

Received at

Office

19

Lloyd's Register of British & Foreign Shipping.

(Report on Machinery, No. 15126 Port West Hartlepool)

No. _____ 1/2 City of Hankow
ENGINE FORGINGS OR CASTINGS.

I have to report that the ~~Iron or Steel Forgings or Castings~~, as herein described, manufactured by J. Pummerson & Sons Ltd of Harlington for the Engines No 857 being constructed by Central Marine Eng Coy of West Hartlepool for the Ship No. _____, being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound

Castings only

on Forgings or Castings.

M. Robertson

Harlington, 9.10-15

Stop. Thrust Valve

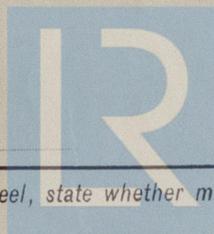
Lloyd's
No. 1983D
MR

	CRANK SHAFT.	Valve Chest THRUST SHAFT.	STRAIGHT SHAFTING. INTERMEDIATE SHAFTS.	4 Branch Pipes PROPELLER SHAFT.
Material	<u>4 Stop Valves</u> Steel	Steel	Steel	Steel
Material	<u>Least Annealed</u>	<u>Least Annealed</u>	<u>Least Annealed</u>	<u>Least Annealed</u>
Dimensions	<u>5 1/2"</u>	<u>9 1/4"</u>		<u>5"</u>
Process on Section	<u>Hammer & Tested</u>	<u>Hammer & Tested</u>	<u>"</u>	<u>Hammer & Tested</u>
on Standard Test Pieces.				
Tensile Test— per square inch	<u>27-4</u> <u>Test No. 3</u>	<u>28-6</u>	<u>28-6</u> <u>Test No. 4</u>	<u>28-6</u>
Elongation per cent	<u>33-4</u>	<u>29-6</u>	<u>29-0</u>	<u>29-0</u>
Yielding Test— before fracture	<u>120</u>	<u>120</u>	<u>120</u>	<u>120</u>
When Inspected	<u>15.2.15</u>	<u>15.2.15</u>	<u>14.2.15</u>	<u>14.2.15</u>

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £
To be paid at _____

If of iron, state whether scrap or puddled iron. If of steel, state whether made on the Open Hearth process.



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Lloyd's Register
Foundations

W238-0085

along side of hatchway & lead & armoured cables clipped to under side