

Port of *Hull*

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No. in Survey held at *Hull* Date, first Survey *April 9th* Last Survey *27.12.06* 19
 Reg. Book. *35* *off on the Steel S. S. Lebu* (Number of Visits *51*)
 Master *Hull* Built at *Hull* By whom built *Messrs Earles & Co. Ltd* Tons { Gross *2538*
 Engines made at *Hull* By whom made *Messrs Earles & Co. Ltd* when made *1906* Net *1645*
 Boilers made at *Hull* By whom made *Messrs Earles & Co. Ltd.* when made *1906*
 Registered Horse Power *270* Owners *Compagnie Ind. Americaine de Vapours* Port belonging to *Vallparaiso*
 Nom. Horse Power as per Section 28 *270* Is Refrigerating Machinery fitted for cargo purposes *No* Is Electric Light fitted *Yes*

ENGINES, &c.—Description of Engines *Triple Expansion* No. of Cylinders *3* No. of Cranks *3*
 Dia. of Cylinders *23" ~ 37" ~ 61"* Length of Stroke *42"* Revs. per minute *84* Dia. of Screw shaft *as per rule 12.6"* Material of *Iron*
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube *Yes* Is the after end of the liner made water tight
 in the propeller boss *Yes* If the liner is in more than one length are the joints burned *One length* the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *—* If two
 liners are fitted, is the shaft lapped or protected between the liners *—* Length of stern bush *4' ~ 9 1/2"*
 Dia. of Tunnel shaft *as per rule 11.2"* Dia. of Crank shaft journals *as per rule 11.46"* Dia. of Crank pin *11 1/8"* Size of Crank webs *16 1/2" x 7 1/2"* Dia. of thrust shaft under
 collars *11 1/8"* Dia. of screw *15' ~ 6"* Pitch of Screw *16' ~ 3"* No. of Blades *4* State whether moveable *Yes* Total surface *69 sq*
 No. of Feed pumps *2* Diameter of ditto *3 1/2"* Stroke *22"* Can one be overhauled while the other is at work *Yes*
 No. of Bilge pumps *2* Diameter of ditto *4"* Stroke *22"* Can one be overhauled while the other is at work *Yes*
 No. of Donkey Engines *3* Sizes of Pumps *8" x 8", 7 1/2" x 4 1/2", 6" x 4"* No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room *five, three 3", one 3 1/2", one 5"* In Holds, &c. *two 3" to 1" hold, one 3 1/2" to 1" tank, three to*
1" tank two 2 1/2" to 1" hold, three 3" to bilge room tank, three to E.R. tank two 3" to 1" tank, one each 3 1/2" to 1" hold + 1" tank, one
 No. of Bilge Injections *1* sizes *5"* Connected to condenser, or to circulating pump *pump* Is a separate Donkey Suction fitted in Engine room & size *Yes 3 1/2"*
 Are all the bilge suction pipes fitted with roses *Yes* Are the roses in Engine room always accessible *Yes* Are the sluices on Engine room bulkheads always accessible *0*
 Are all connections with the sea direct on the skin of the ship *Yes* Are they Valves or Cocks *both*
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *Yes* Are the Discharge Pipes above or below the deep water line *above*
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *Yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *Yes*
 What pipes are carried through the bunkers *None* How are they protected *—*
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *Yes*
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *Yes*
 Dates of examination of completion of fitting of Sea Connections *14.12.06* of Stern Tube *14.12.06* Screw shaft and Propeller *14.12.06*
 Is the Screw Shaft Tunnel watertight *Yes* Is it fitted with a watertight door *Yes* worked from *Deck*

