

STEEL ~~STEAMER~~ MOTORSHIP.

Received at London Office

APR 4 1940

State if Report has been sent on the Freeboard of the Vessel

yes

WRECK SECTION.

State if Report is sent on the Machinery of the Vessel

yes

Date of completion of report

2nd April, 1940

Port of

Sunderland

No. 32.832

Survey held at

Sunderland

Date First Survey

6th July, 1939

Last Survey

28th March 1940

1940

On the (State if Machinery fitted Aft and if Single, Twin or Triple Screw)

Single Screw M/V.

"LA CORDILLERA"

Enquiries aft.

State Type

(Full Scantling, Complete Superstructure with or without Tonnage Openings)

Complete Superstructure, one Tonnage opening aft.

State Type of Erections

C.S.S. &amp; Fels

TONNAGE under Tonnage Deck

4637.25

CLASS X100A1

State if with freeboard as condition of Class

yes

Built at

Sunderland

Do. of space or spaces between Tonnage Dk. and Upper Dk.

Length from fore part of stem to after part of stern most on summer L.W.L. See Sec. 3 (1a)

L 419.58

Launched

28th Nov 1939

Yard No. 655

Breadth (greatest moulded)

B 56.21

Builders W. Daxford &amp; Sons Ltd.

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 3 (1c)

D 38.00

Owners Buries Markis Ltd.

1st Longitudinal Number (L x D)

= 15522

Managers

(Where necessary to be entered in Reg. Book.)

2nd Numeral L x (B + D)

= 39110

Residence Baltic House London.

## REGISTERED DIMENSIONS.

FEET.

Length

429.8

Breadth

56.5

Depth

26.5

Framing Depth "d," at middle of length. See Sec. 3 (1d)

25.35

Proportions—Depth to Length—Uppermost continuous deck to top of keel

11.04

Port of Registry London

If surveyed while building, afloat, or in dry dock

whilst building.

## FRAMES, DOUBLE BOTTOM AND BEAMS.

N.B.S. Sections.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
FRAMES, Spacing amidships	3 1/2 ✓		Bracket Floors, Frame	6 3 1/2 .40 ✓	
" " from 1/2 length amidships to Collision bulkhead	27 ✓		" " Reversed Frame	6 3 .36 ✓	
" " in peaks	24 ✓		" " Vertical Struts	8 x 3 1/2 x 3 1/2 x .42 ✓	
FRAMING.			Centre Girder, depth and thickness amidships	44 1/2 x .54 ✓	
Frame Amidships, Angle [ or ]	13 1/2 4 .49 ✓		" " top Angles	3 1/2 3 1/2 48 ✓	
" " Extends up to	2nd & 3rd S.D. @ H.E. beams @ 16 S.D. at every 3rd frame at engine casing ✓		" " bottom Angles	5 5 .56 + .06 ✓	
Reversed Frame Amidships, Angle	—		Side Girders, No. each side and thickness	One .38 ✓	
" " Extends up to	—		Margin Plate depth (excl. of flange) and thickness	42 x 54 ✓	
Depth of Framing Girder	—		" " Vertical Angle to Tank side Bracket abaft 1/2 len. from stem	5 5 .45 ✓	
Frames in Uppermost Continuous Tween Decks, Angle [ or ]	6 3 1/2 .35 ✓		" " Vertical Angle to Tank side Bracket from forward 1/2 len. from stem to Panting Area	5 5 .45 Double ✓	
" " Second Tween Decks, Angle [ or ]	—		" " Gussets, spacing and scantling abaft 1/2 len. from stem	.42 Continuous ✓	
" " Third " " "	—		" " Gussets, spacing and scantling from forward 1/2 len. from stem to Panting Area	.42 do. ✓	
" " from 1/2 len. for'd. to 15% len. from Stem	13 1/2 4 .57 ✓		Tank Side Brackets, height above base line at toe of Frame and thickness	70 x .46 ✓	
" " in Peaks, Angle [ or ]	8 3 1/2 .38 ✓		INNER BOTTOM PLATING.		
Diameter and Spacing of Rivets through Frame and Shell Plating amidships	7/8 @ 5 3/4 ✓		Breadth and thickness of Middle Line Strake	78 x .50 ✓	
State if Frame Joggled	yes ✓		Thickness of remainder in Holds	.44 ✓	
Are the scantlings and arrangements in the Panting Area in accordance with the Rules and/or as approved?	yes ✓		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?	yes ✓	
Are the scantlings and arrangements in way of the Bottom Forward in accordance with the Rules and/or as approved?	yes ✓		BEAMS.		
DOUBLE BOTTOM.			Uppermost Continuous Deck, amidships	8 3 1/2 .34 ✓	
Floors, Depth and thickness at mid-line in Holds	—		" " in way of Bridge, Angle [ or ]	—	
Height of Brackets at side above base line at toe of frame	—		Spacing	every ✓	
Middle Line Keelson, on Floors, Angles, [ or ]	—		Second Deck, amidships, Angle [ or ]	9 3 1/2 .38 ✓	
" " Through Plate or Intercoastal Plate	—		Spacing	every ✓	
" " Foundation Plate on Floors	—		Third Deck, amidships, Angle [ or ]	—	
" " Flat Plate Keel Angles	—		Spacing	—	
Keelsons, No. each side	—		Fourth Deck, amidships, Angle [ or ]	—	
" " thickness of Intercoastal Plate	—		Spacing	—	
" " Angles	—		Poop Deck, Angle [ or ]	—	
DOUBLE BOTTOM.			Spacing	—	
Mid Floors, thickness and spacing	.42 @ 9 1/2 ✓		Bridge Deck, Angle [ or ]	—	
" " Are Frame and Reversed Frame joggled?	yes ✓		Spacing	—	
Bracket Floors, breadth and thickness at middle line	34 x .42 ✓		Forecastle Deck, Angle [ or ]	9, 8 1/2 x 7 ✓	
" " breadth and thickness at margin plate	38 x .42 ✓		Spacing	every ✓	



