

Note:- Crankshaft to be rolled together to receive the flangeing cut in the lathe.

To Board of Trade and Lloyd's requirements.

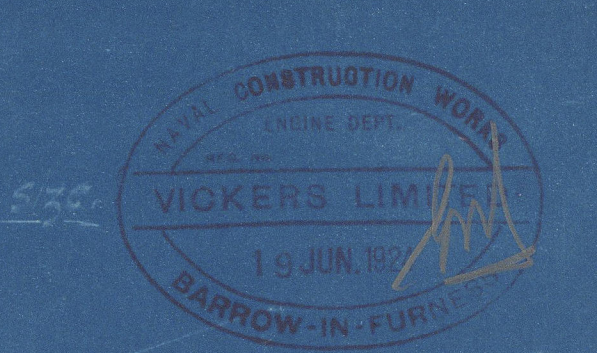
Mark	Description	Material	No. of pieces	Remarks
A	Crank pin	L.P. 2 <sup>nd</sup> M.P.	2	
B	"	H.P. 1 <sup>st</sup> M.P.	2	
C	"	L.P. 2 <sup>nd</sup> M.P.	4	
D	"	H.P. 1 <sup>st</sup> M.P.	4	
E	Long ends of crank shaft	"	2	
F	"	"	2	
G	"	"	2	
H	Coupling bolts	"	8	
I	Nuts for coupling bolts	W.M. Iron	8	
J	Drift pins	Mild Steel	8	
K	"	"	8	

All parts machined all over.  
- CYLINDERS 31" A.D. 62-90" DIA x 57" STROKE - 215 LBS BOILER PRESSURE -  
- FORWARDED BY VICKERS L<sup>td</sup> BARROW -

# CRANKSHAFT

Scale: 1/4" = 1 foot & full size

MAIN ENGINE NO. 617



DRAWING NO. 617/8



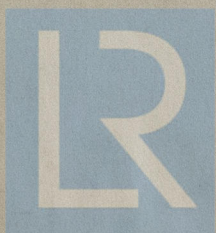
Cranks La No 614

Crank Shaft

S.S. Newfoundland

Brw 1st Entry Rpt No 2133

W/253-0080



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Lloyd's Register  
Foundation