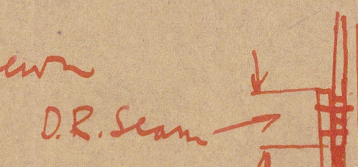


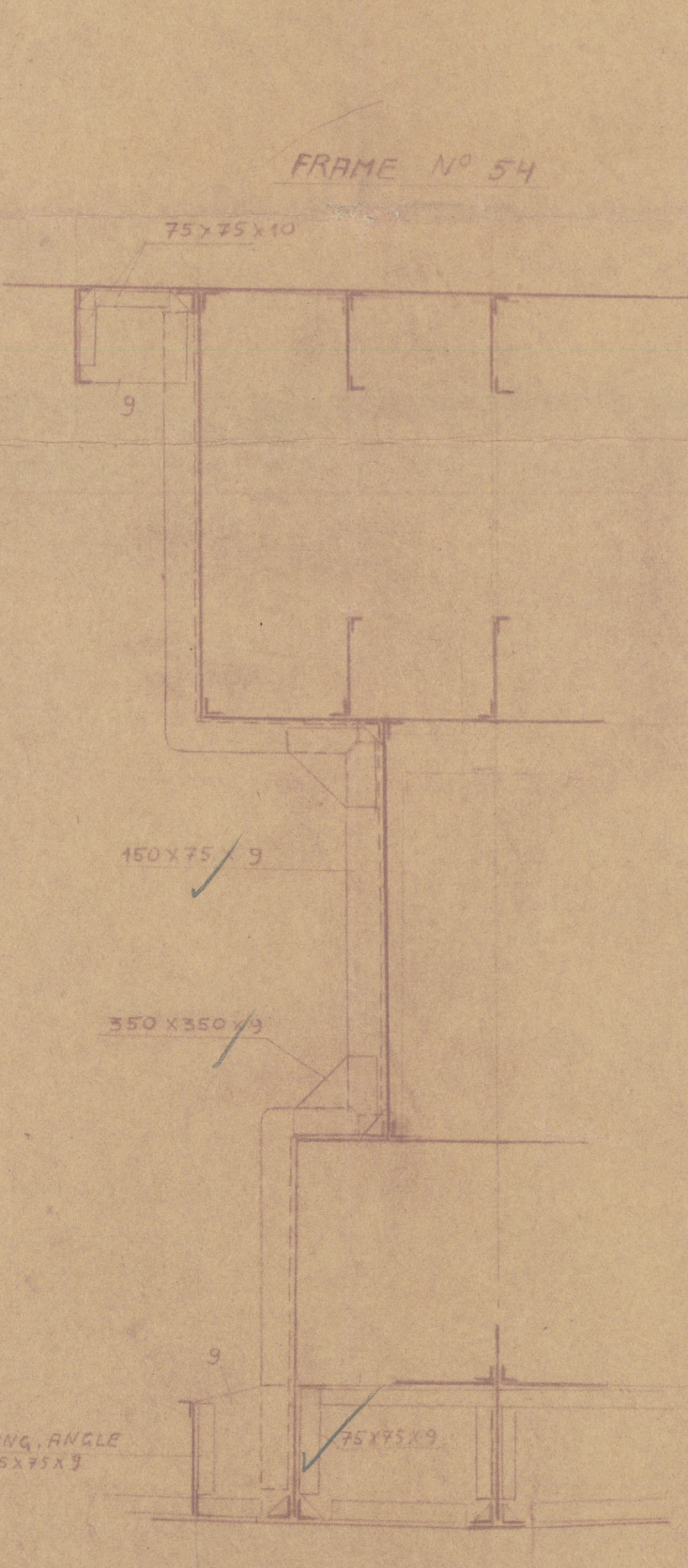
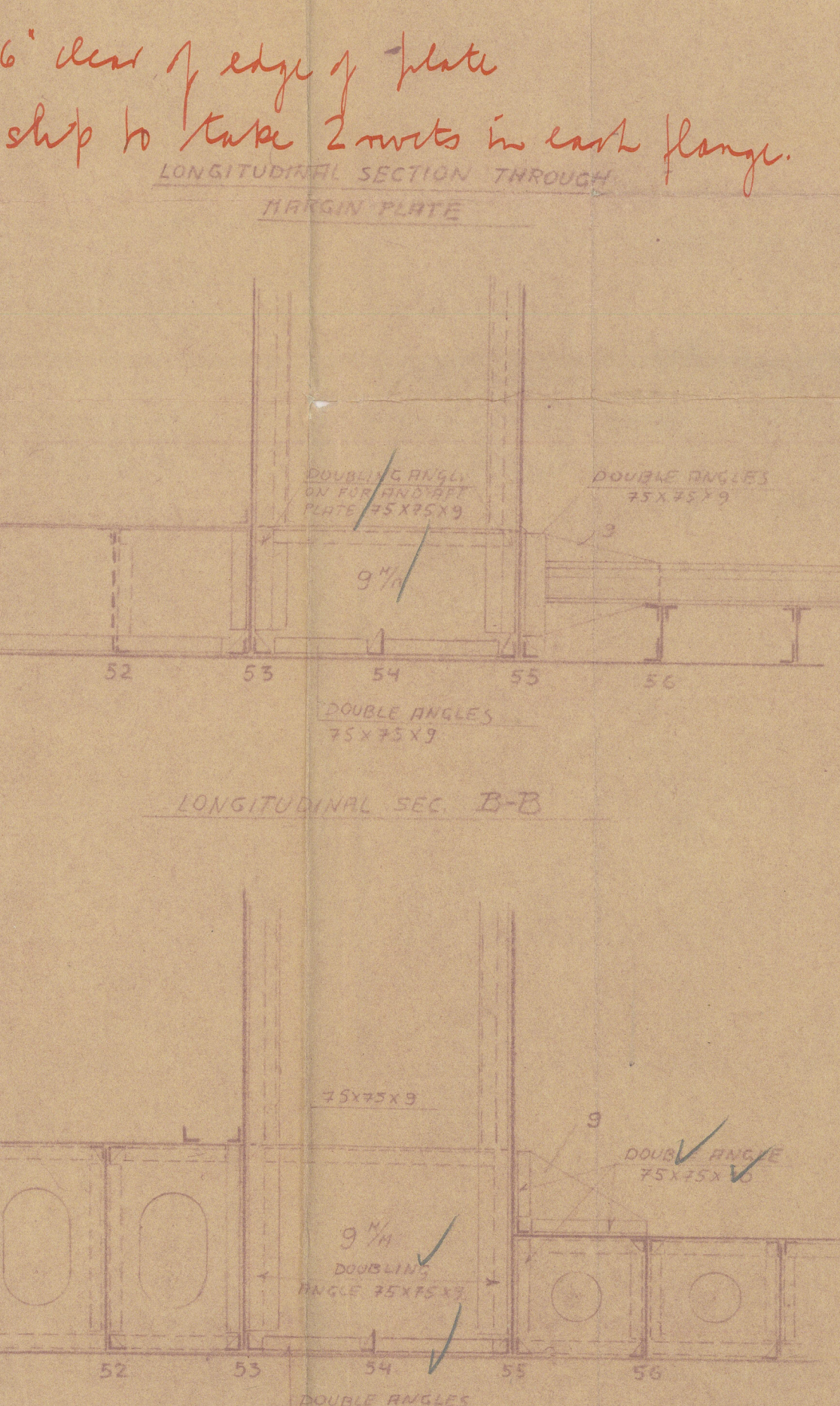