PILLARS AND DECKS.											
		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.				INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.	
<b>PILLARS, No. of Rows.....</b>		one ✓									
" in 'tween Decks, Size and Spacing.....		L	5	5	40	all 3/4	✓				
" " " " " " " " " " " "					-						
" in Holds " " " " " " " " " " " "					-						
" " " " " " " " " " " "					-						
<b>Centre Line Bulkhead.</b>		T.D.	L	32	3	34	every ✓				
Stiffeners and Spacing.....		Hold.	P	9	32	44	" ✓				
Plating, thickness of .....		26TD		30		Hold	✓				
<b>STRINGERS AND DECKS.</b>											
<b>Uppermost Continuous Deck.</b>											
Stringer Plate, breadth and thickness in Wells.....		70		x		61 ✓					
" " " " " " " " " " " "						-					
" Angle in Wells .....		6	6	61		✓					
Thickness of Plating abreast Deck openings } in way of Wells.....		63		✓		+10% ✓					
Thickness of Plating abreast Deck openings } in way of Bridge .....						-					
Thickness of Plating within line of openings....		44		✓		+10% ✓					
If Sheathed, material and thickness .....						-					
<b>Second Deck.</b>											
Stringer Plate, breadth and thickness in Wells....		70		x		40 ✓					
Stringer Plate, breadth and thickness in way of Bridge.....						-					
Thickness of Plating abreast Deck openings } in way of Bridge .....						-					
Thickness of Plating within line of openings....						-					
If Sheathed, material and thickness .....						-					
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If Sheathed, material and thickness .....											

SHELL PLATING.									
SCANTLINGS.					RIVETING.				
STRAKES.		AS IN VESSEL.		ANY DEPARTURE FROM APPROVED PLANS TO BE NOTED.	EDGES.		BUTTS.		STRAPPED OR LAPPED.
		AMIDSHIPS.	FORWARD.		State if jogged?	RIVETS.	No. of Rows of Rivets.	RIVETS.	
Breadth.	Thickness.	Thickness.	Thickness.		Single or Double.	Diam.	Spacing or to cr.	Diam.	Spacing or to cr.
Inches.	Inches.	Inches.	Inches.			Inches.	Inches.	Inches.	Inches.
FLAT PLATE KEEL	52	30	69	69	Double	1	3 7/8	Four	1 3 1/2 Lapped
" DELG. (if any)									
BOTTOM PLATING, No. of Strakes		61	50	50	Double	7/8	3 1/2	Four	7/8 3 1/2 Lapped
BILGE PLATING, No. of Strakes		61	50	50	do	7/8	3 1/2	Four	7/8 3 1/2 " "
SIDE PLATING, No. of Strakes		61	47	47	do	7/8	3 1/2	Three	7/8 3 1/2 " "
UPPER DECK, Sheer-strake in Wells	90	67	51	51	do	7/8	3 1/2	Four	7/8 3 1/2 " "
UPPER DECK, Sheer-strake in Bridge									
STRAKE BELOW SHEER-strake in Wells									
STRAKE BELOW SHEER-strake in Bridge									
POOP SIDE PLATING									
BRIDGE SIDE PLATING									
FORECASTLE SIDE PLATING			42		Single	7/8	3 1/2	Double	7/4 2 7/8 Lapped

