

7/11/18

LLOYD'S NUMERALS

1 x D	374.5 x 34	12.733
2 x B + D	374.5 (51.71 + 34)	12.487.87
1/2	374.5	
1/4	34.5	10.155

FACE ANGLES OF TRANSVERSES ETC. MAY BE OF OTHER SECTION THAN GIVEN IF OF EQUIVALENT AREA.

NOTCHES FOR LONGITUDINALS TO BE WELL ROUNDED AT CORNERS AND NOT ROUGH PUNCHED.
LIGHTENING HOLES TO BE NOT LESS THAN 8 CLEAR OF NOTCHES.

SHIP No 411.

DIMENSIONS:- LENGTH 375' 0" x 52' 9" B.M.¹⁰ x 34' 6" D.M.¹⁰ TO UPPER DK.
(AT 2ND DECK) 26' 0" D.M.¹⁰ TO 2ND DK.

MIDSHIP SECTION. SCALE 1/2" = 1 FOOT

ISHERWOOD COMBINATION SYSTEM.
TO CLASS LLOYDS 100 A.I. WITH FREEBOARD CORRESPONDING TO A DRAUGHT NOT EXCEEDING THAT CONTEMPLATED BY THE RULES FOR A COMPLETE SUPERSTRUCTURE SHIP HAVING A TONNAGE OPENING

EQUIPMENT TO RULE

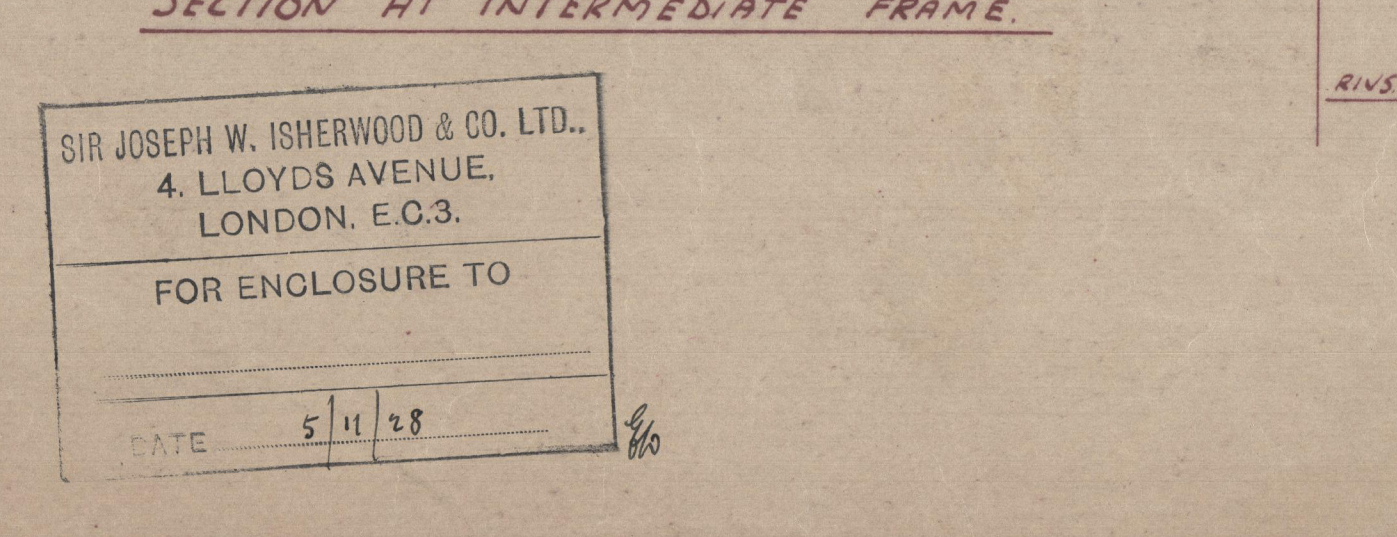
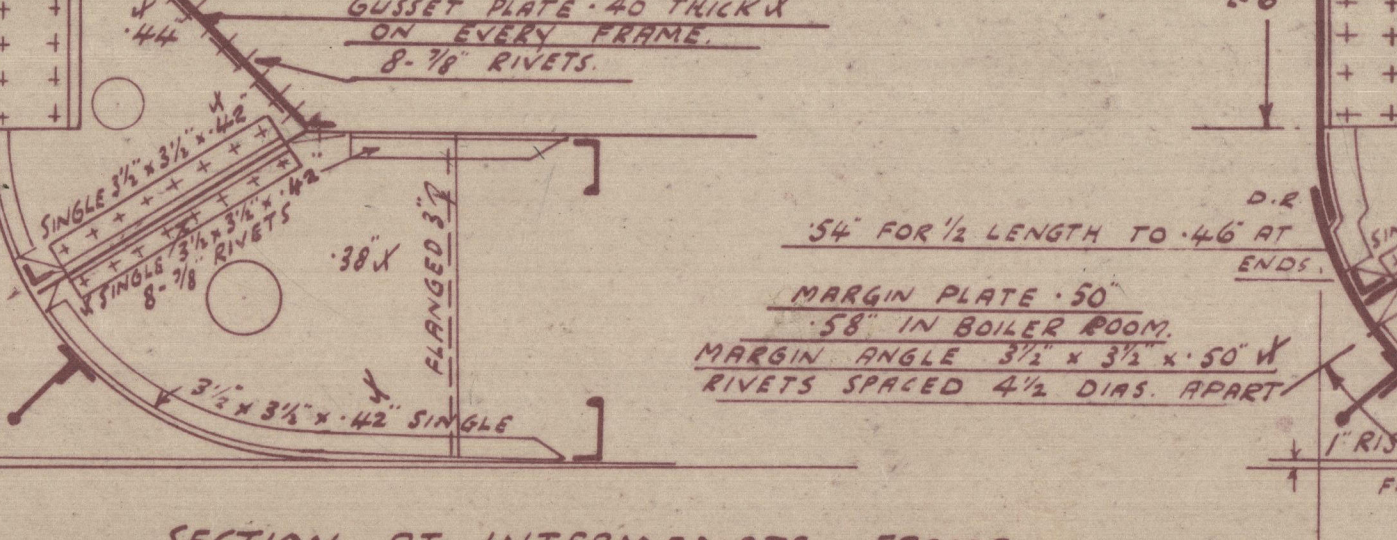
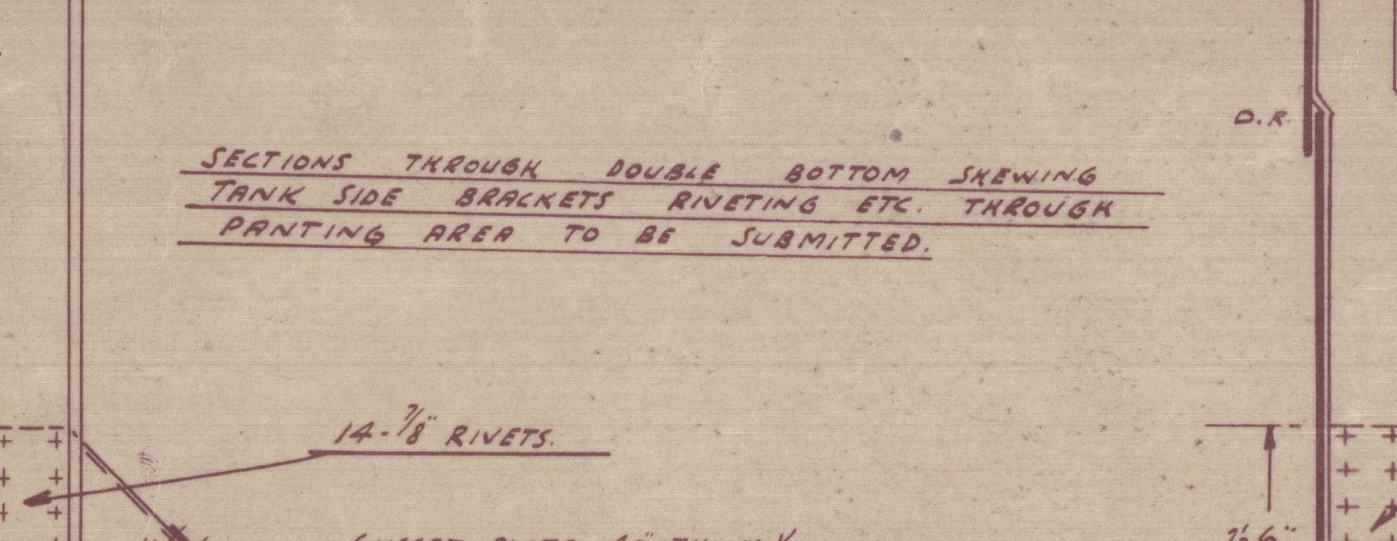
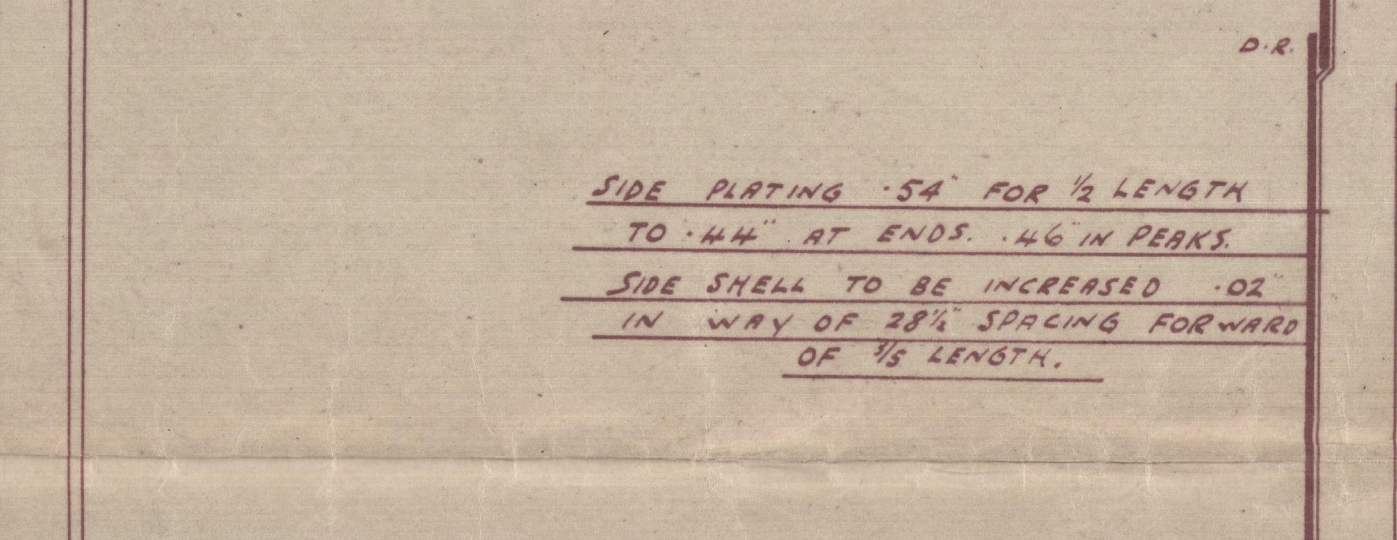
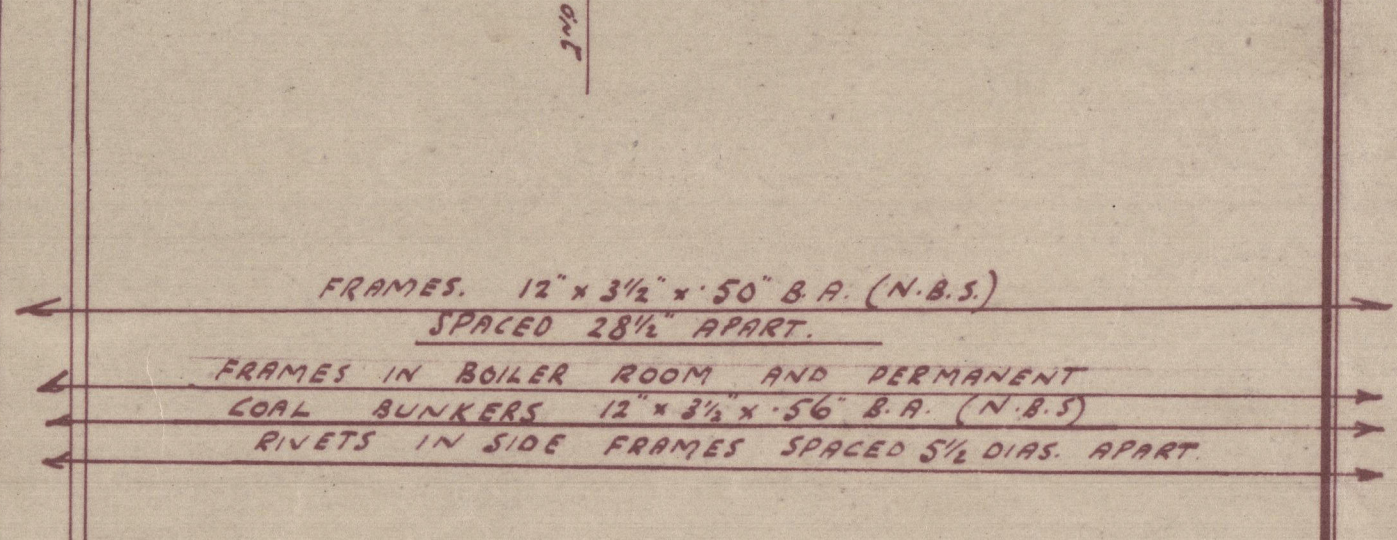
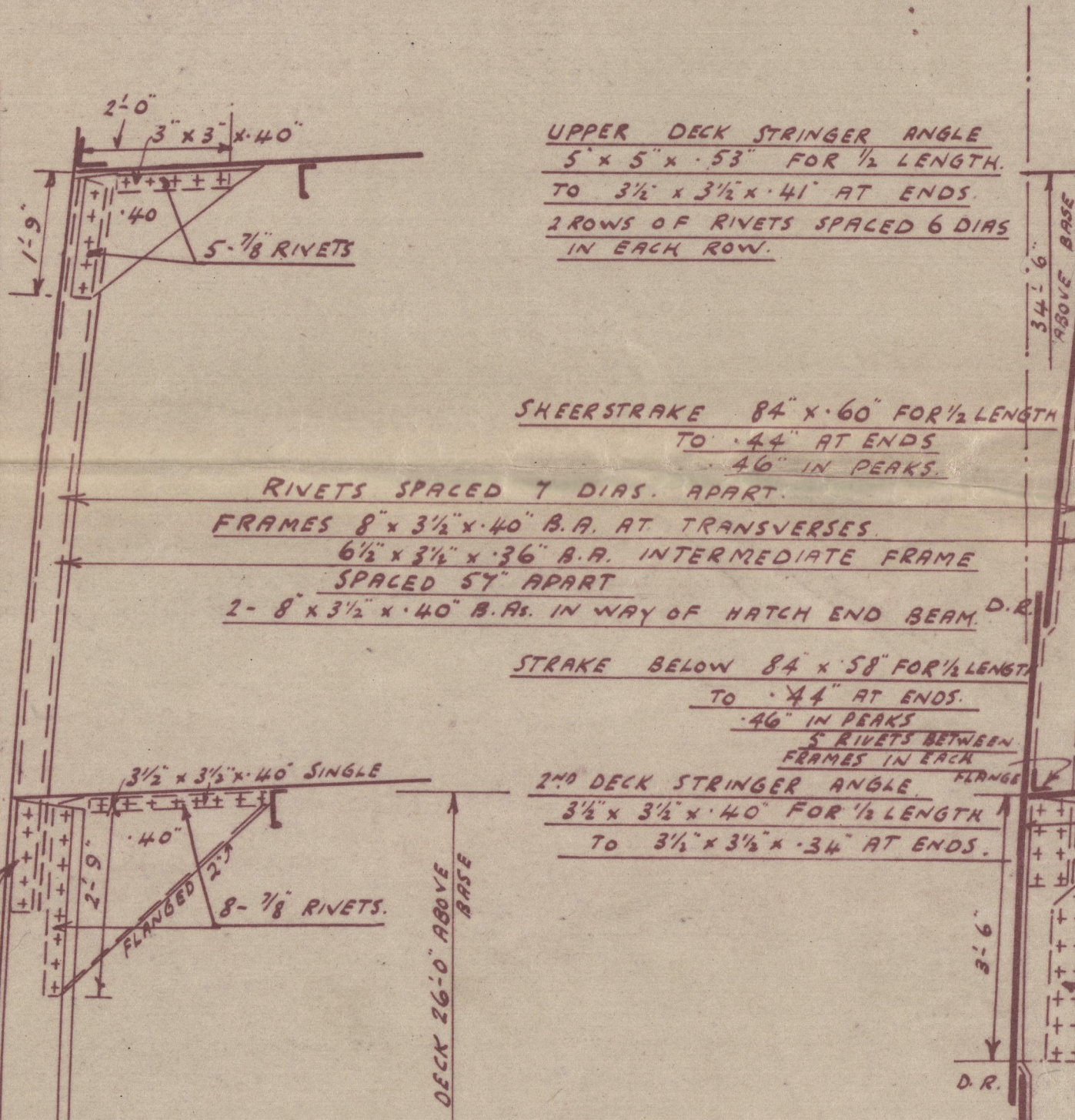
RIVETING

