

REPORT ON BOILERS.

No. 32948

AUG 27 1940

Received at London Office

Sunderland

of writing Report

When handed in at Local Office 12 Aug 1940 Port of

Sunderland

Date, First Survey

Last Survey 7 Aug 1940

9. No. in Survey held at
ze of opening Book.

S.S. STANMORE

(Number of Visits)

Gross Tons 4510
Net Tons 2881

10. e.

Built at Sunderland

By whom built

Wm. Pickersgill & Sons L^{td}

Yard No. 243

When built 1940

11. Lines made at

Sunderland

By whom made

G. Clark (1938) L^{td}

Engine No. 1218

When made 1940

12. and diameter

Boilers made at

Sunderland

By whom made

G. Clark (1938) L^{td}

Boiler No. 1218

When made 1940

13. et holes and p

14. Principal Horse Power

429

Owners

Stanhope Steamship Co L^{td}

Port belonging to

London.

MULTITUBULAR BOILERS MAIN, AUXILIARY, OR DONKEY.

15. 7WG.

16. er be shut off

Appley. Inadingham Steel Co L^{td}

(Letter for Record)

S.

17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

18. Heating Surface of Boilers

1344 sq ft

Is forced draught fitted

No.

Coal or Oil fired

Coal

19. g pressure as

20. and Description of Boilers

One Single Ended multitubular marine

Working Pressure

220

21. ulic test pressurized by hydraulic pressure to

380

Date of test

1/4/40

No. of Certificate

4344

Can each boiler be worked separately

Yes.

22. ks or valves fitted

23. of Firegrate in each Boiler

37.5 sq ft

No. and Description of safety valves to each boiler

2 Relief Spring (ordinary)

Yes.

24. a of each set of valves per boiler

per Rule

7.90"

Pressure to which they are adjusted

220

Are they fitted with easing gear

Yes.

25. case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Yes

26. 27. 28. 29. 30. 31. 32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

31. Manufacture

32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

5'-0"

Is oil fuel carried in the double bottom under boilers

No.

32. 33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

2'-11"

Is the bottom of the boiler insulated

Yes.

33. 34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

12'-3 19/32"

Length 10'-6"

Shell plates: Material Steel

Tensile strength

29/33

34. 35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

1 13/64"

Are the shell plates welded or flanged

No.

Description of riveting: circ. seams

D.R. Lap.

35. 36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

T.R.D.B.S.

Diameter of rivet holes in

circ. seams

F. 1 3/16" B. 1 1/4"

Pitch of rivets

F. 3 1/16" B. 3 1/2"

83/8"

36. 37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of circ. end seams

plate rivets

F. 65.6 B. 64.0

Percentage of strength of circ. intermediate seam

plate rivets

F. 42.4 B. 45.8

37. 38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of longitudinal joint

plate rivets

85.07

Working pressure of shell by Rules

221

38. 39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of longitudinal joint

plate rivets

90.2

Working pressure of shell by Rules

221

39. 40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of longitudinal joint

plate rivets

88.51

Working pressure of shell by Rules

221

40. 41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of longitudinal joint

plate rivets

88.51

Working pressure of shell by Rules

221

41. 42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Percentage of strength of longitudinal joint

plate rivets

88.51

Working pressure of shell by Rules

221

42. 43. 44. 45. 46. 47. 48. 49. 50. 51. 52. 53. 54. 55. 56. 57. 58. 59. 60. 61. 62. 63. 64. 65. 66. 67. 68. 69. 70. 71. 72. 73. 74. 75. 76. 77. 78. 79. 80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 93. 94. 95. 96. 97. 98. 99. 100.

Working pressure by Rules 249 Are the stays drilled at the outer ends No. Margin stays: Diameter ^{At turned off part.} 2" 2 1/4"
 No. of threads per inch 9. Area supported by each stay 12" x 9 3/8", 12" x 12 3/16" Working pressure by Rules 220 222
 Tubes: Material S.D. Steel External diameter ^{Plain} 3 1/4" Thickness 5/16" 3/8" No. of threads per inch 9
 Pitch of tubes 4 1/2" x 4 3/8" Working pressure by Rules 286, 255, 230 Manhole compensation: Size of open
 shell plate (End plate) Section of compensating ring ✓ No. of rivets and diameter of rivet holes ✓
 Outer row rivet pitch at ends ✓ Depth of flange if manhole flanged 3 13/16" Steam Dome: Material None.
 Tensile strength _____ Thickness of shell _____ Description of longitudinal joint _____
 Diameter of rivet holes _____ Pitch of rivets _____ Percentage of strength of joint ^{Plate} _{Rivets} _____
 Internal diameter _____ Working pressure by Rules _____ Thickness of crown _____ No. and diam.
 stays _____ Inner radius of crown _____ Working pressure by Rules _____
 How connected to shell _____ Size of doubling plate under dome _____ Diameter of rivet holes and
 of rivets in outer row in dome connection to shell _____

Type of Superheater _____ Manufacturers of ^{Tubes} _____
 _____ ^{Steel castings} _____
 Number of elements _____ Material of tubes _____ Internal diameter and thickness of tubes _____
 Material of headers _____ Tensile strength _____ Thickness _____ Can the superheater be shut off
 the boiler be worked separately _____ Is a safety valve fitted to every part of the superheater which can be shut off from the boiler
 Area of each safety valve _____ Are the safety valves fitted with easing gear _____ Working pressure of
 Rules _____ Pressure to which the safety valves are adjusted _____ Hydraulic test pres-
 tubes _____ castings _____ and after assembly in place _____ Are drain cocks or valves
 to free the superheater from water where necessary _____

Have all the requirements of Sections 14 to 22 inclusive for boilers been complied with _____
 The foregoing is a correct description,
 GEORGE CLARK (1900) LTD. Manufact
Geo. J. Boy

Dates of Survey ^{During progress of work in shops - -} Please see Rpt 4 Are the approved plans of boiler and superheater forwarded herewith Geo.
 while building ^{During erection on board vessel - - -} _____ (If not state date of approval.)
 Total No. of visits _____

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This boiler has been
Constructed under Special Survey in accordance with the
approved plan & the rules of the Society.
The materials & workmanship are good.
On completion the boiler has been tested by hydraulic
pressure of 380 lbs. & found tight & sound. It has been
securely fixed on board the vessel, rammed under
steam & safety valves adjusted to working pressure
In recommendation please see Mech. Rpt.

Survey Fee ... £ See Mech Rpt. When applied for, 192
 Travelling Expenses (if any) £ _____ When received, 192

J. H. Fraser
 Engineer Surveyor to Lloyd's Register of Shipping

Committee's Minute _____
 Assigned _____
 See Old No. 32948