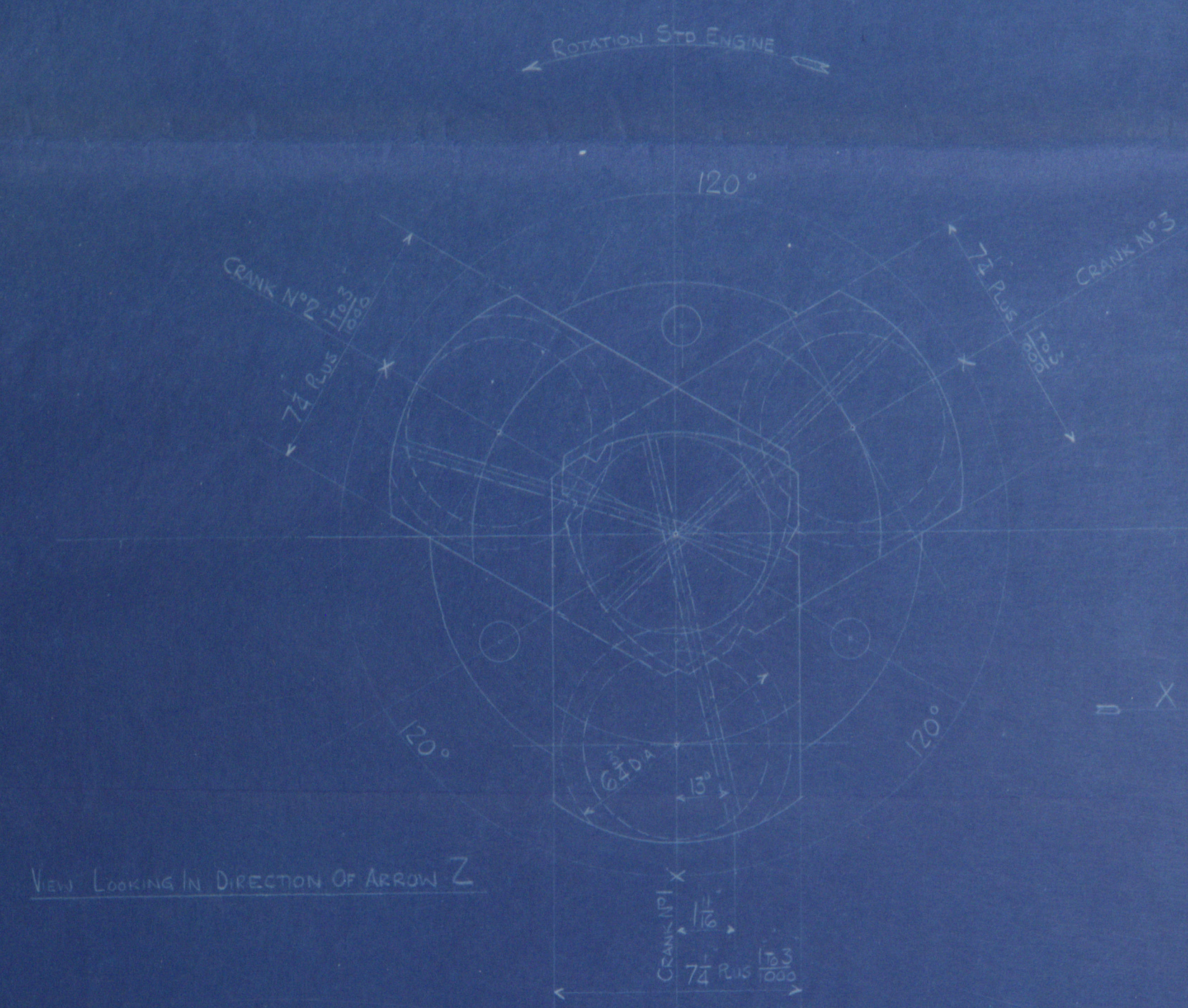
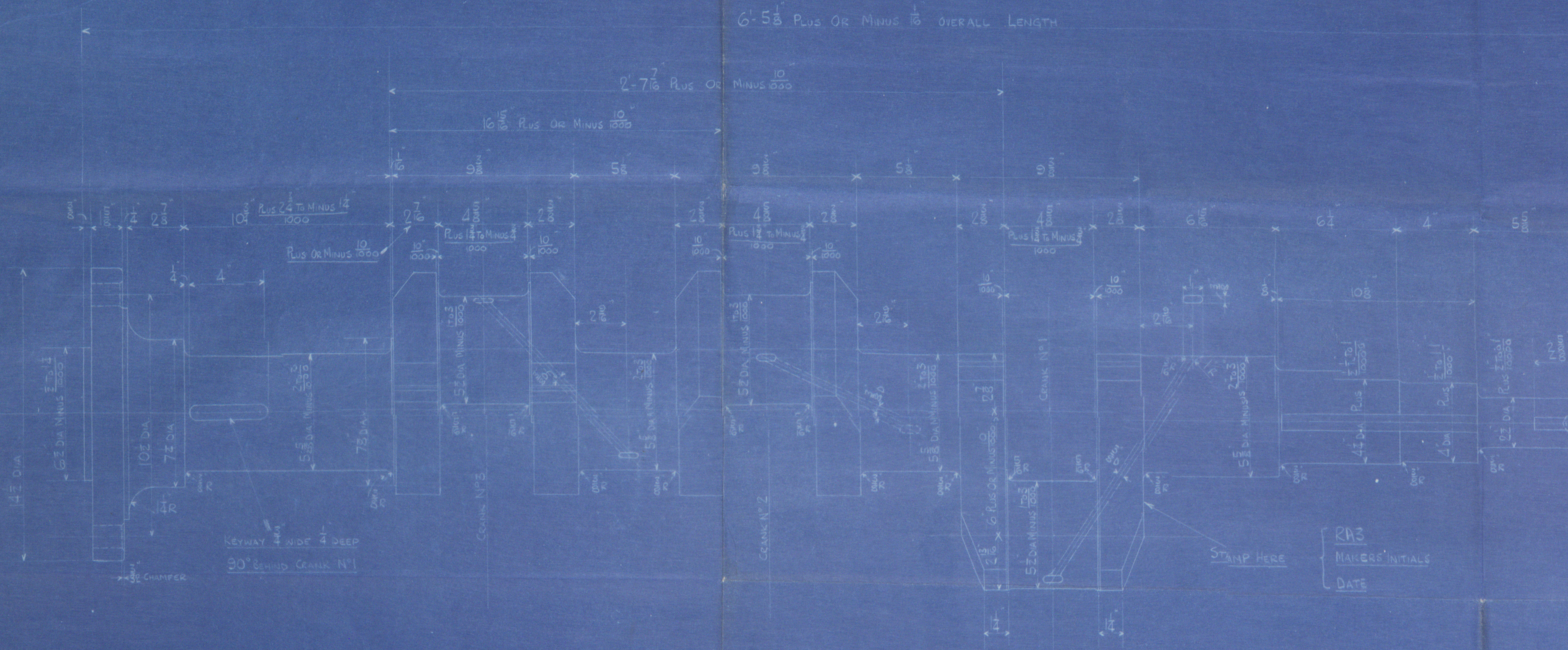
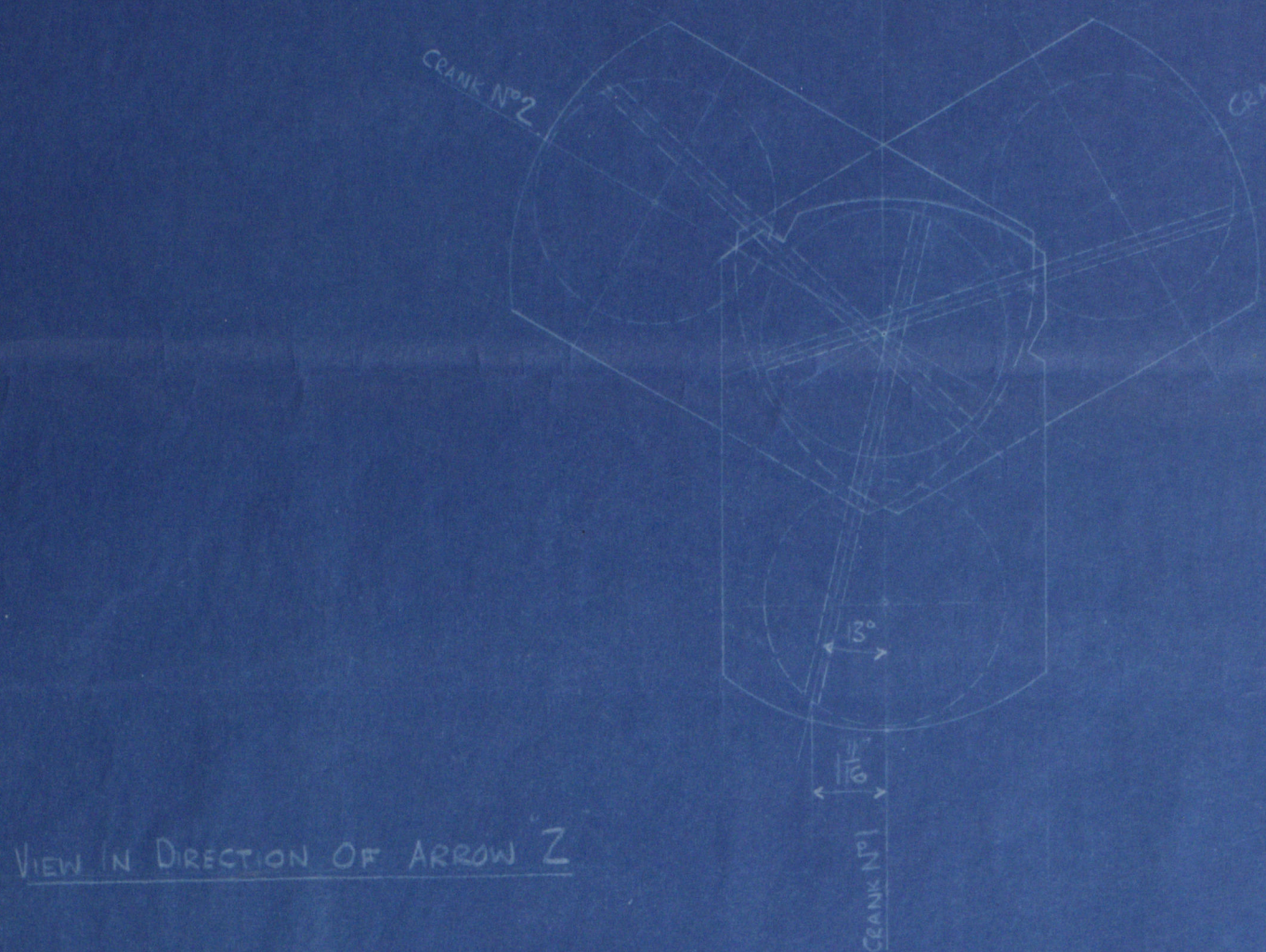


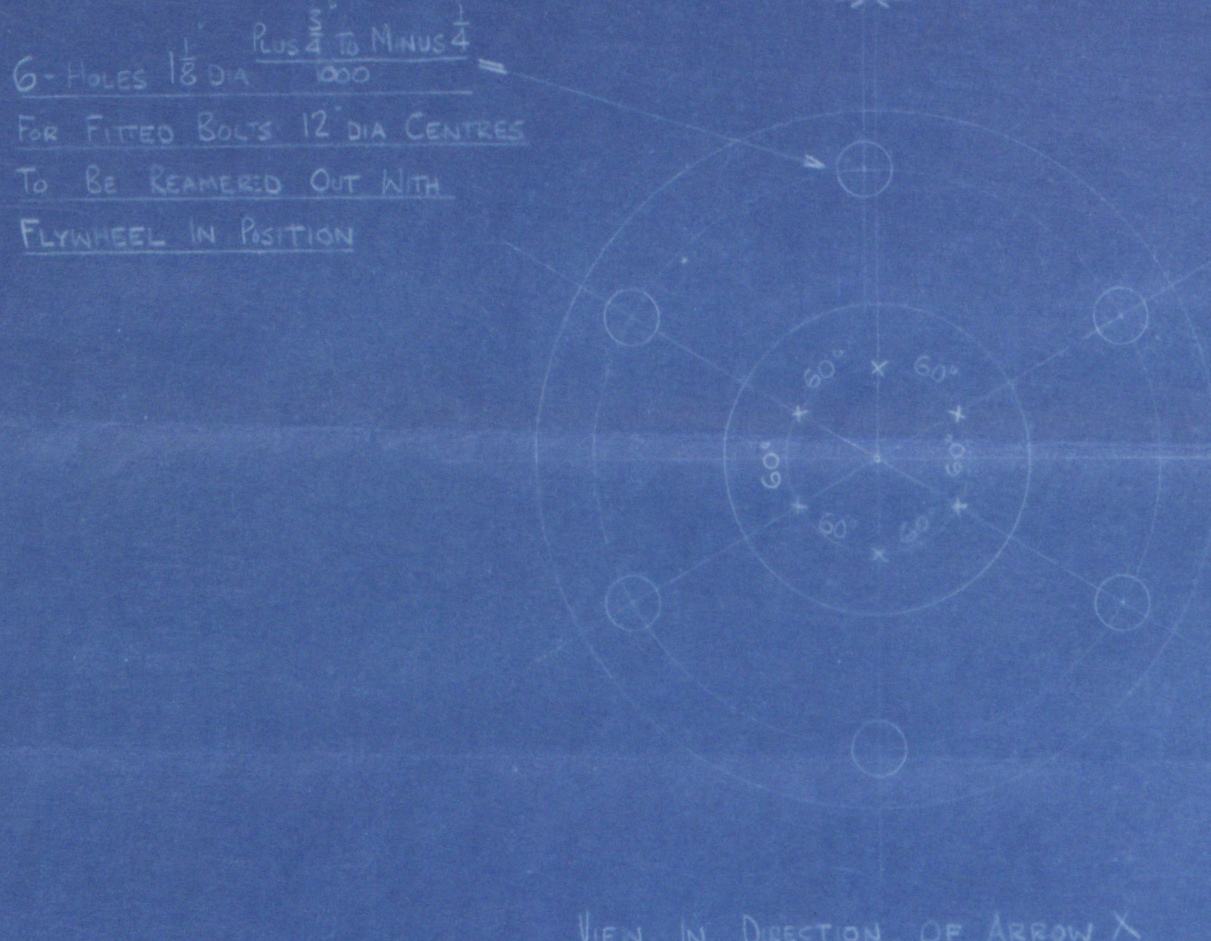
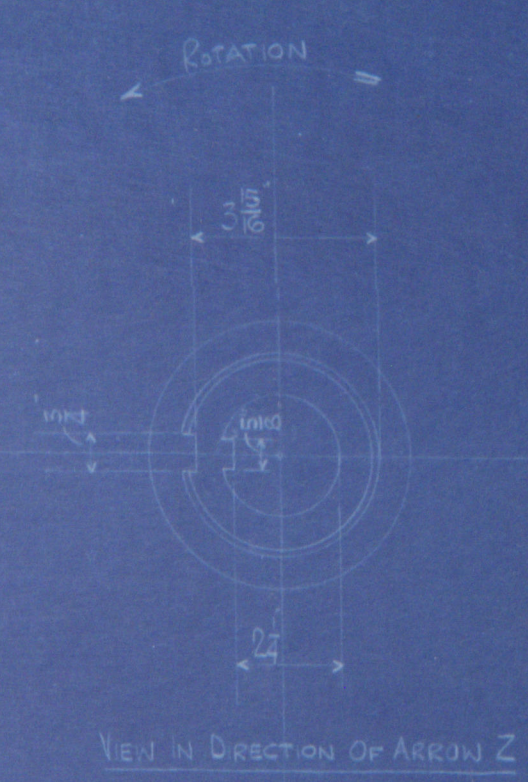
TO BE MADE OF SIEMENS MARTIN ACID MILD STEEL
 OF A TENSILE STRENGTH OF 34 TO 38 TONS PER SQ. INCH