BUTTS OF KEEL QUADRUPLE RIVETED OVERLAP FOR 1/2 LENGTH TO TREBLE AT ENDS.
BUTTS OF BOTTOM PLATING TREBLE RIVETED OVERLAP THROUGHOUT.
BUTTS OF SIDE PLATING TREBLE RIVETED OVERLAP THROUGHOUT.
BUTTS OF SHEERSTAKE QUADRUPLE RIVETED OVERLAP FOR 1/2 LENGTH TO TREBLE AT ENDS.
BUTTS OF STRAKE BELOW QUADRUPLE RIVETED OVERLAP FOR 1/2 LENGTH TO TREBLE AT ENDS.
BUTTS OF UPPER DECK STRINGER TREBLE RIVETED OVERLAP FOR 1/2 LENGTH TO DOUBLE AT ENDS WHERE THICKNESS DOES NOT EXCEED 1/2".
BUTTS OF UPPER DECK PLATING DOUBLE RIVETED OVERLAP FOR 1/2 LENGTH TO SINGLE AT ENDS.
BUTTS OF 2ND DECK STRINGER DOUBLE RIVETED OVERLAP THROUGHOUT.
BUTTS OF 2ND DECK PLATING DOUBLE RIVETED OVERLAP FOR 1/2 LENGTH TO SINGLE AT ENDS.
CENTRE GIRDER BUTTS TREBLE RIVETED OVERLAP THROUGHOUT.
BUTTS OF TANK TOP CENTRE STRAKE TREBLE RIVETED OVERLAP FOR 1/2 LENGTH TO DOUBLE AT ENDS WHERE THICKNESS DOES NOT EXCEED 1/2".
BUTTS OF TANK TOP PLATING DOUBLE RIVETED OVERLAP FOR 1/2 LENGTH TO SINGLE AT ENDS.

