



NO. OF PER ENG	DESCRIPTION	PART NO.	MATERIAL	WEIGHT KGS	REMARKS	SHOP	SKETCH OF JIG
1	CRANKSHAFT (FORD PART)	33421	SIEMENS MARTIN STEEL	24180	BUILT UP FROM PARTS AS ORDERED		
1	CRANKSHAFT (AFT PART)	33422	SIEMENS MARTIN STEEL	24240	BUILT UP FROM PARTS AS ORDERED		
10	CRANK WEB	33423	SIEMENS MARTIN STEEL	2235	SEE NOTE REGARDING SHRINKING		
6	PIN	33424	SIEMENS MARTIN STEEL	1390			
4	JOURNAL	33425	SIEMENS MARTIN STEEL	1620			
1	COUPLING END (FORD)	33426	SIEMENS MARTIN STEEL	1620			
1	COUPLING END (AFT)	33427	SIEMENS MARTIN STEEL	1620			
1	COUPLING END (CENTRE WITH KEYWAY)	33428	SIEMENS MARTIN STEEL	2000			
1	COUPLING END (CENTRE WITHOUT KEYWAY)	33429	SIEMENS MARTIN STEEL	2000			
12	COUPLING BOLT (AFT)	33430	FORGED STEEL	14.5	28-32 TONS		
24	COUPLING BOLT (CENTRE)	33431	FORGED STEEL	14.5	28-32 TONS		
24	NUT	33432	WROG IRON	3.8			
2	FEATHER AT CENTRE COUPLING	33433	KEY STEEL	3.5			
24	3/8 SPLIT PIN	33434	STEEL	—	STOCK		
4	3/8 O.S. SCREW	33435	STEEL BAR	—	SEE STD. DRG. NO. 25163		
24	DOWEL PIN	33436	CARBON STEEL	8	—		
12	1" GAS PLUG	33437	STEEL BAR	0.2	—		
25	COVER FOR OIL HOLE	33438	CAST IRON	5	SEE STD. DRG. NO. 23107		
100	1/2 SET SCREW	33439	STEEL BAR	—	—		

S.A.G. 740/1500  
CRANKSHAFT.

SCALE: 1:40, 1:10, 1:2, 1:1



Harland & Wolff  
757 etc.

Crankschaft

~~GEN. BOX NO 1010~~

✻ King Edgar Bel. 9873.

King Edwin

King Egbert



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