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Lloyd's Register of Shipping,

71, Fenchurch Street, E.C.3.

14th February, 1939.

Dear Sirs,

E.

I duly received your letters of the 2nd and 4th instant, with plans advised therein, relating to the La Mont exhaust gas heated boiler proposed by Messrs. Deutsche Werke, Kiel, for Messrs. F.Schichau, G.m.b.H., Yard No.1424, the contents of which have been carefully noted.

With regard to Messrs. Deutsche Werke's remarks, however, I have to point out that the thickness of the shells of riveted boiler drums and similar pressure vessels should be not less than 8 mm., as mentioned in my letter of the 11th ultimo. If, however, the plates are already ordered, the proposed thickness of 7 mm. will be accepted in this instance.

Further, with a La Mont exhaust gas heated boiler intended for a working pressure of 7 Kgs per sq. cm., and having a maximum evaporative capacity of 1000 Kgs per hour, the proposed sizes of safety valves will be approved, viz:-

Collector drum..... 2 x 50 mm. diameter.
Collector header..... 1 x 45 mm. diameter.

The amended plan showing details of the exhaust gas heated unit will also be approved for the

W264-0076

1/2

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Messrs. F. Schichau, G.m.b.H.,
Yard No. 1424.

-2-

proposed working pressure of 7 Kgs per sq. cm., provided the headers be efficiently heat treated on completion of the welding, and the whole of the work be carried out under the usual conditions of survey and testing.

It is noted that a plan showing the arrangement and connections of the units comprising the installation will be forwarded in due course.

One set of the plans now approved is being returned to you under separate cover, together with the plan forwarded for reference purposes.

I am, Dear Sirs,

Yours faithfully,

Secretary.

The Surveyors,
HAMBURG.



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2/2