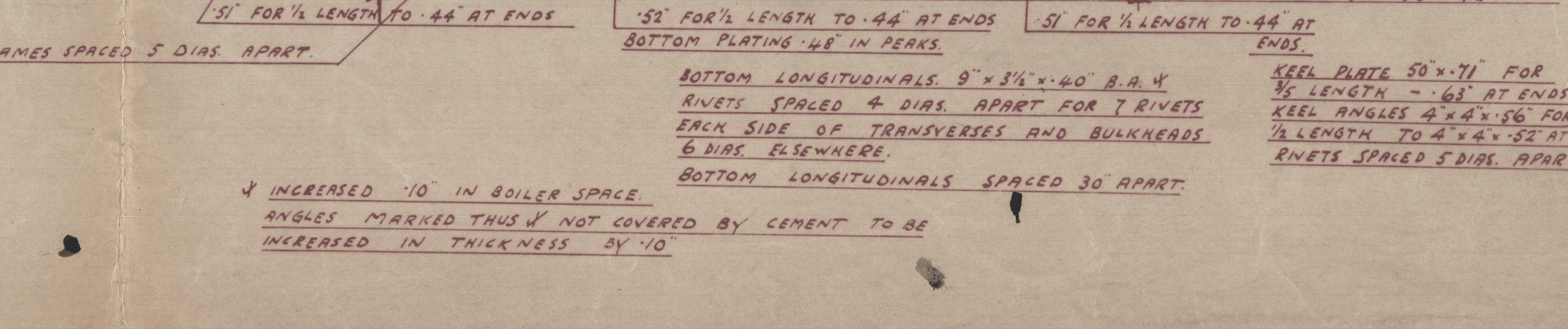
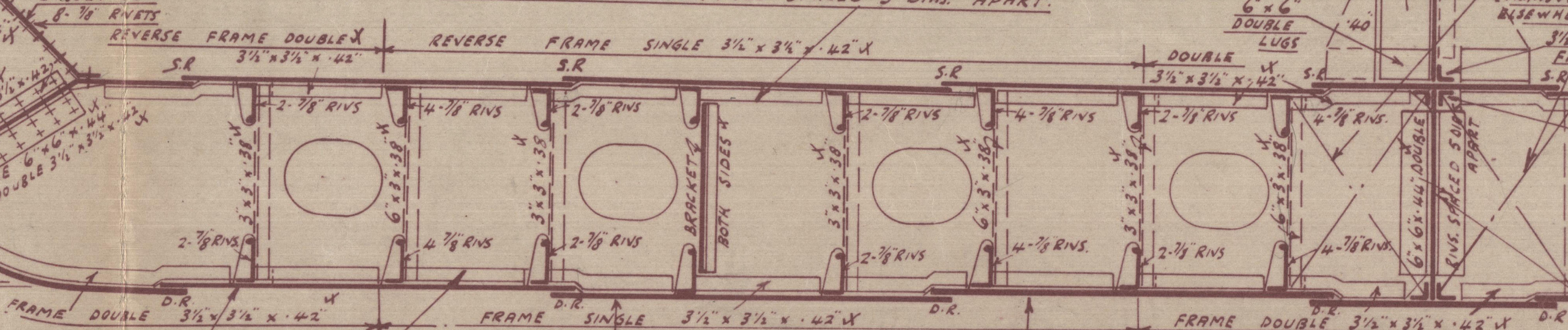
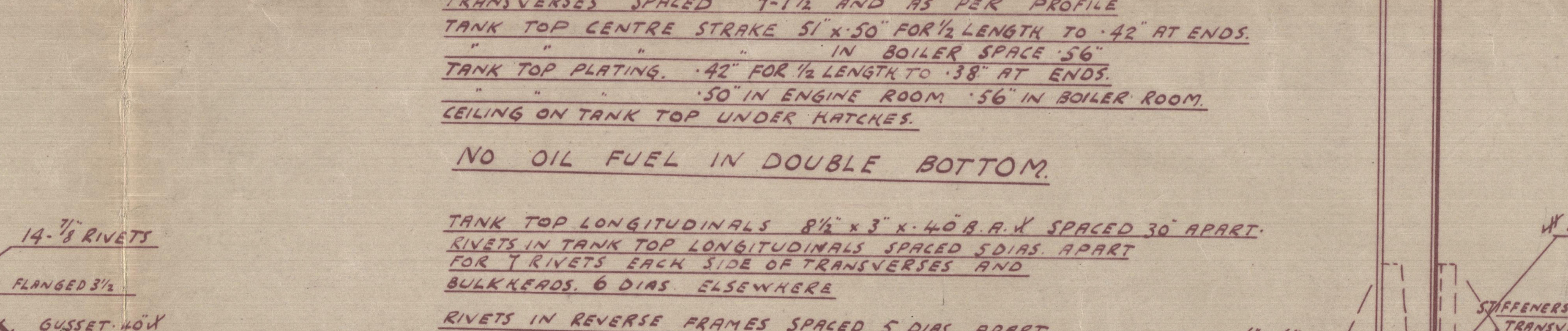
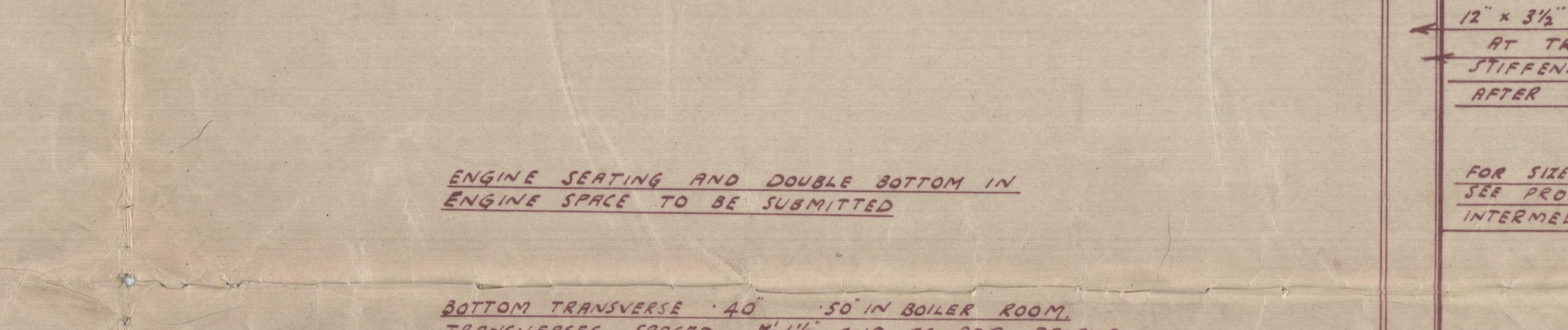
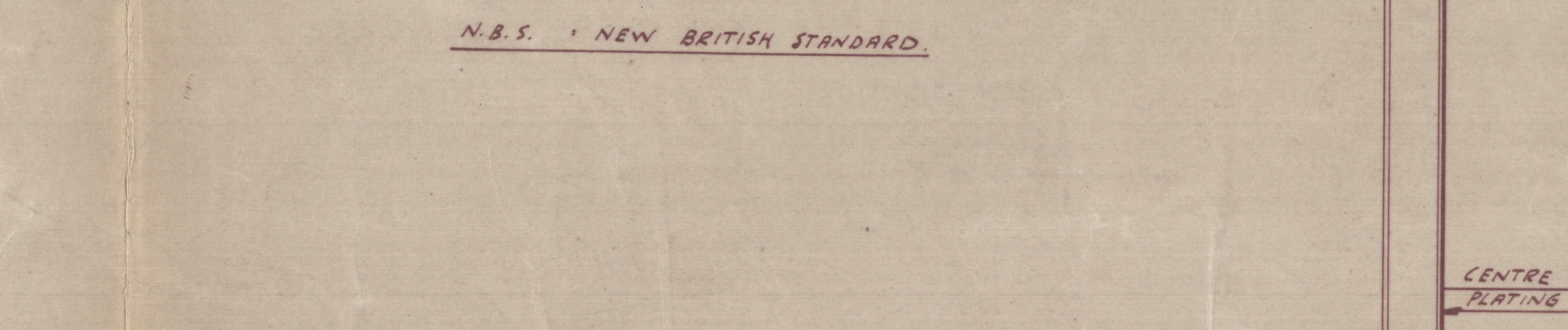
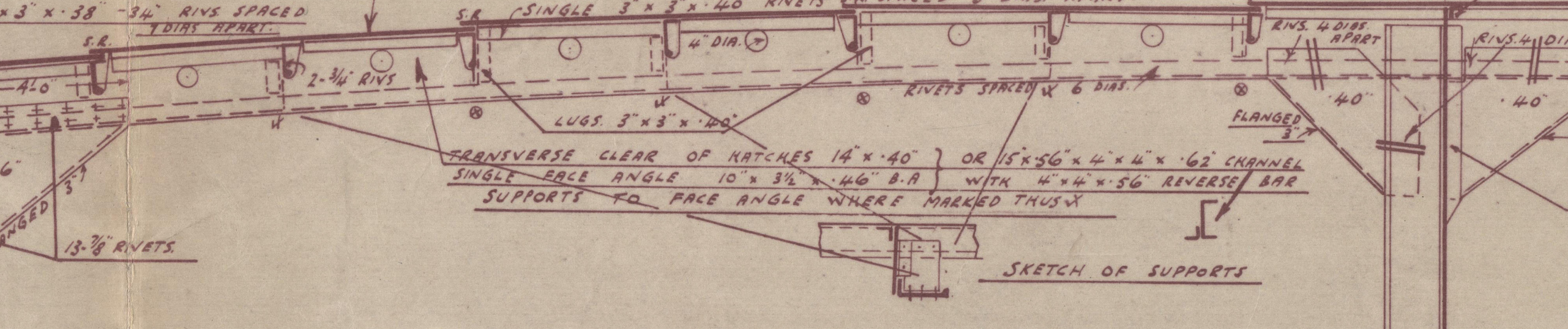
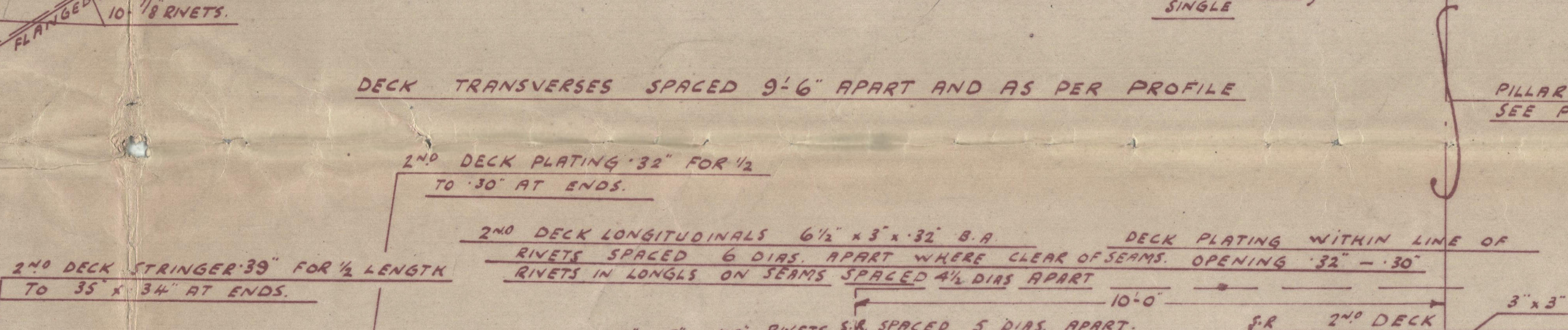
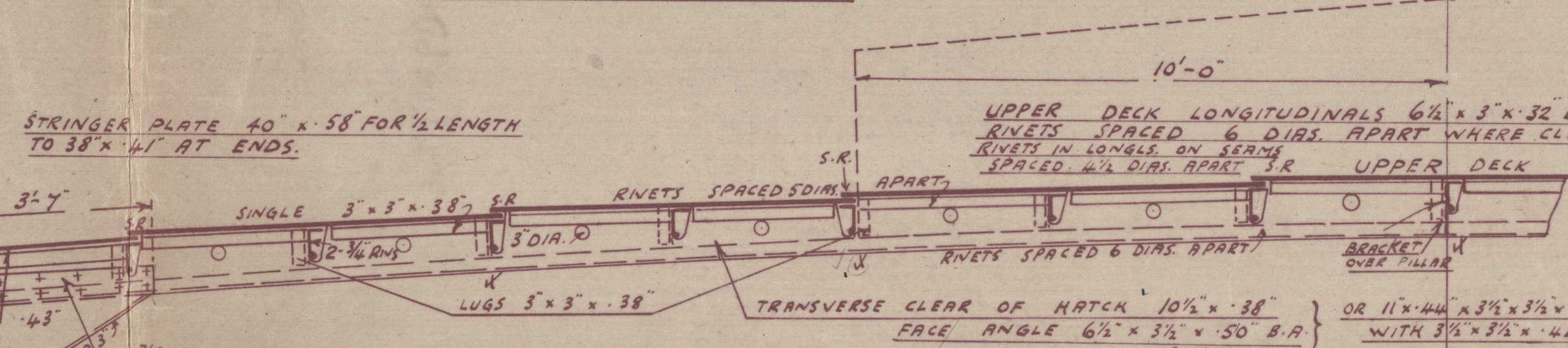
RIVETS IN BRACKETS & BUTTS OF LONGITUDINALS.

