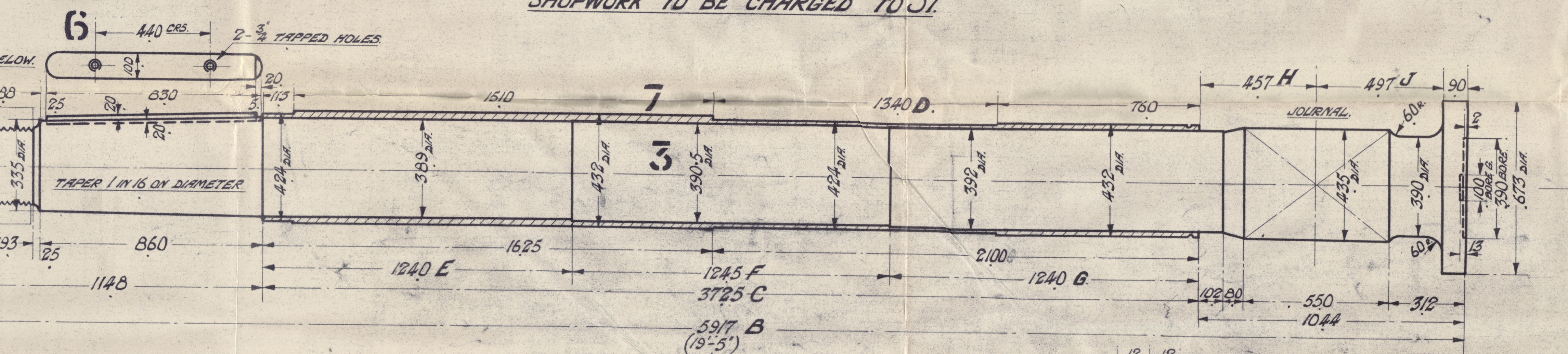
METHOD OF LOCKING TAIL SHAFT NUT



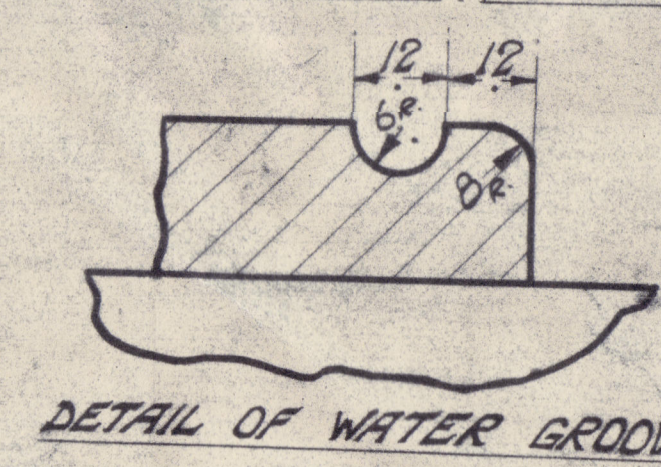
DETAIL OF NECK