WATERTIGHT BULKHEADS.					FORGINGS and CASTINGS.				
Total No. of W.T. BULKHEADS in Vessel—									
Extending to Upper Deck (Sec. 3 c)									
" Deck next below									
As per Rule									
		STIFFENERS.			KEEL, Bar		STEM		
		VERTICAL.	HORIZONTAL.		Plating Thickness.	Scantlings.	Spacing.	Scantlings.	
MIDSHIP BULKHEAD, Upper tween decks									
" " Second									
" " Third									
" " Holds	26-45	12 x 3 1/2 x 37	30						
<b>COLLISION</b> " (in Hold)	26-48	11 x 3 1/2 x 50	24	1 Semi box beam					
<b>AFTER PEAK</b> " "	30-48	8 x 3 x 42	24						
Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture)					S. M. Open Hearth				
Consett, Dorman Long, Skinningrove, Appleby Frodingham, Cargo Hill									
South Durham, and Colvilles									
Has the Steel been tested as required by the Rules?					Yes				

EQUIPMENT No. 40182										LETTER a+		ANCHORS.		
Number of Certificate.	Anchor.	WEIGHT, EE. STOCK.		WEIGHT OF STOCK.		TEST, PER CERTIFICATE.		WEIGHT REQUIRED BY TABLE 53.		Description of Anchor.	Makers.	Where and when tested and Superintendent.		
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.			
38975	1st Bower	68	1	0	68	0	7	52	15	2	14	68	Byers Improved	Sta. 8/8/39 Notman
38977	2nd "	68	0	7	68	0	7	52	15	2	14	68	do	" 10/8/39
38983	3rd "	58	2	9	58	2	9	47	11	1	0	58 1/2	do	" 10/8/39
52479	Stream	18	3	16	18	3	16	19	15	1	7	19 1/2	Ordinary W. 2	Brad N. 10-7-39 Paul

CHAIN CABLES.										HAWERS AND WARPS.									
Number of Certificate.	Length and size supplied.	Test per Certificate.	WEIGHT OF CHAIN CABLE.		Length and size per Table 53.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 53.	Length and size per Table 53.	Length and size per Table 53.					
	Fathoms.	Inch.	Tons.	Cwts.	qrs.	lbs.				Fathoms.	Inch.	Tons.	Cwts.	qrs.	lbs.				
112191	270 3/4	2	1008	14	1	587-0-0	720 3/4	270	2 5/8	Slid link S. Taylor	18/12/39	120	4 3/4	64-6	120	4 3/4			
												2090	2 3/4	15-2	2090	2 3/4			
												2090	2 3/4	13-2	2090	2 3/4			
Stream (Chain)	90	5	5	52-8			90	5	5	820									

**Steering Gear, Type** (Power or hand) *Dunkin 16" Vertical 9 1/2 x 9 1/2* **Alternative Means of Steering** *Black tackle & after winch*

**Steering Chains** (Size and Test) *Emerson Walker 10 x 12 1/2 Boats 2 life boats 26' long 1' single 16'*

**Ceiling in Holds**, thickness and material *2 1/2" UP under Hatches over bldgs* **Cargo Battens**, thickness, material and spacing *6 x 2 1/2" sp. 9" apart*

**Cargo Hatchways**—(Upper Deck) *Realt Patent* **Thickness of Hatches** *3"*

**Size of Hatchways** No. 1 (Fwd.) *31-6 x 22* No. 2 *31-6 x 22* No. 3 *31-6 x 22* No. 4 *31-6 x 22* No. 5 *31-6 x 22* No. 6 *—*

**Number of Shifting Beams** *Five to each Hatchway*

Builder's Signature *WILLIAM DOXFORD & SONS, Limited, R. Murray-Jellie, Director.*