 AND WITH AN ELONGATION OF 25% ON 3" TEST PIECE 7.5 SQ. INCH AREA
 YIELD NOT LESS THAN 50% OF ULTIMATE STRESS
 TO BE ANNEALED AFTER ROUGH TURNING AND BEFORE FINISHING
 THE FINISHED SHAFT TO BE ROUND WITH A LIMIT OF ACCURACY OF .001"
 ALL DRILLING AND KEYWAYS TO BE DONE BY THE NG. AND OE. CO. LTD



SPECIAL CRANKSHAFT DRILLING FOR ENGINE
 WITH ROTATION OPPOSITE TO STD.



TAPPED 7/8" FINE THD. 14 THDS PER INCH
 RIGHT HAND THD. FOR STANDARD ROTATION ENGINES
 LEFT HAND THD. FOR REVERSE ROTATION ENGINES



THE CRANKSHAFT MUST BE TRAMMELLED AGAINST
 A SQUARED STRAIGHT EDGE & MUST NOT SHOW
 A DIFFERENCE IN TRAMMEL READINGS EXCEEDING
 .005 PER 12" LENGTH TRAMMEL

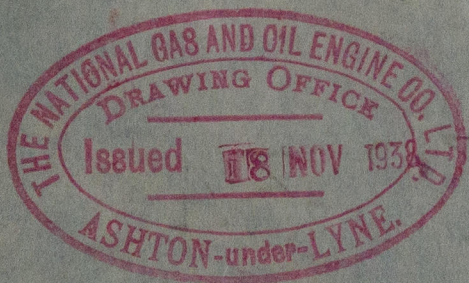
Silbermann
 SLD 32593

NO.	PART	DESCRIPTION	SCALE	DATE	REMARKS
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Lloyd's Register
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