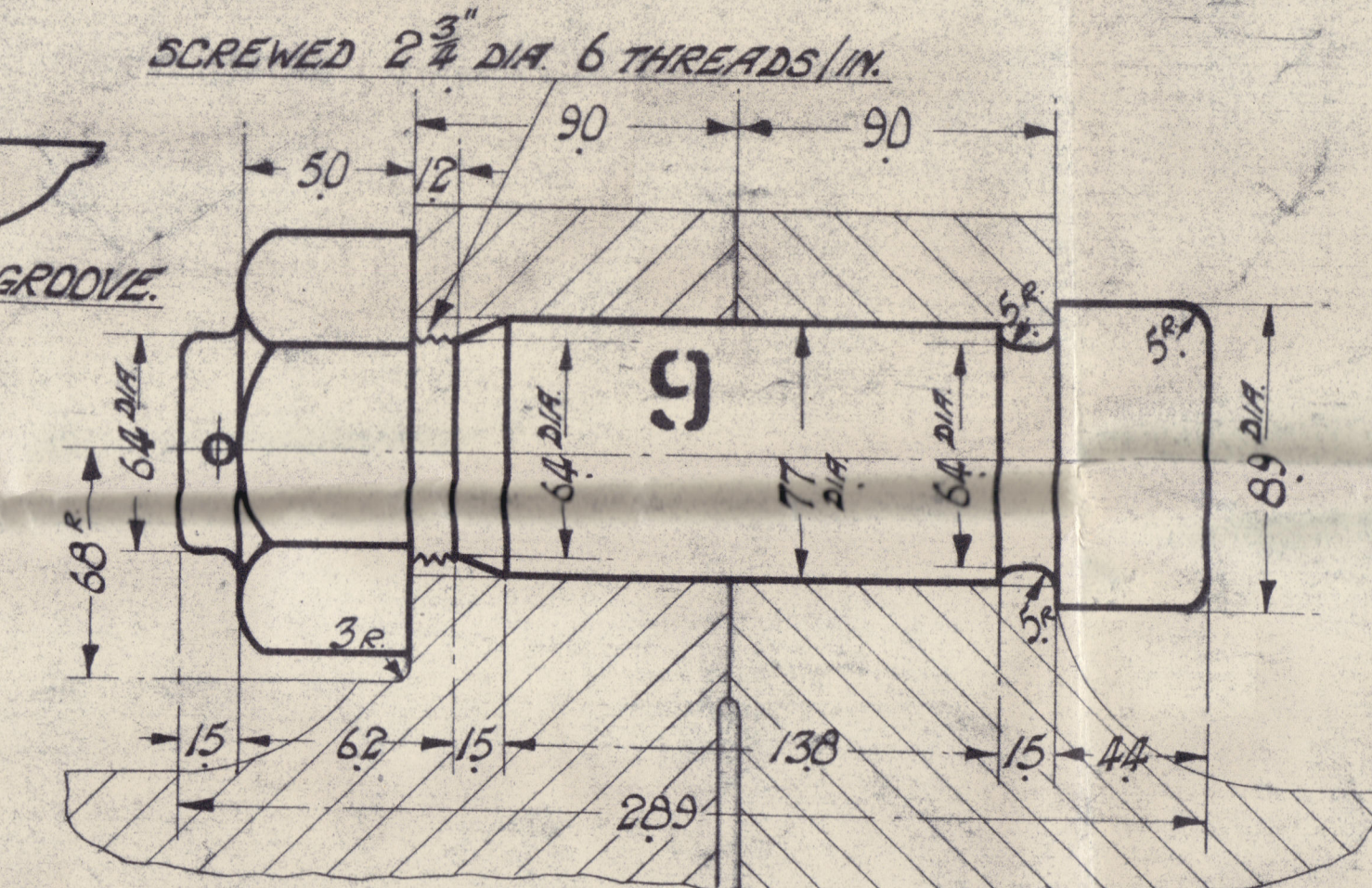
DETAIL OF KEYWAY



SHIPWORK TO BE CHARGED TO S.
SHOPWORK TO BE CHARGED TO S1.