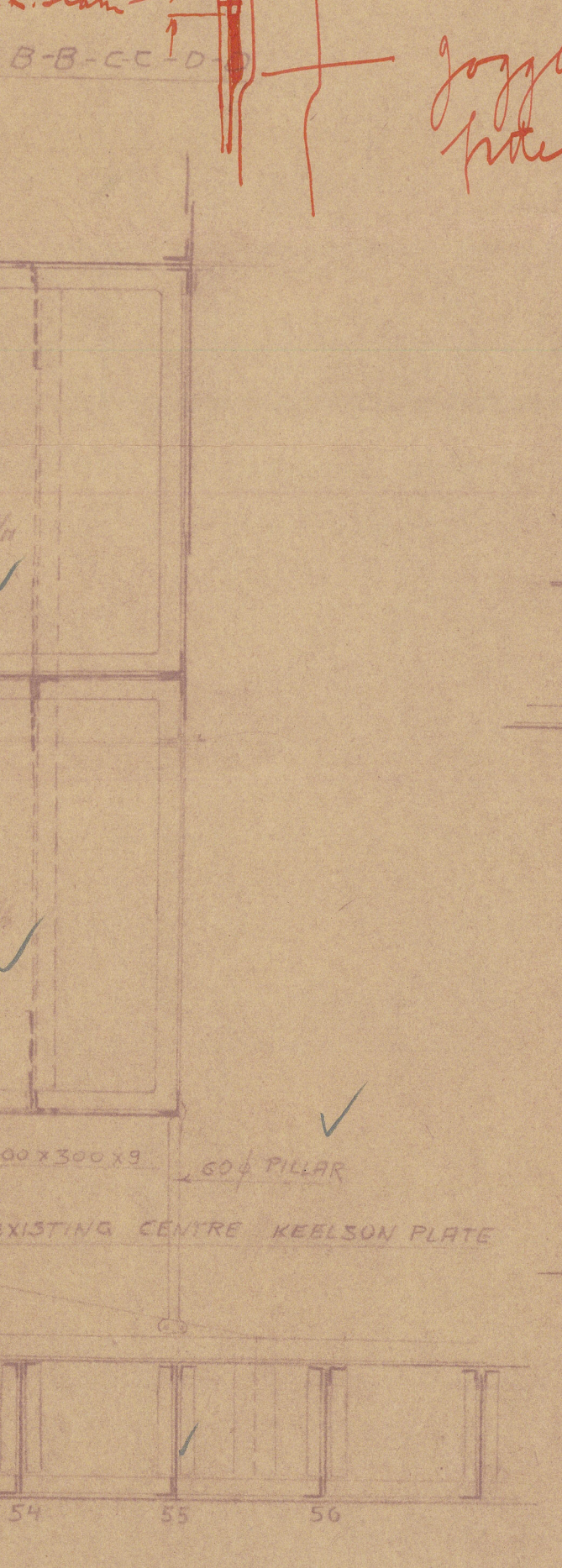
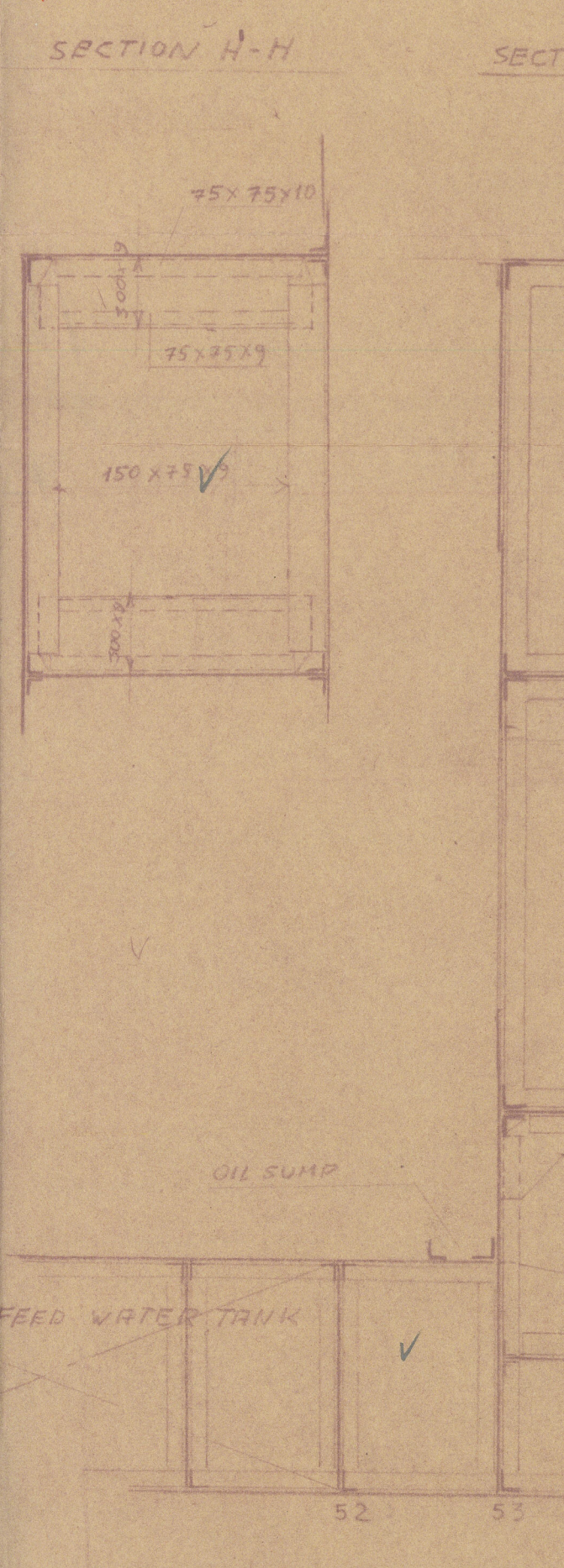
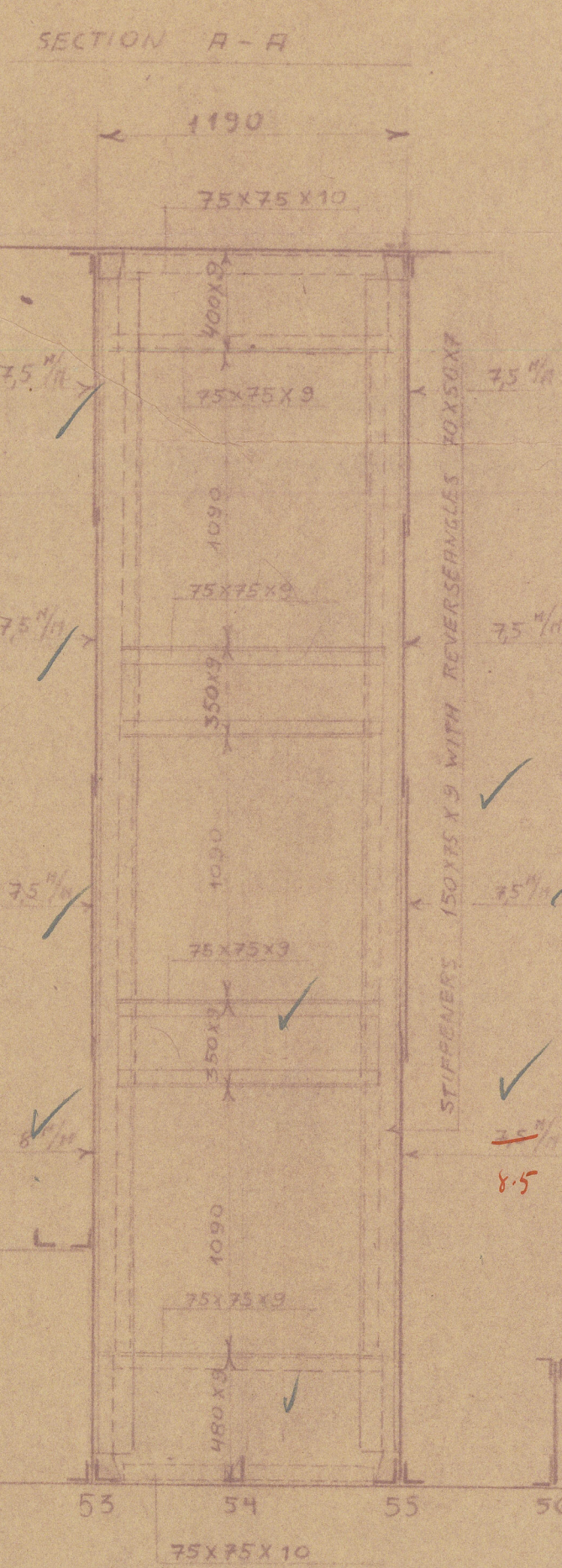