TANK TOP LONGITUDINALS	1/2 RIVETS IN BUTTS	1/4 RIVETS IN BRACKETS
BOTTOM LONGITUDINALS	8	8
DECK LONGITUDINALS	6	5

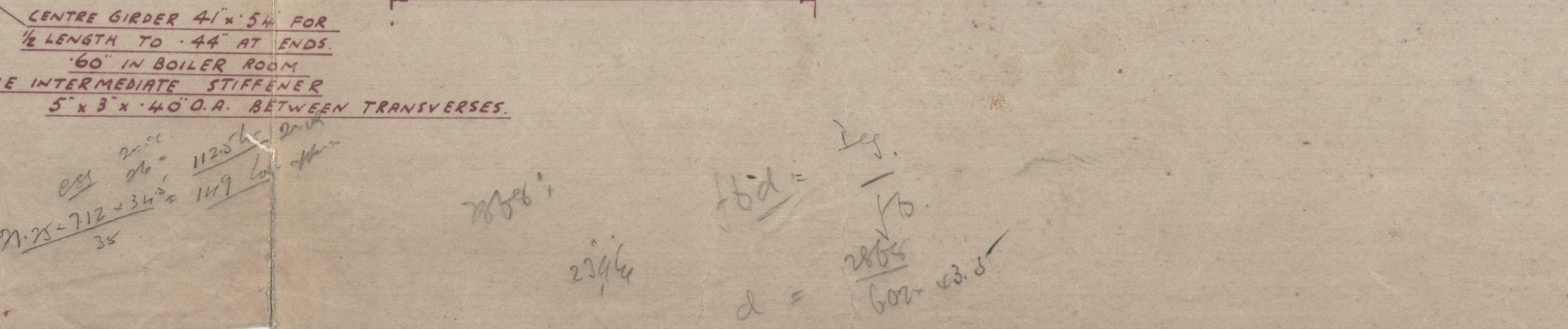
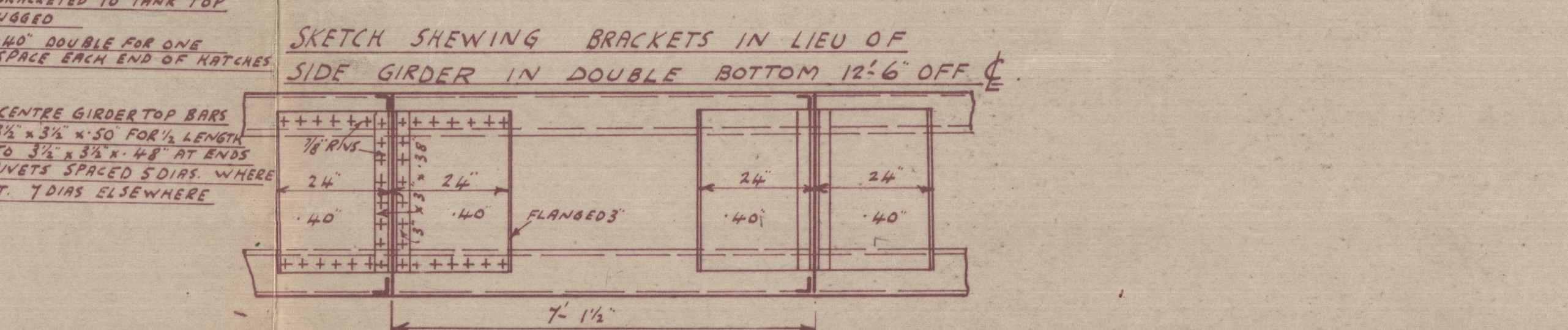
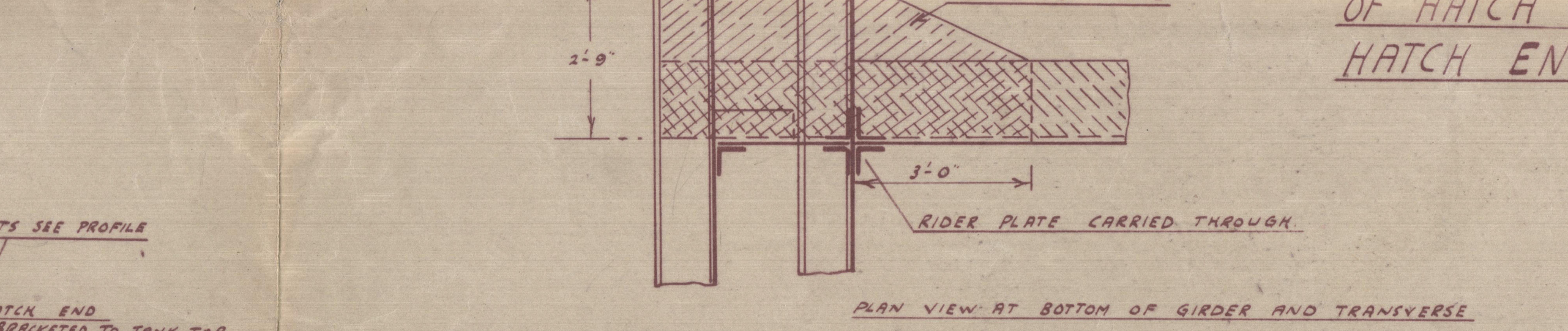
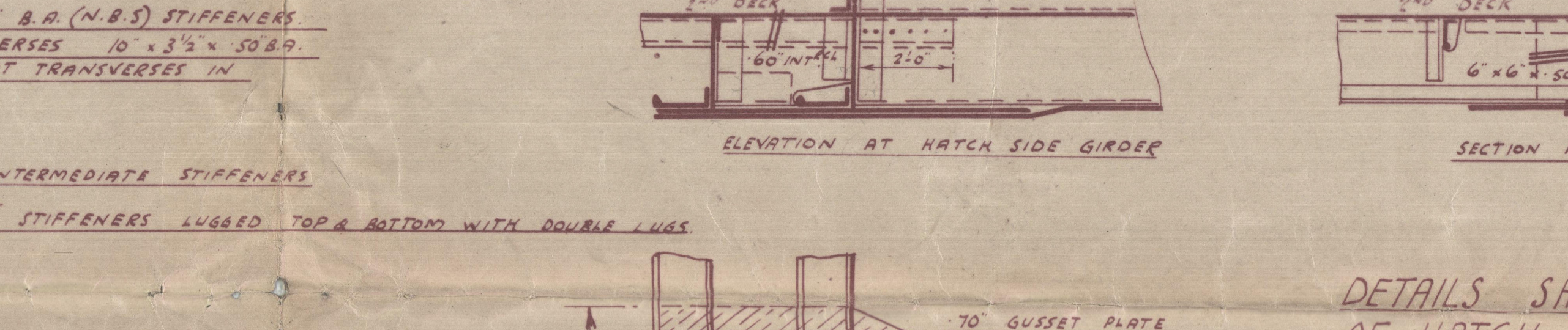
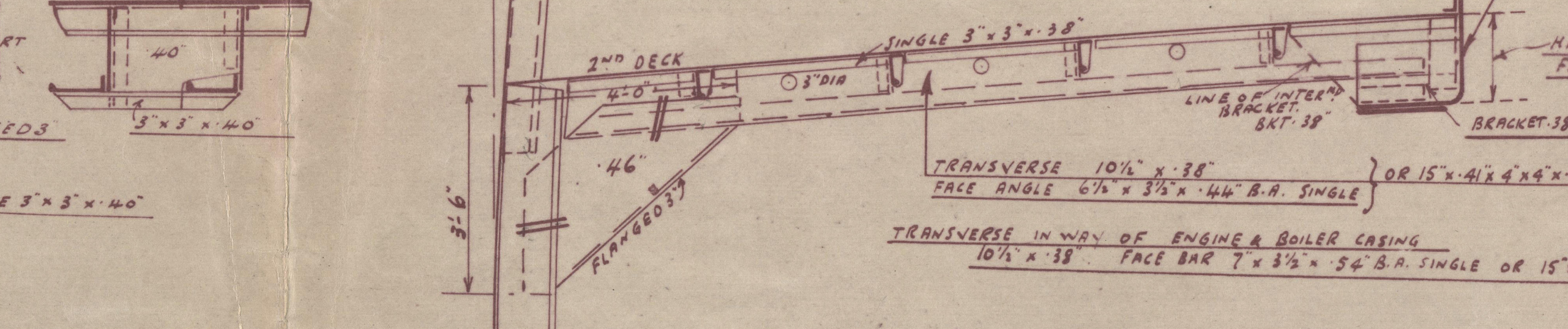
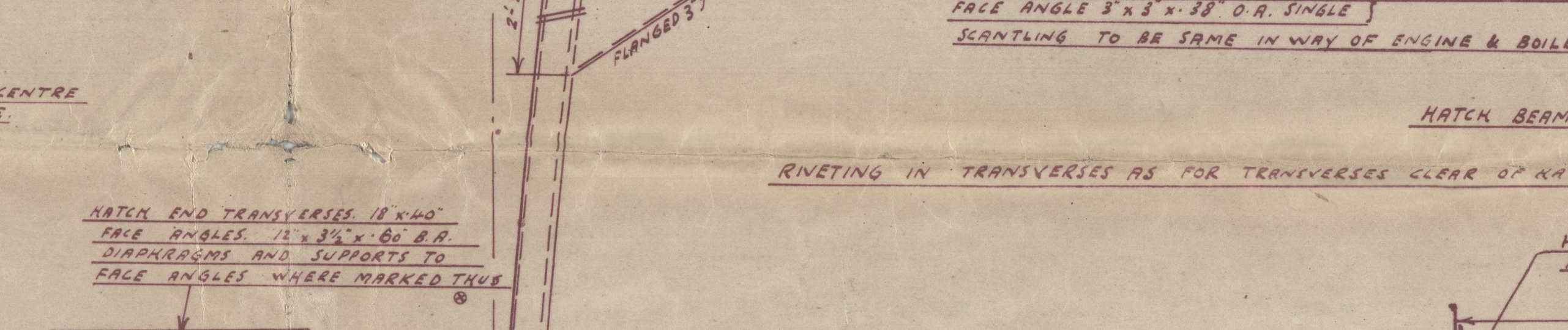
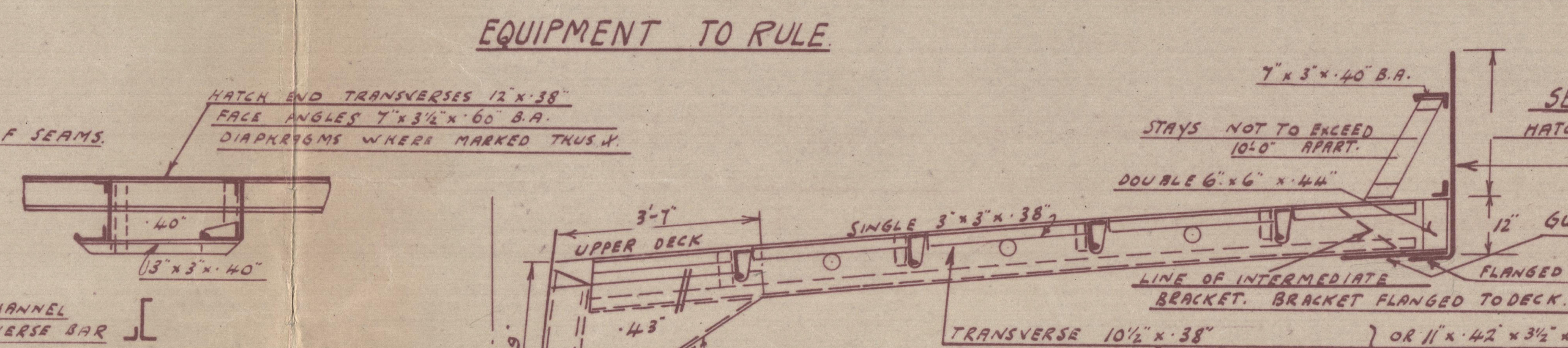
INTERMEDIATE FRAME



