RIVETING

DECK PLATING S.R. SEAMS 4 1/4 DIAM. APART.
" " S.R. END LAPS 4 " "
STRINGER PL. D.R. 4 " 3 1/2 " "

EXISTING GIRDER.
RIVETING AS EXISTING PART.
ELECTRIC WELDING
⌐75×75×10½ R.5/8 - 5 DIAM APART
PL. 12½
BUTT STRAP 19/16
BUTT PL.
BUTT STRAP
⌐90×90×12½
3½×3½×5/8
⌐ 260×95×95×16
PL. 190×12
200 7/8 DIAM × 12/16
NEW PILLAR.
24"
BUTT WELDING
3 R. 7/8" EACH ARM.
EXISTING PILLAR.
FLANGE 3"
D.R. 3/4 5 DIAM APART.
M.T. B.D.
CHAIN LOCKER.
M.T. CHAIN LOCKER B.D.
WASH PLATE.

KNEES ON FRAME 6-7 (CHAIN LOCKER)

R. 3/4"
⌐75×75×10
7 DIAM.
PL. 10 7/16
575
5 R. 7/8"
130
FRAMES ⌐200×85×10

FORE PEAK BEAM KNEES.

410
BEAMS ⌐230×75×10
575
PL. 12½
5 R. 7/8"
130
FRAMES ⌐200×85×10.

½ SECTION ON FRAME Nº 17.

PORT.
3 R. 3/4"
ELECTRIC WELDING
PL. 12½
⌐90×90×12½
2,900"
℄ SHIP
⌐90×90×12½
TOP 16½
PL. 12½

BUTT ELECTRIC WELDING
EXISTING ⌐75×75×9
EXISTING PLATE
EXISTING PLATE
EXISTING PLATE
EXISTING PLATE
EXISTING PLATE
CROPPED PLATE
DECK GIRDER
CARGO HATCH.
32 31 30 29 28 27 26
34 33
25 24 23 22 21 20 19 18 17 16 15 14 13 12 11 10 9 8
PLATE 9 7/16
PLATE 8 7/16
PLATE 8 7/16
PLATE 9 7/16
PLATE 8 7/16
PLATE 8 7/16
R. 5/8" ×55
R. 5/8" ×65
75
110
FOR BEAM KNEES SEE PLAN PANTING ARRANGEMENT Nº 1894-6-1.
ELECTRIC WELDING ℄.
END LAPS OF SHELL PLATING
ELECTRIC WELDING ℄.
W.T. FLAT. ELECTRIC WELDING "F."
PL. 9 7/16
PL. 9 7/16
PL. 9 7/16
FLANGE 3"
CHAIN LOCKER.
EXISTING CROPPED PLATE
7 6
5 4 3 2 1 A B C D E F G H I J K.
MANHOLE 18"×12"
A.P.
W.T. FLAT.
FOR CONNECTING DECK PL. WITH STEM. SEE PLAN Nº 1901-6-1.

EXISTING BEAMS ⌐230×90×15
NEW BEAMS ⌐230×9 9/16 B.A. (9"×3½"×.38") R. 5/8" - 7 DIAM. APART.
NEW BEAMS ⌐230×75×9½ B.A. (9"×3"×.37") R. 5/8" - 7 DIAM. APART.
FRAMES ⌐250×90×12 B.A. (10"×3½"×.48") SEE PLAN Nº 1894-6-1.
FRAME SPACING 0,685ᴹ = 27"
BEAMS ⌐230×75×10 B.A. (9"×3"×.40") R. 5/8" - 6 DIAM APART.
FRAMES ⌐200×85×10 B.A. (8"×3½"×.40") SEE PLAN Nº 1894-6-1.
FRAME SPACING 0,610ᴹ = 24"

S.S. LEOPOLD VILLE
LENGTHENING OF DECK. F.
SCALE 1/50.

1.5.36

PLAN Nº 1899-15 A.1.

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