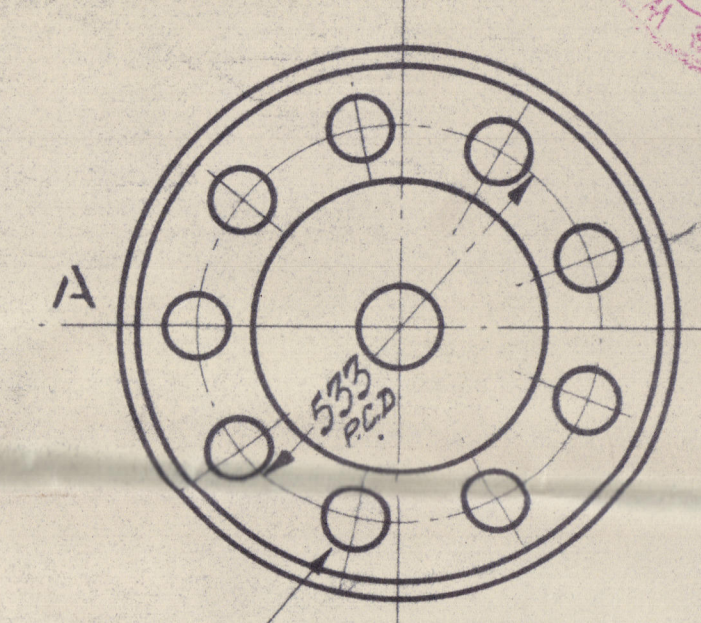


DETAIL OF WATER GROOVE



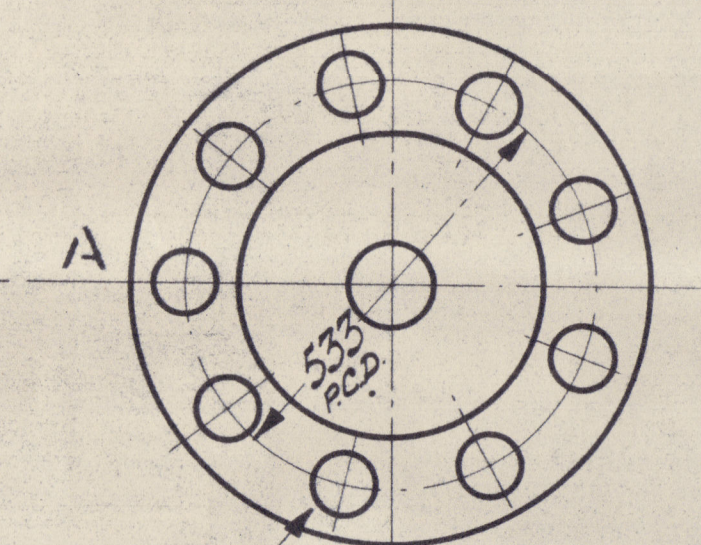
SCREWED 2 3/4 DIA 6 THREADS/IN.

