

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 3683 SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Springfield Steel Co^l of Glasgow for the Vessel No. 539, being built by Caird & Co^l of Greenock have been inspected by me as set forth below and found to be, so far as can be seen, Sound & free from defects

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 3683
L.P. 11-4-19

Louis Ripley
Glasgow 11-4-19

	<u>One Tiller</u> STERN FRAME.	<u>One Quadrant</u> RUBBER FRAME.	STEM
Material*	<u>Steel Castings</u>		
How made	<u>S.M. Acid Open Hearth</u>		
Dimensions	<u>To Patterns</u>		
Progress on Inspection	<u>Annealing & Testing</u>		
Date when Inspected	<u>23-6-19 to 11-4-19</u>		
CASTINGS.*			
Tests on Standard Test Pieces.	<u>N^o 414</u>	<u>N^o 415</u>	
Tensile Test—			
Tons per square inch	<u>30.4</u>	<u>32.8</u>	
Extension per cent. ...	<u>28.0</u>	<u>21.0</u>	
Cold Bending Test—			
Angle before fracture	<u>180°</u>	<u>120°</u>	
Drop Test—			
Height from ground ...	<u>8'</u>	<u>10'</u>	
Hammering Test—			
If made according to Rules and found satisfactory ...	<u>Yes</u>	<u>Yes</u>	

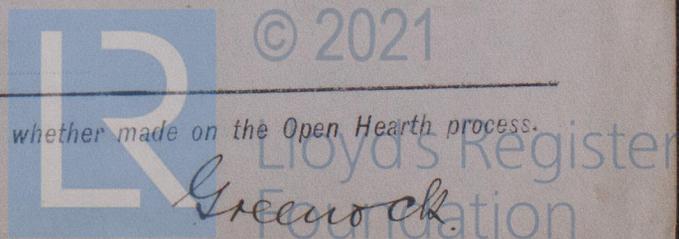
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

W^t 1-6-2.11 W^t 13-2.0

Fee (if any chargeable) £ NIL (Vessel Classed)

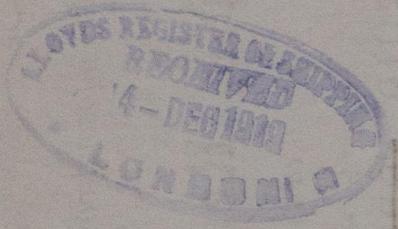
To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



S. S. "Blonow Castle"

By MR. NPT No 17572



Corrie & Co.
London

London
Corrie & Co.
2nd

Goods after four weeks

3883
11.1.12

Per Green

Per Green

London 11.1.12
Torne & Co.

2 M Deck Open House
2 M Deck Open House

Received & stored
11.1.12

No. 111

No. 112

180°

110°

120°

110°

10°

110°

10°

110°

10°

110°

MA 1-9-11
MA 13-9-10



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Foundation