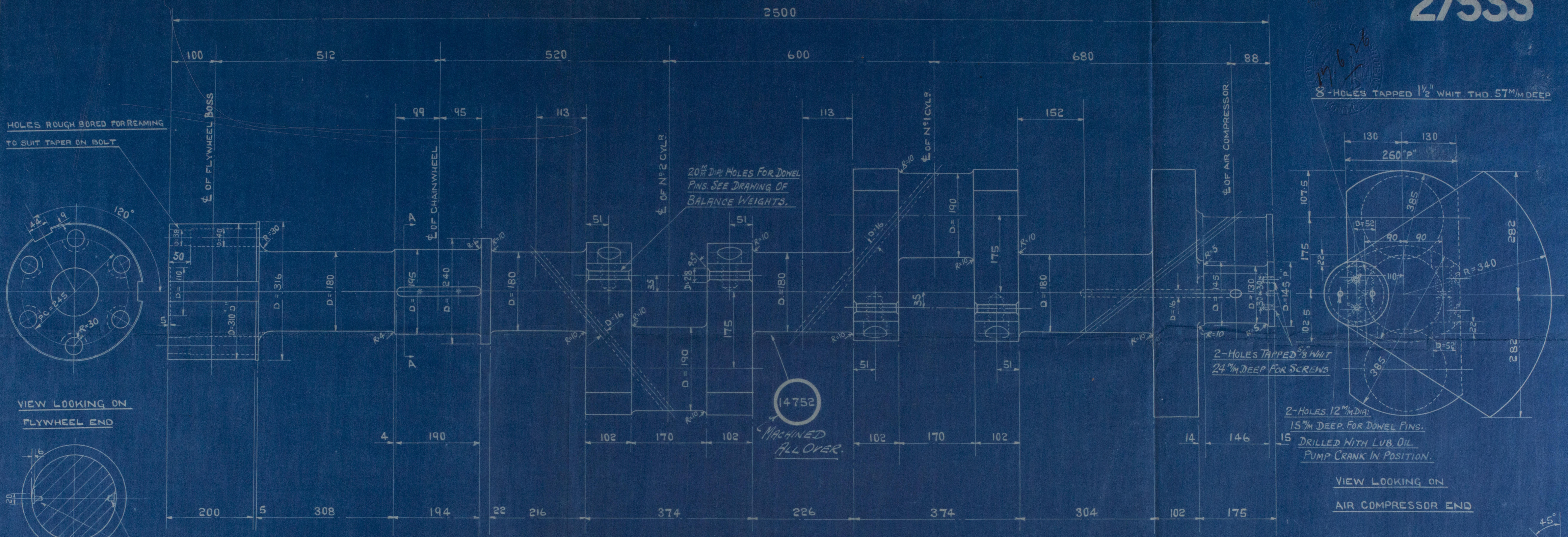


27533



Nº OFF PER ENGINE	DESCRIPTION	PATT. Nº	MATERIAL	WEIGHT IN KGS.	REMARKS	SHOP	SKETCH Nº of JIG
1	CRANKSHAFT	14752	S.M. STEEL	910			
8	STUD FOR BALANCE WEIGHT	14753	STEEL BAR		28-32 TONS STEEL		
2	KEY FOR FLYWHEEL	2068					
2	FEATHER FOR CHAINWHEEL	14511					
6	COUPLING BOLT	14389			28-32 TONS STEEL		
8	NUT FOR BALANCE WEIGHT STUD.	14765	WROT IRON				
6	3/16" SPLIT PIN FOR COUPLING BOLT.		STEEL				
4	SCREWS FOR CHAIN WHEEL KEY.	C.S. 16	STEEL BAR		STD DRG 25163.		

MATERIAL

SIEMENS MARTIN STEEL 28-32 TONS.

TO REQUIREMENTS, TESTS & SURVEY

TEST PIECES TO BE TAKEN.

NEWELL'S STANDARD LIMITS TO BE USED.

S. A. 2325 350.

CRANKSHAFT.

SCALES: 1:5 & 1:2.

27533



Aux 2 325/350

M/S N° 735, 6-7-180
Mc Millan & Co Dumbarton

M/S N° 741, 5-2-3-4-180
How Govan

CRANK SHAFT

DIESEL AUX. ENGINE 2 325/350 M/M

APPROVED COPY LOND. LETTER 17/6/26.

M/S N° 735, 736, 737, & 738.

M^C MILLAN DUMBARTON

M/S N° 741, 742, 743, 744, & 745
HARLAND & WOLFF GOVAN

735 Dunkwa

GLASGOW REPORT No 46984

736 Discoe

GLASGOW REPORT No 47210

737 Davis

GLASGOW REPORT No 47439

738 Dagomba

GLASGOW REPORT No 47739

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