

FITTED WITH FORCED DRAUGHT.

WORKING PRESSURE: 180 LBS PER SQ INCH. TEST PRESSURE: 360 LBS PER SQ INCH. TO LLOYD'S & BOARD OF TRADE REQUIREMENTS.

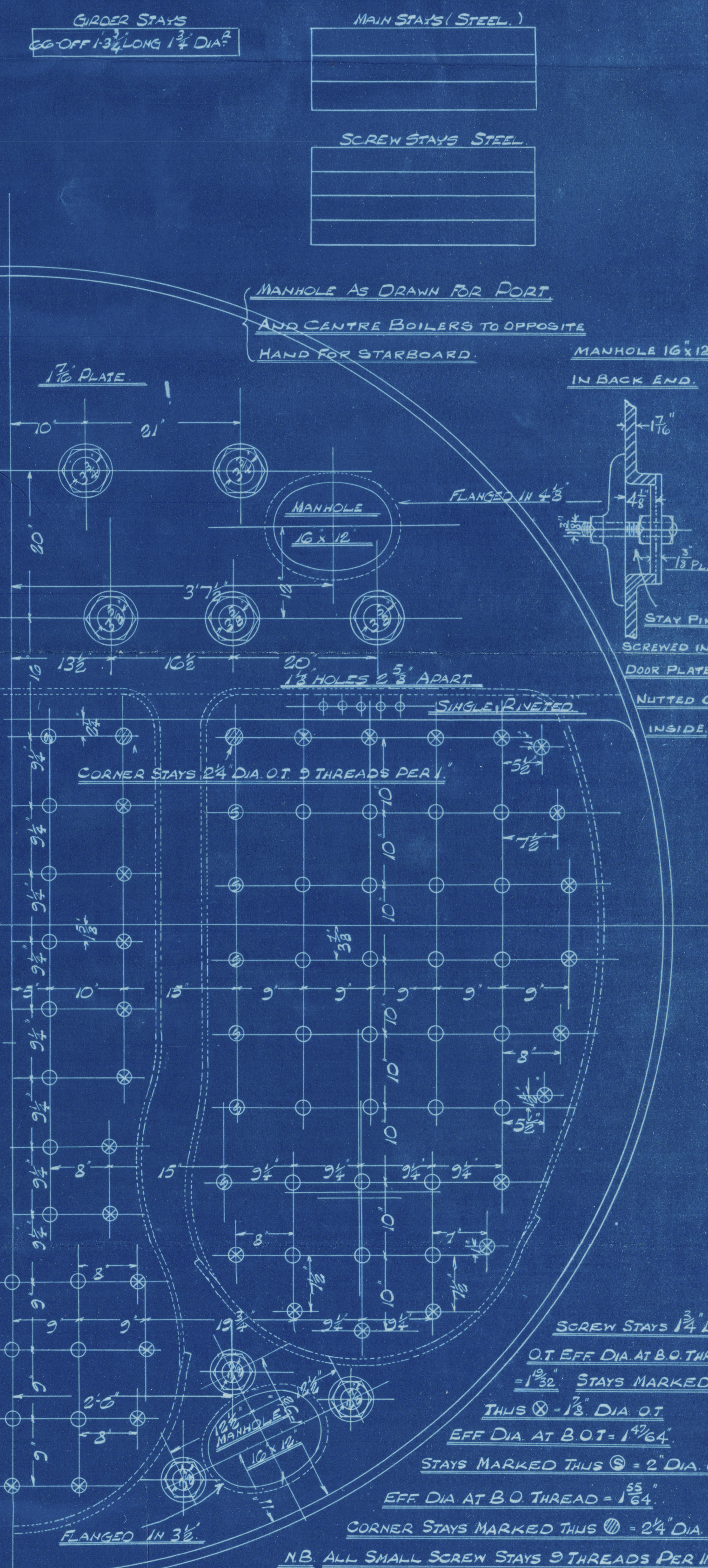
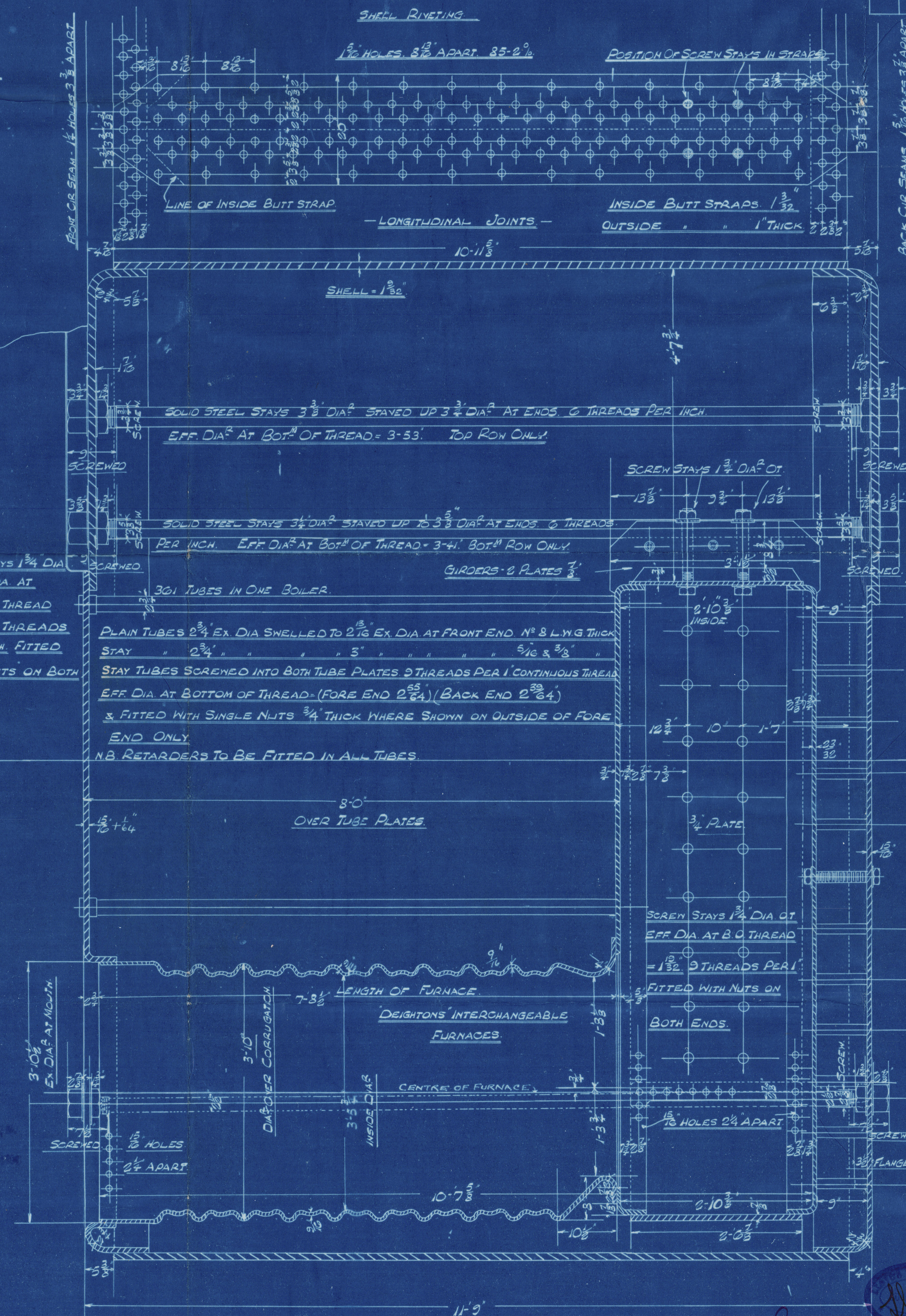
ALL PLATES, RIVETS & STAYS OF STEEL. TUBES OF IRON LAP WELDED. ALL HOLES DRILLED IN POSITION.

<u>TENSILE STRENGTH OF SHELL PLATES BUT STRAPS & GIRDERS TO BE NOT LESS THAN 25% NOR MORE THAN 33 TONS PER SQ INCH.</u>	
" " " OTHER "	26 " " " 25% " " "
" " " LONGITUDINAL STAYS "	28 " " " 32 " " "
" " " RIVETS & SCREW STAYS "	27 " " " 30 " " "

ELONGATION OF SHELL PLATES BUT STRAPS, GIRDERS & LONGITUDINAL STAYS TO BE NOT LESS THAN 20% IN A LENGTH OF 10".

" " " OTHER " & SCREW STAYS "	23% " " " 10% " " "
" " " RIVETS "	25% " " " 10% " " "

SCALE 1" = 1 FOOT. 24.4.1914



N.B. ALL SCREW STAYS TO BE FITTED WITH NUTS ON BOTH ENDS

SUNDERLAND

GEORGE CLARK LTD
(3) BOILERS NO 1014

W.P. = 180 LBS

SIR JAS LAING & SONS LTD
S/S NO 650

Mark on boilers:-

NO 3243

LOYD'S TEST
360 LBS

2-9-1914

L.C.D.

Unvum a

SL. 26299



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Lloyd's Register
266-0151
Foundation