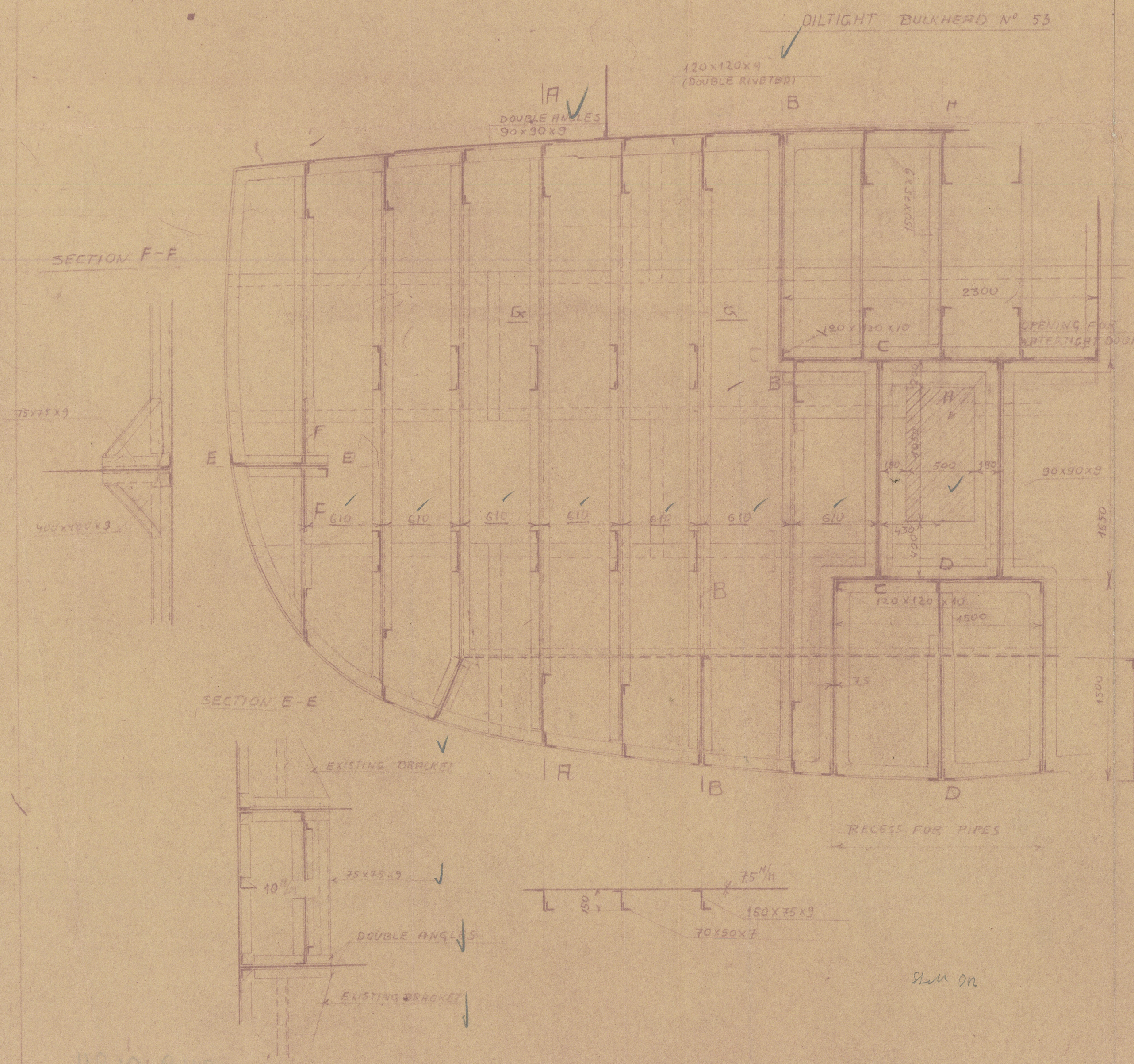
FOR BULKHEADS 76 AND 78 ALL SCANTLING ARE SAME; THE ONLY DIFFERENCE BEING: NO AIR PIPES COLLECTOR AND NO WATERTIGHT DOOR IS FITTED; THE HEIGHT OF THE RECESS TUNNEL IS 1000^{mm} IN PLACE OF 1500 AND THE BREADTH 800 IN PLACE OF 1500