**GENERAL DECLARATION.** It should be stated (a) whether the vessel (if not a motorship) is fitted for the carriage and burning of oil used as fuel *Oil Engine*  
 (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo *no* The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point (where required to be inserted in the Notation).  
*Fuel Oil for Oil Engine is carried in No. 3, 4 & 6. double bottom tanks and wings of deep tank. The requirements of Sect. 20. in so far as applicable, have been complied with.*  
*The vessel has been built in accordance with the approved plans, the Secretary's letters and the Society's Rules.*  
*The materials and workmanship are good.*  
*The double bottom tanks, deep tanks, peak tanks & cofferdams have been satisfactorily tested as required by the Rules.*  
*The Upper & 2nd decks, fore, tunnel & tunnel doors, W.T. Bulkheads have been hoist tested.*  
*The Steering gear, secondary means of steering, windlass, pump & W.T. door have been tried under working conditions.*  
*Trabboards have been marked on the vessel's sides, cut in & verified.*  
*The vessel is fitted with Wireless Direction Finder, Echo Sounding Device & Brown Gyro Compass.*

The amount of Entry Fee	£ 9 - - -	Fees applied for, 2 APR 1940	(Special notations, where part of class, to be stated.)
Special Survey Fee	£ 329 - 12 - 6	Received by me, 5-H-1940	I am of opinion the Vessel should be Classed <b>100A1</b> with freeboard
Travelling Expenses, if any	£ - - -		
State whether the Vessel has been built under Special Survey	Yes.	Signature <i>C. A. Millar</i>	Surveyor to Lloyd's Register of Shipping.
Certificate to be sent to	Sunderland	Date of issue	10/11/40
Committee's Minute	TUE. 9 APR 1940		
Character assigned	+ 100A1		
	With freeboard		
	Lloyd's excl.		
	of E.S.D.		
	White Mark		
	+ Limb 3.40		
	2 S.B. - 1200		
	oil by Ch.		



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

Sister vessel. "La Estancia" Sea Rpt No 32784

PILLARS, No. of

" in 't

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PARTICULARS OF ELECTRIC WELDING (if employed) Type:— Flatweld + Quasi-arc overhead.  
2nd Deck stringers plates to shell. Ventilators to deck, Hatch webs, Masts  
Bulkhead stiffeners brackets to tank. Rudder plates. Horizontal girders in deep tanks

SPECIAL NOTATIONS:—Either as part of the vessel's class or for record in the Register Book

Cruiser Stern Lloyds A + CP. DF. ES. D Gy. C. Shelter Dr

Particulars of Drop Test of  
Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials,  
Number of Certificate, Date  
of Test.

1st Bower	39-3-16	J.D.	2047	10-7-39
2nd "	39-2-24	J.D.	2041	10-7-39
3rd "	34-1-26	J.F.R.	2836	16-10-37

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop — ft., R.Q.D. — ft., Bridge — ft., Forecastle 38 ft.  
(in feet and tenths). When the Poop or Forecastle are joined to the B.D., this should be distinctly stated

Official No. 167411 Signal Letters Extreme Breadth over Belting (Circ. 1811) Over-all Length 444.7 (Circ. 1708)

No. and Material of Decks 1 St. (Stl) + Shelter Dr

Parts of Bottom of Vessel coated with cement or approved composition Peaks, bridges, + nos 1, 2, 5 + 7 double bottom + tanks + cofferdams

Particulars of composition (if fitted) and of approval

PARTICULARS OF WATER BALLAST:—(Comprising all tanks which may be used for Water Ballast. (Circ. 1284)  
Wells are not to be included in the lengths of the tanks, but Cofferdams and Dry Tanks (if tested) are to be included.)

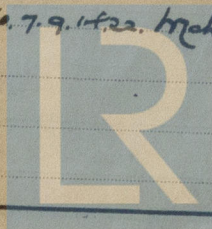
Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	115.50	320	Fore peak tank,	23	134
Double bottom, under Engines and Boilers, Cofferdams	5.25	—	After peak tank,	20	166
Double bottom, if under Engines only,	42.00	215	Deep tank, aft,	—	—
Double bottom, if under Boilers only,	193.50	700	Deep tank, forward, Between O.F. Tanks.	28.8	611
Double bottom, forward,	356.25	1235	Other tanks, if fitted,	—	—
Total length (if continuous) and Capacity			(If necessary, furnish further information by sketch.)		

Order for Special Survey No 5907

Date 16.5.39

Dates of Surveys  
held while building

1939. July. 6. 10. 17. 25. Aug. 1. 4. 16. 21. 23. 28. 31. Sep. 8. 18. 22. 27. 29. Oct. 2. 11. 19. 24. 25. 1931. Nov. 1.  
4. 7. 8. 9. 10. 13. 14. 17. 21. 24. 27. 28. 1940. Jan. 19. 26. Feb. 6. 7. 9. 14. 22. Mch. 4. 5. 8. 11. 19. 27. 28



Lloyd's Register  
Total No. of Visits 49  
Foundation