BOILERS, &c.—(Letter for record *8*) Manufacturers of Steel *Hoesder Berg Works, and Hutter Verzin, Hoesder*
 Total Heating Surface of Boilers *4382 sq* Is Forced Draft fitted *No* No. and Description of Boilers *2 cyl. Mult.*
 Working Pressure *170 lbs* Tested by hydraulic pressure to *340 lbs* Date of test *Port 7.11.06* No. of Certificate *1525*
 Can each boiler be worked separately *Yes* Area of fire grate in each boiler *67.5 sq* No. and Description of Safety Valves to
 each boiler *Two Spring* Area of each valve *8.29 sq* Pressure to which they are adjusted *174 lbs* Are they fitted with easing gear *Yes*
 Smallest distance between boilers or uptakes and bunkers or woodwork *14 1/2"* Mean dia. of boilers *15' ~ 0"* Length *11' ~ 6"* Material of shell plates *Steel*
 Thickness *1 3/16"* Range of tensile strength *28-32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *L. D.*
 long. seams *D. B. S. J. R.* Diameter of rivet holes in long. seams *1 3/16"* Pitch of rivets *8"* Lap of plates or width of butt straps *17 1/2"*
 Per centages of strength of longitudinal joint *86.9* Working pressure of shell by rules *175 lbs* Size of manhole in shell *16" x 12"*
 Size of compensating ring *2' 7 1/2" x 2' 3 1/2" x 1 1/2"* No. and Description of Furnaces in each boiler *3 Brightons* Material *Steel* Outside diameter *4' ~ 1 1/2"*
 Length of plain part *top 9"* Thickness of plates *bottom 9"* Description of longitudinal joint *Welded* No. of strengthening rings *—*
 Working pressure of furnace by the rules *178 lbs* Combustion chamber plates: Material *Steel* Thickness: Sides *5/8"* Back *3/4"* Top *5/8"* Bottom *5/8"*
 Pitch of stays to ditto: Sides *8 1/2" x 8 1/2"* Back *8 1/2" x 7 1/2"* Top *7 1/2" x 10"* If stays are fitted with nuts or riveted heads on Margin *Stay* Working pressure by rules *170 lbs*
 Material of stays *Steel* Diameter at smallest part *1 5/8"* Area supported by each stay *63.75 sq* Working pressure by rules *185 lbs* End plates in steam space:
 Material *Steel* Thickness *1 1/8"* Pitch of stays *20 1/4" x 16"* How are stays secured *D. R.* Working pressure by rules *170 lbs* Material of stays *Steel*
 Diameter at smallest part *2 3/8"* Area supported by each stay *32.4 sq* Working pressure by rules *190 lbs* Material of Front plates at bottom *Steel*
 Thickness *3/4"* Material of Lower back plate *Steel* Thickness *3/4"* Greatest pitch of stays *16" x 11"* Working pressure of plate by rules *272 lbs*
 Diameter of tubes *3 1/2"* Pitch of tubes *4 3/4" x 4 3/4"* Material of tube plates *Steel* Thickness: Front *27/32"* Back *27/32"* Mean pitch of stays *9 1/2"*
 Pitch across wide water spaces *13 1/2"* Working pressures by rules *170 lbs* Girders to Chamber tops: Material *Steel* Depth and
 thickness of girder at centre *10 1/2" x 1 3/4"* Length as per rule *2' 10 3/4"* Distance apart *10"* Number and pitch of stays in each *32 x 7 1/2"*
 Working pressure by rules *181 lbs* Superheater or Steam chest; how connected to boiler *—* Can the superheater be shut off and the boiler worked
 separately *—* Diameter *—* Length *—* Thickness of shell plates *—* Material *—* Description of longitudinal joint *—* Diam. of rivet
 holes *—* Pitch of rivets *—* Working pressure of shell by rules *—* Diameter of flue *—* Material of flue plates *—* Thickness *—*
 If stiffened with rings *—* Distance between rings *—* Working pressure by rules *—* End plates: Thickness *—* How stayed *—*
 Working pressure of end plates *—* Area of safety valves to superheater *—* Are they fitted with easing gear *—*

W241-0121

VERTICAL DONKEY BOILER—Manufacturers of Steel

No.	Description	Made at	By whom made	When made	Where fixed
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler	Dia. of donkey boiler	Length		
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets Plates
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Stayed by			
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied:—Two each top and bottom end connecting rod bolts and nuts, two main bearing bolts and nuts, one set couple bolts and nuts, one set feed bilge pump valves, a quantity of assorted bolts and nuts, a screw shaft, valve spindle, pump rod etc.

The foregoing is a correct description,

J. F. Palethorpe Manufacturer.

Dates of Survey while building	During progress of work in shops—	During erection on board vessel—	Total No. of visits	Is the approved plan of main boiler forwarded herewith
			51	

Dates of Examination of principal parts—	Cylinders	27-9-06	Slides	31-10-06	Covers	31-10-06	Pistons	22-10-06	Rods	19-9-06	
Connecting rods	19-9-06	Crank shaft	22-10-06	Thrust shaft	22-10-06	Tunnel shafts	22-10-06	Screw shaft	22-10-06	Propeller	22-10-06
Stern tube	22-10-06	Steam pipes tested	20-11-06	Engine and boiler seatings	7-11-06	Engines holding down bolts	27-11-06				
Completion of pumping arrangements	13-12-06	Boilers fixed	27-11-06	Engines tried under steam	13-12-06						
Main boiler safety valves adjusted	27-11-06	Thickness of adjusting washers	3/8", 5/16", P. Bl., 13/32", 5/16", Star Bl.								
Material of Crank shaft	Steel	Identification Mark on Do.	647 AFG	Material of Thrust shaft	Steel	Identification Mark on Do.	5887				
Material of Tunnel shafts	Steel	Identification Marks on Do.	5967, 5968, 5990	Material of Screw shafts	Iron	Identification Marks on Do.	647 AFG				
Material of Steam Pipes	Solid drawn Copper	Test pressure	400 lbs.								

General Remarks (State quality of workmanship, opinions as to class, &c. The engines and boilers of this vessel have been constructed under special survey the materials and workmanship are good. The boilers tested by hydraulic pressure, and with the engines placed on board and tested under steam, they are now in good order and safe working condition and respectfully submitted as being eligible in my opinion to be classed with the record of *L.M.C. 12.06* in the Register Book.

The above machinery is similar to that fitted on the *Teno* Hull Report 8° 18444.

Attached to this are Steel Advice notes for plates, and furnace forging notes for all shafts, connecting rods, and steel castings.

It is submitted that this vessel is eligible for THE RECORD

L.M.C. 12.06. ELEC. LIGHT.

The amount of Entry Fee..	£ 2 : - : -	When applied for,	18/12/1906
Special	£ 33 : 10 : -	When received,	27/12/1906
Donkey Boiler Fee	£ : : -		
Travelling Expenses (if any) £	: : -		

Committee's Minute

TUES. JAN 1 1907

Assigned

+ *L.M.C. 12.06*
Elec. light.

MACHINERY CERTIFICATE WRITTEN.

James Barclay
Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.



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