

## HYDRAULIC COUPLING SHAFT.

DIMENSIONS GIVEN IN MILLIMETRES.

MATERIAL - SIEMEN'S MARTIN ACID INCOOT STEEL.

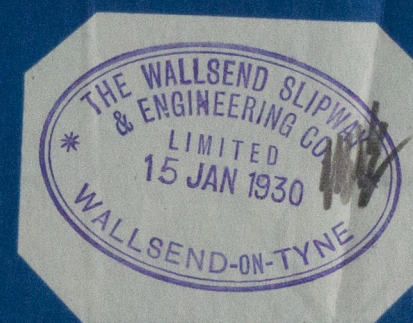
ONE OFF

TO PASS LLOYD'S SURVEY.

FINISHED DIMENSIONS GIVEN.

FORGING TO BE ROUGH TURNED TURNED OUTSIDE  $6^m$  LARGER IN DIA. THAN DIMENSION GIVENSHOULDERS TO BE LEFT  $3^m$  ASIDE LONGER

HOLE TO BE FINISHED BORED ACCURATELY TO DIMENSIONS GIVEN

FORGING TO BE MARKED WITH ORDER N<sup>o</sup>CHECKED BY.  
DATE 4-12-29.

FORGING SKETCH FOR HYDRAULIC COUPLING SHAFT.

ORDER N<sup>o</sup> BW.12.

 SKETCH N<sup>o</sup> BW.12.