PROPOSED BULKHEADS FOR OIL FUEL BUNKER IN WAY OF FRAMES 53-55

Note: Bulkheads to be connected to shell and deck by double boundary angles which may be goggled as shown



goggle 6" clear of edge of plate
plates ship to take 2 rivets in each flange.



THE FLOORPLATE AT FRAME NO 54 TO BE TAKEN OUT AND REPLACED WITH FORE AND AFT PLATES OF THE DEPTH OF FLOORS

See 20 of the Rules to be complied with
F.P. of Oil Fuel tank to be under 150°F and the seams of deck, and stringer angle in way of F.P. Tanks to be reinforced by electric welding.

RIVETING:
SEAMS AND BUTTS OF TRAVERSE BULKHEAD: DOUBLE CHAIN RIVETED WITH 3/4" RIVETS SPACED 3" DIA.
BOUNDARY BARS OF TRAVERSE BULKHEAD WITH OUTSIDE PLATING: 3/4" RIVETS SPACED 5" DIA.
STIFFENERS: 3/4" RIVETS SPACED 6" DIA.
FORE AND AFT PLATES WITH OUTSIDE PLATING, DECK PLATING AND STIFFENERS: 3/4" RIV. SPACED 5" DIA.
STIFFENER ANGLES WITH REVERSE ANGLES: 3/4" SPACED 6" DIA.
DECK STAYS WITH STIFFENERS: 3/4" RIVETS OF 3/4" DIA.

Drawn by	Brodogradishke, Split A.D.	Date	1934
Checked by	Spodishke, Split Franuska Obala 2	Project	
Executed by	PREGRADA TANKA 20 KAPTO	Sheet	16849
Scale	1:25	Material	St. 3

W248-0184