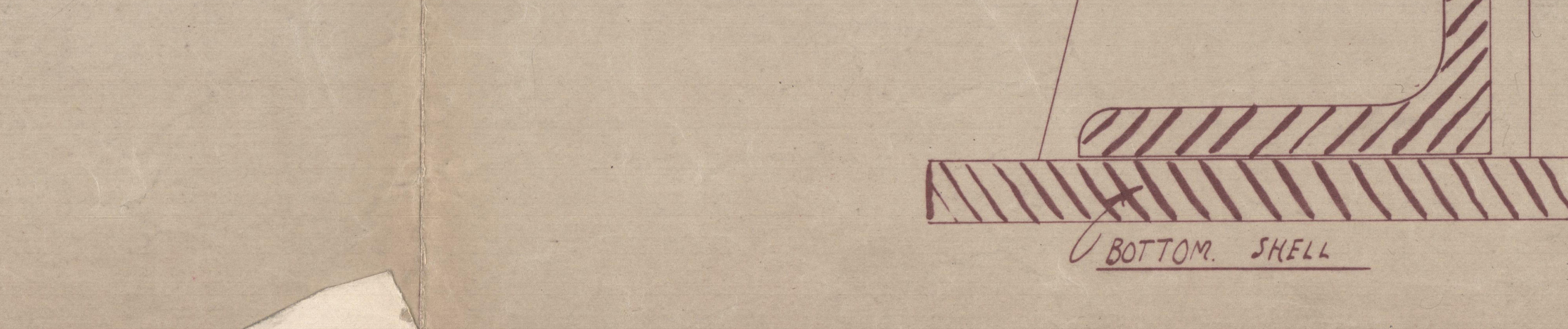
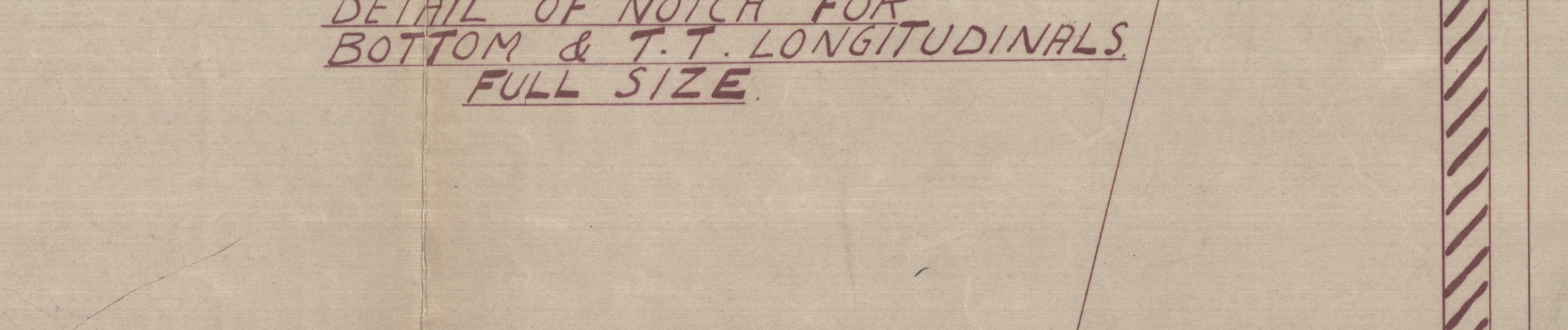
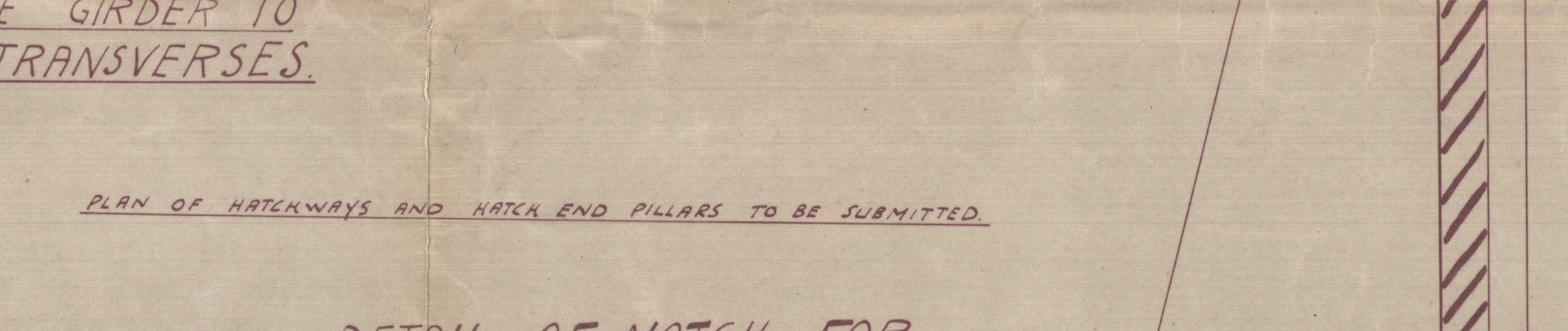
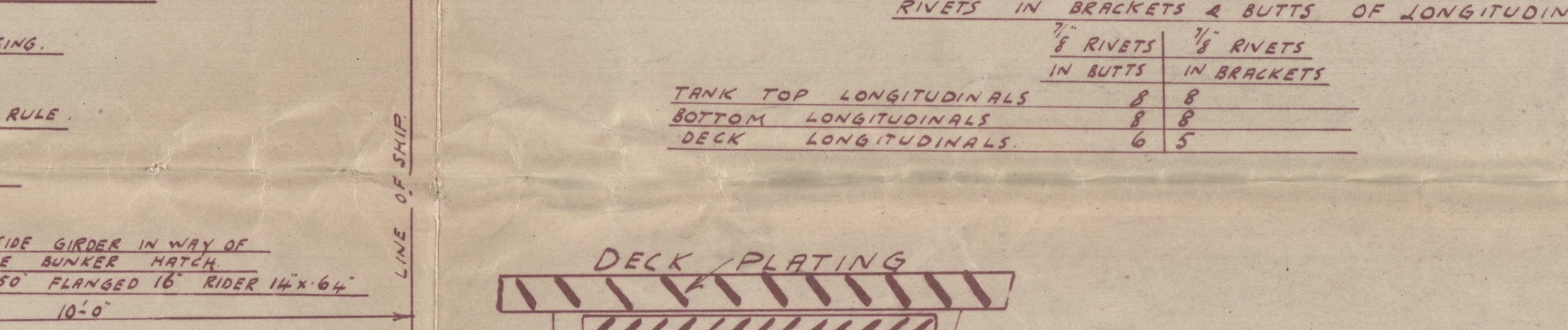
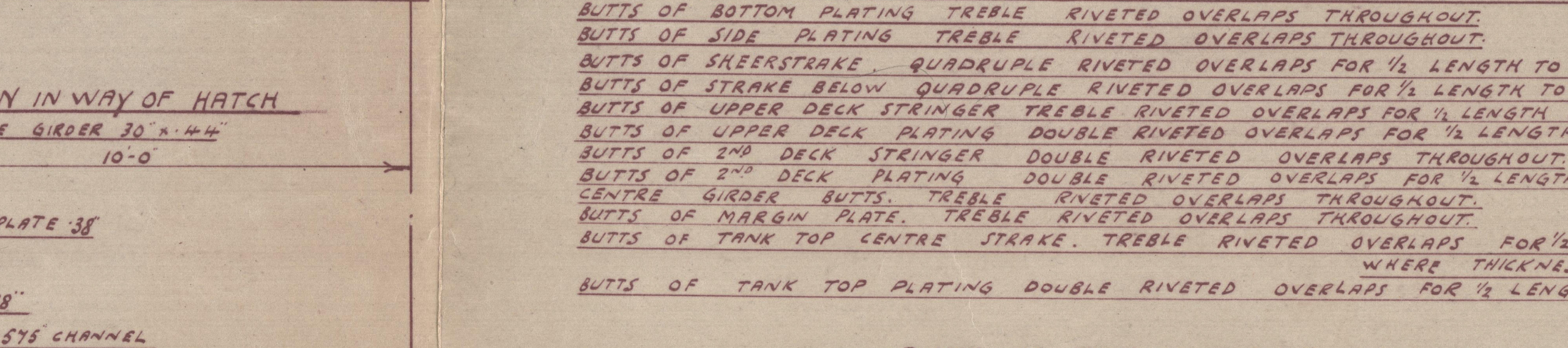
UPPER DECK PLATING ABREAST OPENINGS



