

## Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port Glasgow)No. 9846. SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~Iron or Steel Forgings~~ ~~Castings~~ manufactured by N. Colville & Sons of Pennyworth for the Vessel No. 384, being built by Clelands Ltd. of Newcastle-on-Tyne have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Northumberland & 17/16

Mark on Forgings or Castings.

Lloyd's

No. 984669m.C. J. Gillar

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...			<u>Open heart Basic</u>
How made ...			<u>Rolls</u>
Dimensions ...			<u>9½" x 8½"</u>
Progress on Inspection ...			<u>—</u>
Date when Inspected ...			<u>3<sup>rd</sup> March 1973</u>
CASTINGS.			<u>Charge mark K1195</u>
Tests on Standard Test Pieces.			<u>Test no 1165</u>
Tensile Test—			<u>29.9</u>
Tons per square inch ...			<u>25% in 8"</u>
Extension per cent. ...			<u>180° without fracture</u>
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at \_\_\_\_\_

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Lloyd's Register

Foundation

W259-0045

Newc.



S/S "OVERSTONE."  
NEWCASTLE ON TYNE.

Report No. 47617.



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