

Shipbuilders: Messrs. Schichau

Yard No. 11424

Makers

Engineers: Messrs. Deutsche Werke, Kiel

Engine No.

It is submitted that the plans of La Mont exhaust gas heated boiler, viz:- ~~merit approval~~
for Drawing N° MK-111178 - Details of exhaust gas heated unit
~~provided~~ Drawing N° MK-113128 - Details of steam collector drum
merit approval for a working pressure of 7 kgs/cm².,
provided the thickness of the drum shell plate be
not less than 8 mm, the position & welding
of the branch for the safety valve on the
collector header be amended as indicated on
the plan, the headers be efficiently heat-treated
on completion of the welding & the whole of the
work be carried out under the usual conditions
of survey & testing.

It should be pointed out that the increased
thickness required for the drum shell plate is
considered necessary in order to ensure tightness
of the riveted seams.

Further, the Surveyors should be requested to
forward plans shewing the arrangement of the
units comprising the installation and their
connections together with a statement of the
maximum evaporative capacity of each unit &
full particulars of the proposed sizes of safety
valves.

Return 4 plans
Retain 2 copies

Lm. 11.39. T.

Lr 11/1

Lloyd's Register
Foundation
7/1/39.

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