DECK PLATING WITHIN LINE OF OPENING



SECTION IN WAY OF HATCH

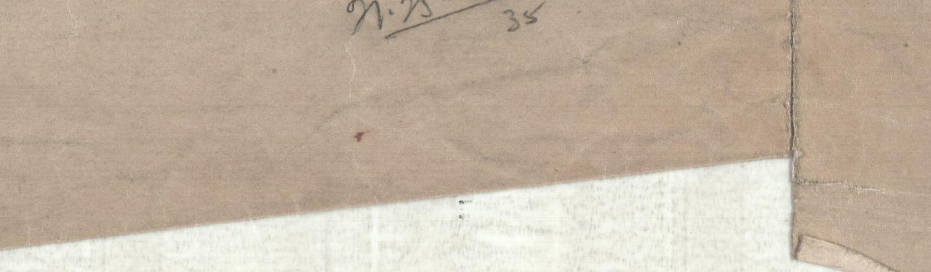
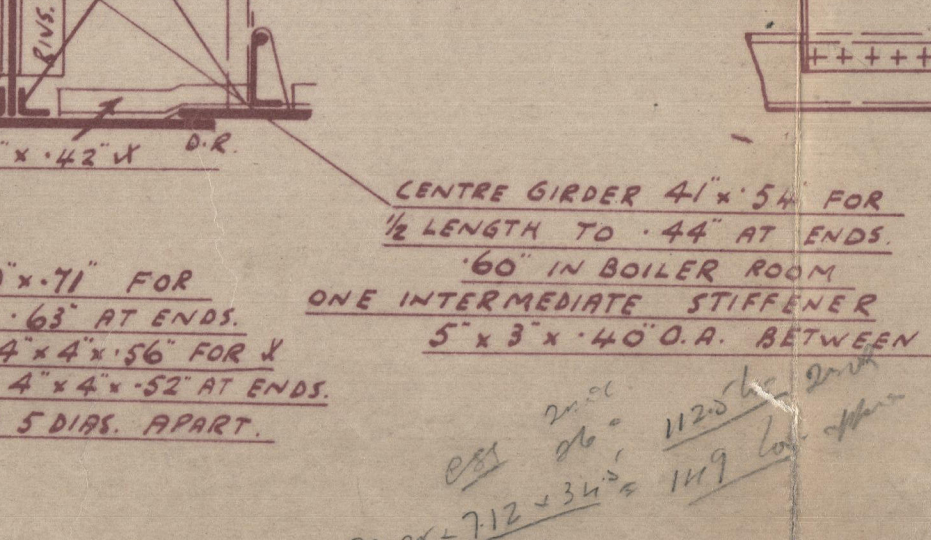
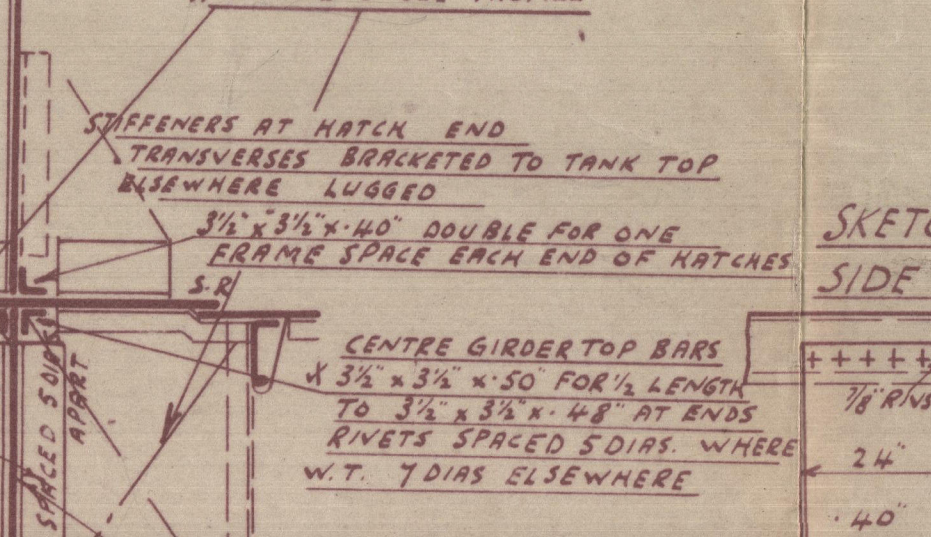
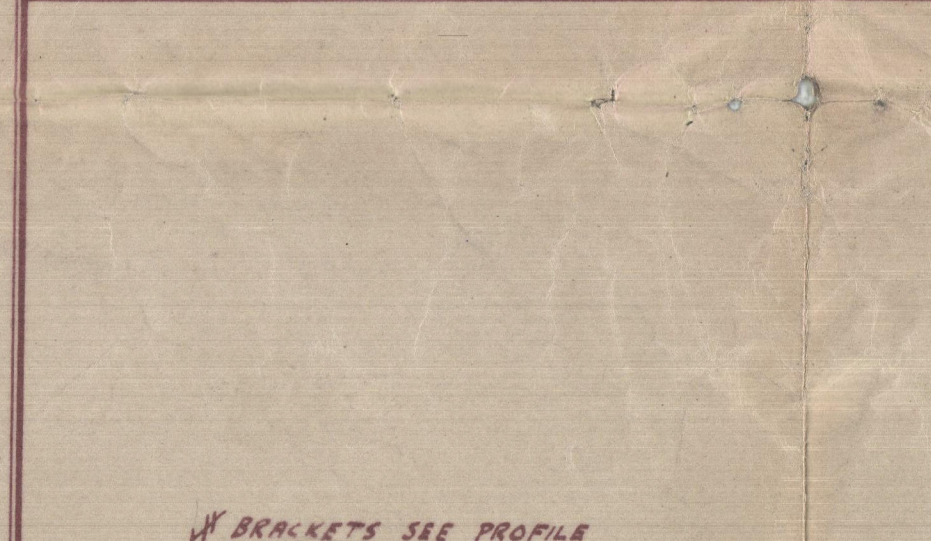
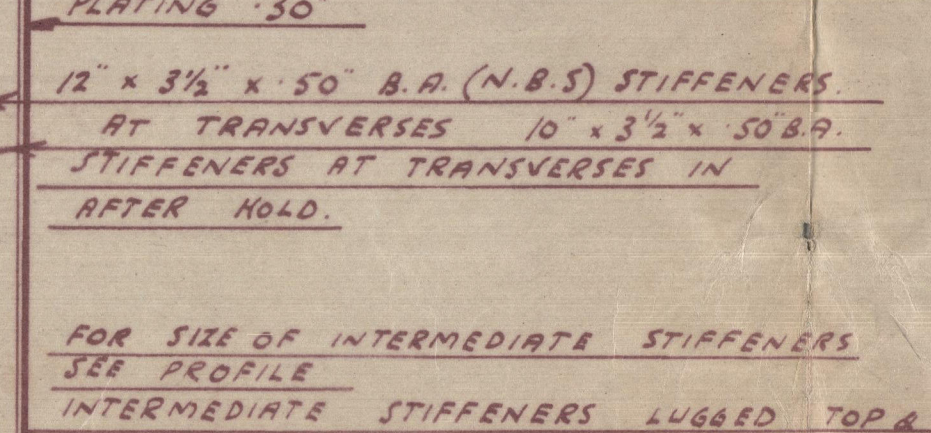


