

CAMBRIDGE
EVANSVILLE
WINDSOR
ATHENS

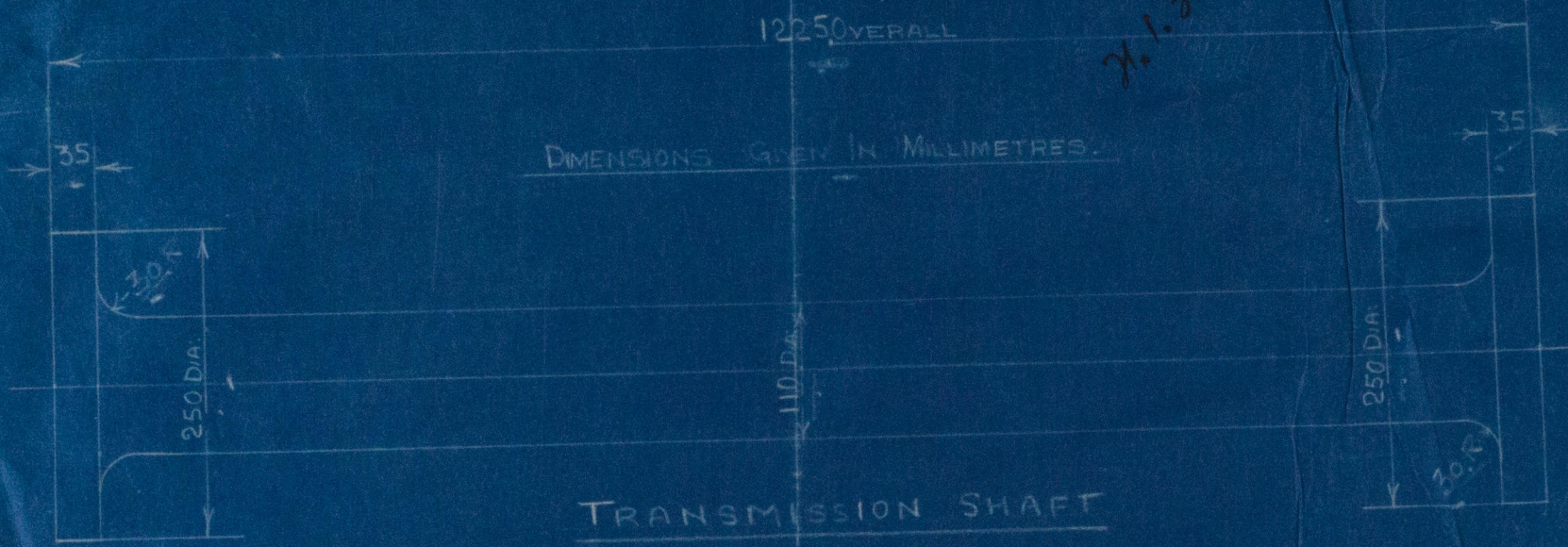
FORGING SKETCH FOR TRANSMISSION SHAFT.

ORDER N° B.W. 12

1225 OVERALL

7.1.30

DIMENSIONS GIVEN IN MILLIMETRES.



TRANSMISSION SHAFT

ONE OFF.

MATERIAL:- SIEMEMENS MARTIN ACID INGOT STEEL.

TO PASS LLOYDS SURVEY.

FINISHED DIMENSIONS GIVEN.

FORGING TO BE ROUGH TURNED 6¹/₄ MM LARGER IN DIA THAN DIMENSION GIVEN

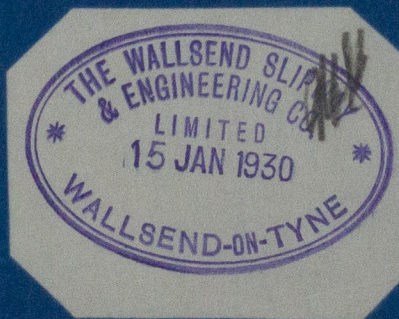
SHOULDERS TO BE LEFT 3¹/₄ MM ASIDE LONGER

CENTRES TO BE LEFT ON.

TO BE MARKED WITH ORDER N°

CHECKED BY W.A.

DATE 18-3-30



SKETCH N° 6 BW 12



18-1-30

W238-0062