

WELDING NOTES

1. WELDING IN ACCORDANCE WITH LLOYD'S RULES FOR THE APPLICATION OF ELECTRIC ARC WELDING TO SHIP CONSTRUCTION.
2. ALL CONNECTIONS ELECTRIC WELDED WITH EXCEPTION OF SIDE FRAMES TO SHELL PLATING AND RIDER PLATES OF HATCH SIDE GIRDERS AND END BEAMS WHICH ARE RIVETED.

PRINCIPAL DIMENSIONS.

LENGTH B.P.	46 FT 0 IN
BREADTH MOULDED	56' 10 3/4"
DEPTH MOULDED TO UPPER DECK	37' 4"
DEPTH MOULDED TO 2ND DECK	28' 7"
DEPTH TO LENGTH	11.14

EQUIPMENT & CLASS

STERN FRAME AS PER DETAIL PLAN
STEM BAR 10' x 2 1/2" TO LWL
PLATE STEM ABOVE LWL
RUDDER AS PER DETAIL PLAN
FOR STEEL C.L. BULKHEADS SEE STRUCTURAL INBOARD PROFILE

EQUIPMENT & CLASS

- 2 STOCKLESS BOWER ANCHORS
- 1 STOCKLESS STREAM ANCHOR
- 225 FATHOMS STUD CHAIN CABLE
- 90 FATHOMS
- 120 FATHOMS TOWLINE
- 2 HAWSERS EACH 90 FATHOMS
- 2 WARPS EACH 90 FATHOMS

2 5/16" DIA
(5/8" SWR) 5/12
(5/8" SWR) 5/24
(2 3/4" SWR) 5/12
(2 1/2" SWR) 5/12

* EQUIPMENT SUPPLIED IS IN ACCORDANCE WITH WAR REDUCTION OF EQUIPMENT REQUIREMENTS.

CLASS
LLOYD'S REGISTER OF SHIPPING # 100-A1
"WITH FREEBOARD"
SCANTLING SUITABLE FOR A MOULDED DRAUGHT OF 26'-10"

S.S. OCEAN VENUS
HULL NO. 12

TODD-CALIFORNIA SHIPBUILDING CORPORATION

DESIGN AND ENGINEERING BY
GIBBS & COX, INC.
NEW YORK

MIDSHIP SECTION

SCALE 1/2" = 1'-0"
DRAWN BY D.M.B. L.M.K.
TRACED BY J.L.M.K.
CHECKED BY J.L.M.K.

DATE NOVEMBER 25, 1940
APPROVED [Signature]
APPROVED [Signature]

DR # 11261-511-11-2

VAULT # 5192



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