DECK PLATING

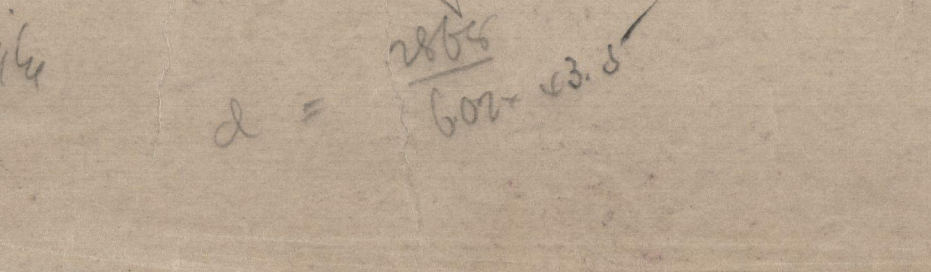
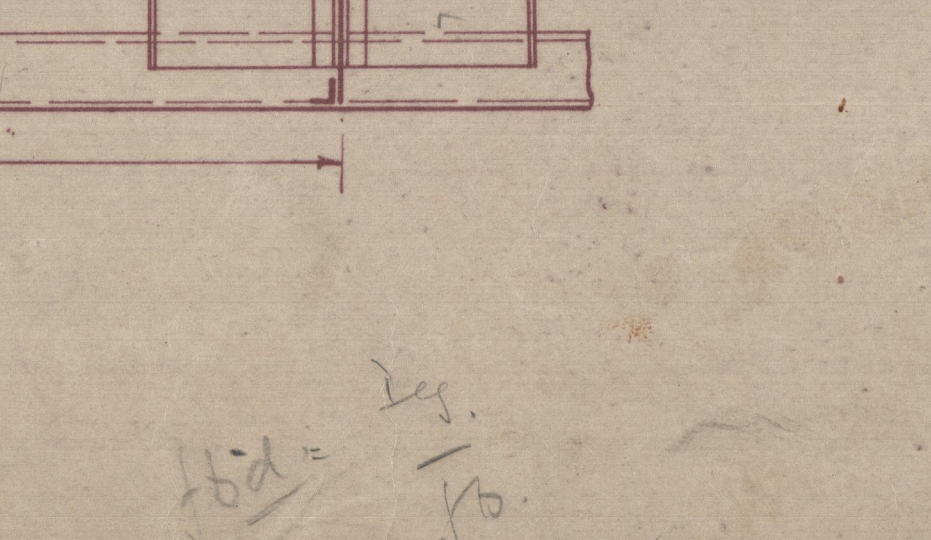
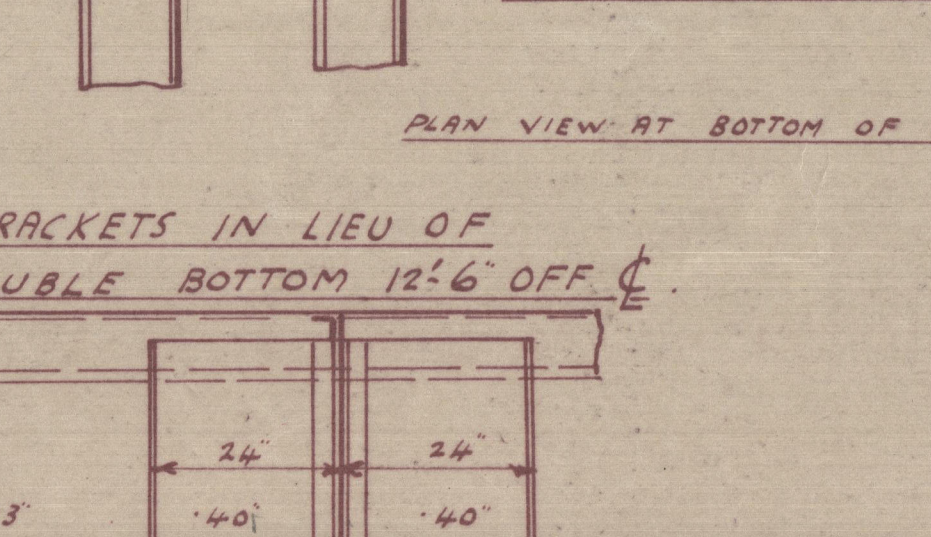
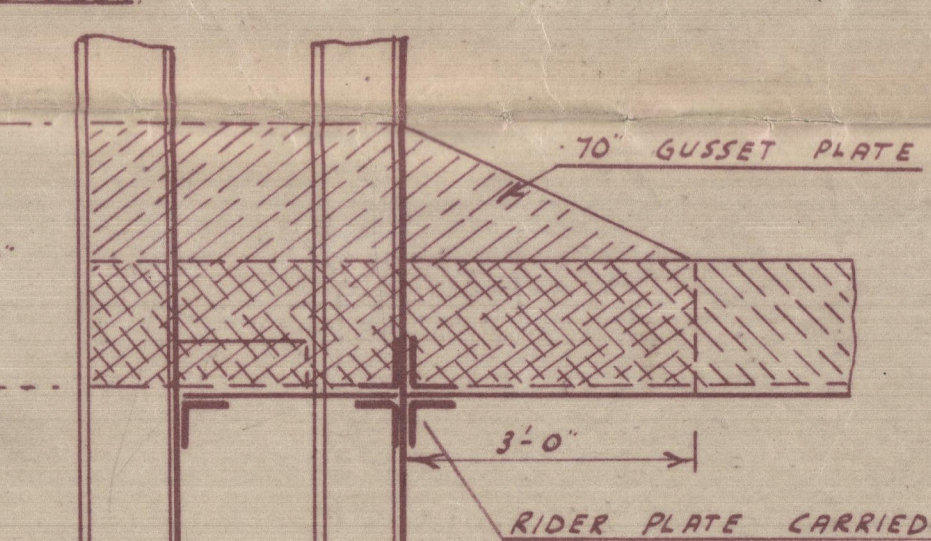
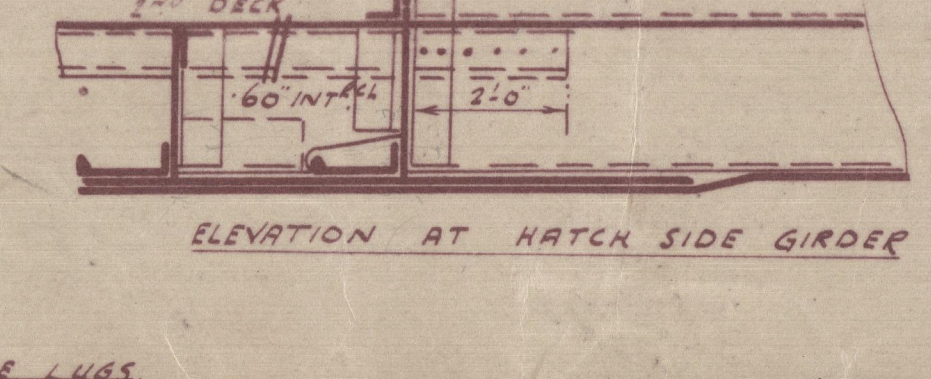


DETAIL OF NOTCH FOR DECK LONGITUDINALS FULL SIZE.

