

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Glasgow)

Words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. 9846. SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~ manufactured by N. Colville & Sons of Plymouth for the Vessel No. 384, being built by Clelands Ltd. of Newcastle-on-Tyne have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Northumberland & W/L

Mark on Forgings or Castings.

Lloyd's
No. 9846
bjm.

C. J. Gilliar

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	/	/	<u>Open heart Basic</u>
How made ...			<u>rolled</u>
Dimensions ...			<u>9 1/2" x 8 1/2"</u>
Progress on Inspection ...			<u>—</u>
Date when Inspected ...			<u>3rd March 1973</u>
CASTINGS. Tests on Standard Test Pieces.			<u>Charge mark K1195</u>
Tensile Test— Tons per square inch ...			<u>Test no 1165</u>
Extension per cent. ...			<u>29.9</u>
Cold Bending Test— Angle before fracture ...			<u>25% in 8"</u>
Drop Test— Height from ground ...			<u>180° without fracture</u>
Hammering Test— If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Lloyd's Register Foundation

W259-0045 Newc.

S/S "OVERSTONE"
NEWCASTLE ON TYNE.

Report No. 47617.

10/11/1917

10/11/1917

10/11/1917

10/11/1917

10/11/1917

Overstone

Mr. Parsons

10/11/1917

Overstone

10/11/1917

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