CON	B	C	D	E	F	G	H	J	CHECKED
652									2/10/39

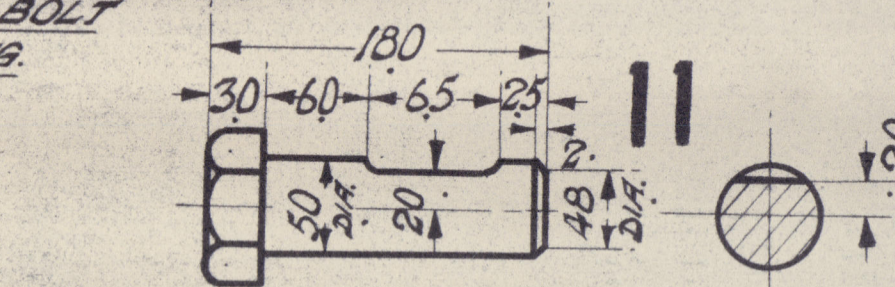
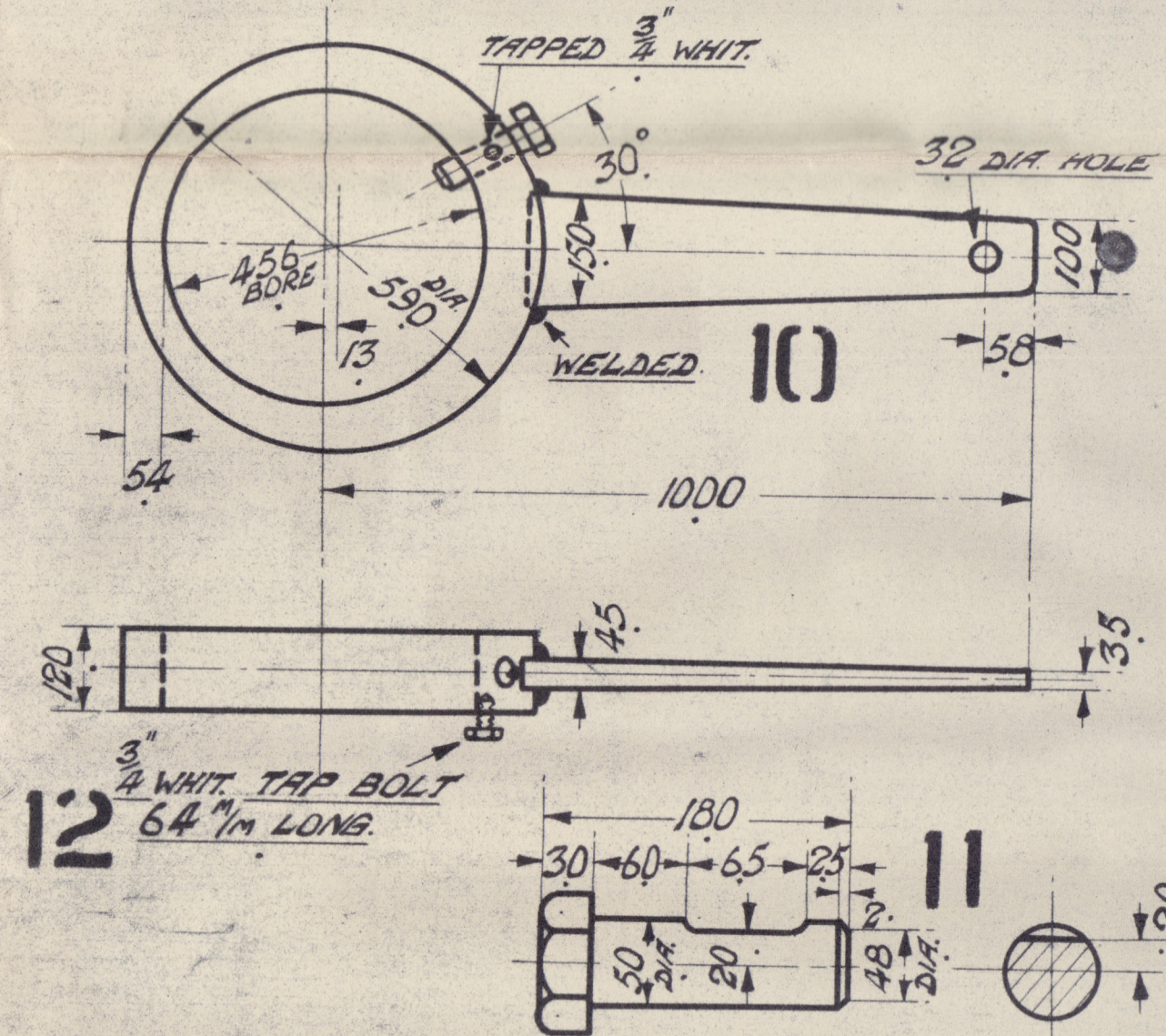


9-77mm DIA HOLES

HOLES MARKED "A" MUST BE IN LINE WITH EACH OTHER
& IN LINE WITH "A" ON CRANKSHAFT WHEN FINALLY COUPLED



9-77mm DIA HOLES



PART No	DESCRIPTION	No OFF	MATERIAL	REMARKS
12	3/4 TAP BOLT	1	M.S.	
11	PIN FOR SPANNER	1	M.S.	
10	SPANNER FOR PROPELLER NUT	1	M.S.	
9	COUPLING BOLTS FOR PARTS 1 & 3	89	M.S.	9 SPARE INCLUDED
8	3/8 TAP BOLTS FOR PART 5	2	M.S.	
7	TAIL SHAFT LINER	2	B.M.	1 SPARE INCLUDED
6	PROPELLER KEY	2	M.S.	1 SPARE INCLUDED
5	LOCKING PIN	1	M.S.	
4	TAIL SHAFT NUT	2	M.S.	1 SPARE INCLUDED
3	TAIL SHAFT	2	I.S.	1 SPARE INCLUDED
2	FOR INTERMEDIATE SHAFT	1	I.S.	PASSES THRO' BULK HEAD
1	INTERMEDIATE SHAFTS	7	I.S.	

9/10/39

Wm. Daxford & Sons, Limited,
nos. 652-5.
Shafting

La Rondella
SUNDERLAND LPT. NO. 32832.

W276-0033



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Foundation