

For the information of Surveyors and the Committee only.

Received at

Office

19

29 JAN 1931

Lloyd's Register of Shipping.

(Report on Vessel No. 20753 Port Rot)

67. SHIP FORGINGS OR CASTINGS.

have to report that the undermentioned ~~Iron or Steel Forgings or~~
 Castings, manufactured by Messrs The Springfield Steel Co. Ltd.
 Glasgow. for the Vessel No. 618, being built
 Messrs Van der Geissens & Co. of Rotterdam.
 have been inspected by me as set forth below and found to be, so far as can
 be ascertained, sound.

or Castings.

1's
 67.
 1-31.

William E. Lewis
 27 JAN. 1931
 GLASGOW

1 Tiller

1 Quadrant.

	STERN FRAME.	RUDDER FRAME.	STEM.
	Siemens-Martin Acid, Open Hearth Steel		
	Cast.		
	Annealed.		
	To patterns.		
Inspection	Rough machined to drawing.		
Inspected	1/9/30 — 12/1/31.	31/10/30 — 12/1/31.	
NGS.	Test No 71.	Test No 78	
Standard Test			
s.			
inch	32.0.	32.4	
cent. ...	24.0%	32.0%	
Test—	120° WF.	120° WF.	
fracture	10 feet	8 feet.	
round ...			
est—			
according to Rules	Yes.	Yes.	
satisfactory ...			

ETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

T. C. gr. lbs.
 Tiller. 1. 19. 0. 0
 Quadrant. 2. 9. 1. 14

any chargeable) £ 2. : 5 : 0.

be paid at Gls. of 28/1/31.

state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

W252-0015

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Foundation