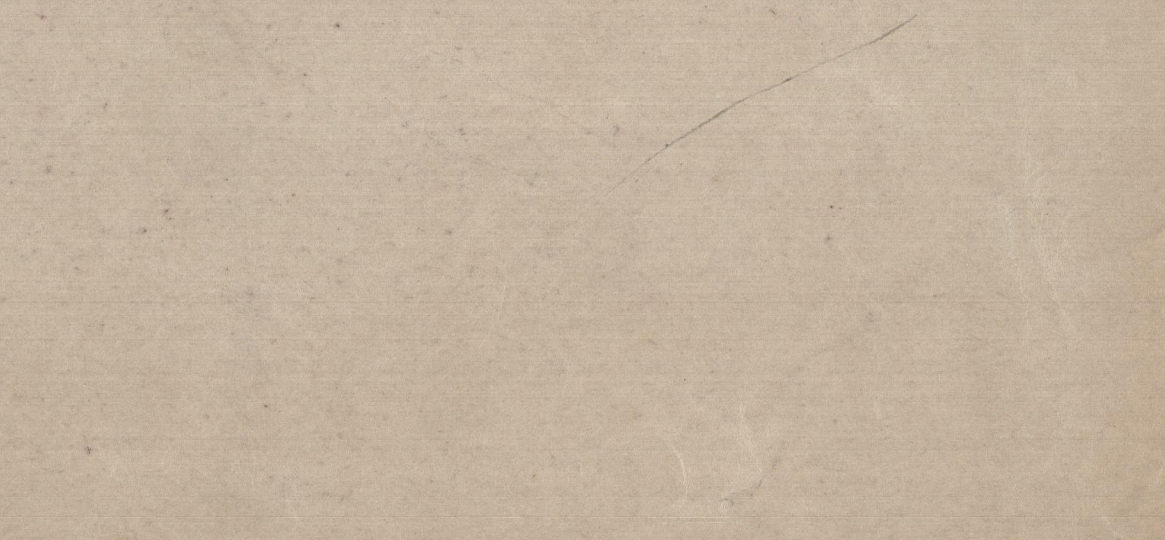
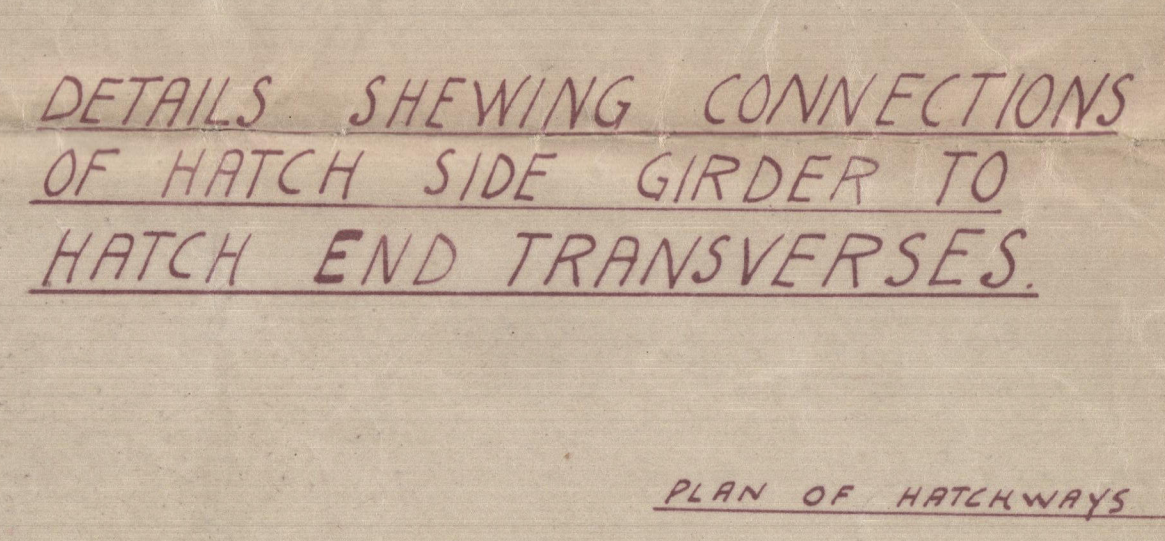
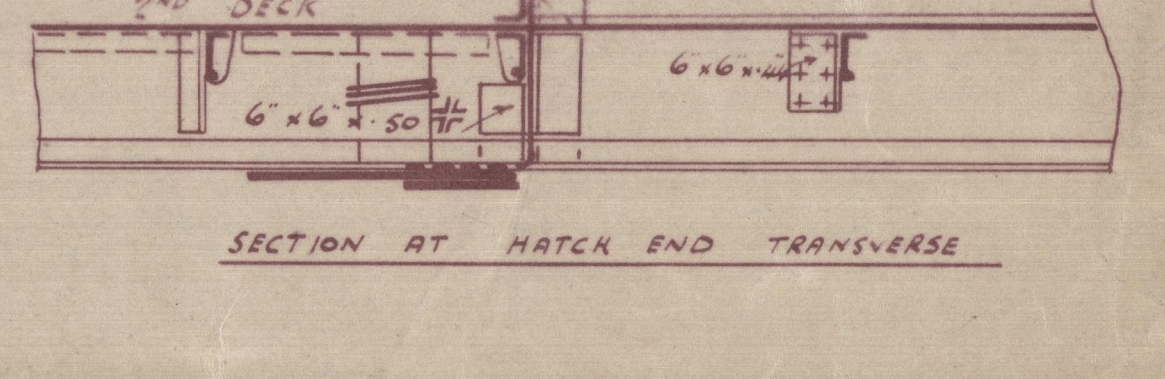
CENTRE BULKHEAD BETWEEN HATCHES



ELEVATION AT HATCH SIDE GIRDER



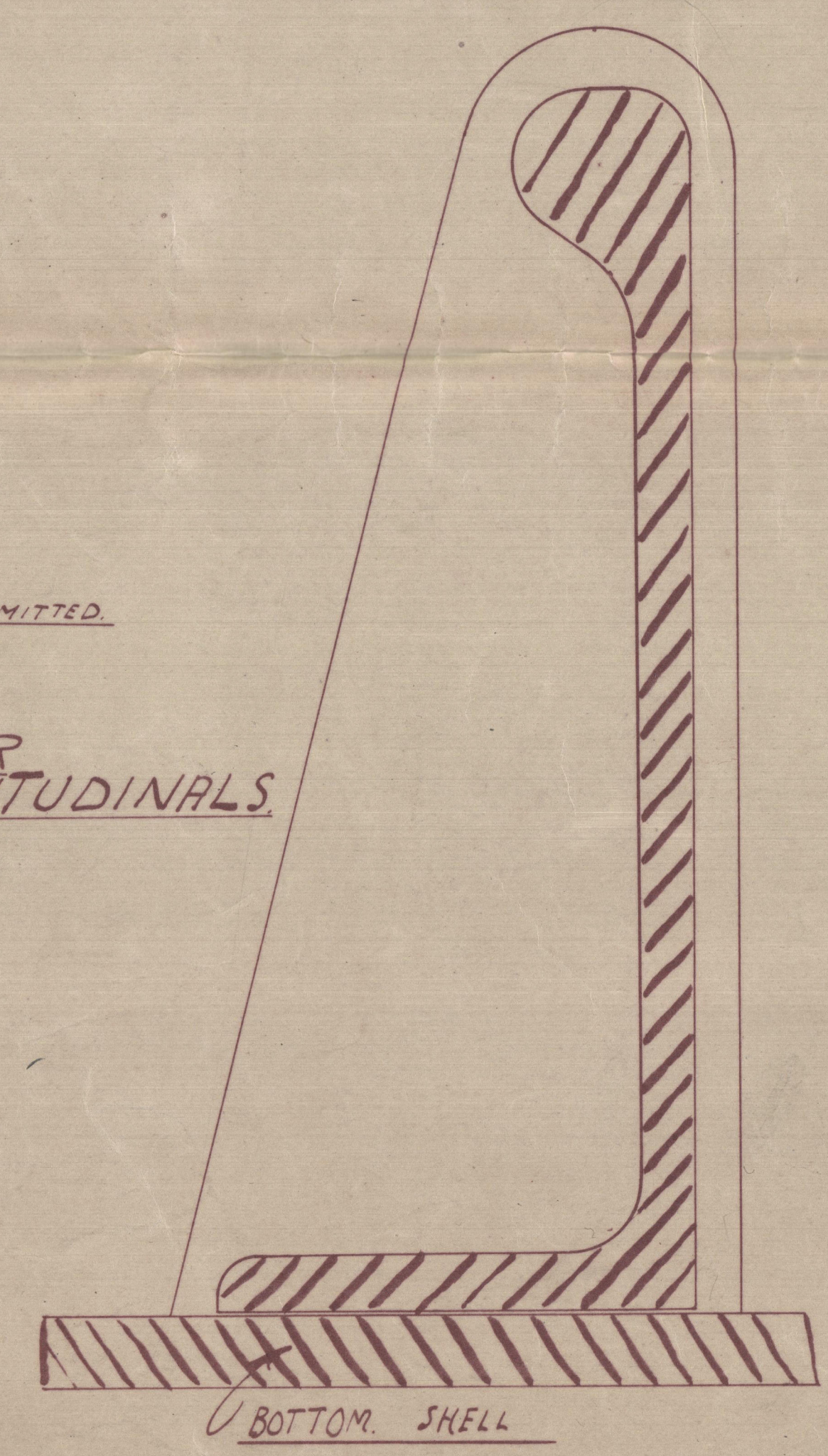
SECTION AT HATCH END TRANSVERSE



DETAILS SHEWING CONNECTIONS OF HATCH SIDE GIRDER TO HATCH END TRANSVERSES.

PLAN OF HATCHWAYS AND HATCH END PILLARS TO BE SUBMITTED.

DETAIL OF NOTCH FOR BOTTOM & T.T. LONGITUDINALS FULL SIZE.



SIR JOSEPH W. ISHERWOOD & CO. LTD.,
4, LLOYDS AVENUE,
LONDON, E.C.3.
FOR ENCLOSURE TO

DATE 5/11/18

THE NORTHUMBRIA & CO. (1913) LTD.
HARLOW, ENGLAND.
1/11/18
6. 11. 18

1
Midship Section

WP. 411

Northumberland SBC Co (1927) Ltd.

'Dahomian'

Report No.

NEWCASTLE ON TYNE.

C Dahomian Co

S.S. Themori.

NEWCASTLE ON TYNE.

Report No. 84294

V239-0045



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Foundation