

D.652028.

## WHEEL FORGINGS

STEAM TURBINE.

Note: Dimensions given are finished sizes  
Forgings to be rough machined leaving  $\frac{1}{8}$ " all over  
for finishing.

Forgings to be marked on side of boss  
with the following:

Stores N<sup>o</sup>.

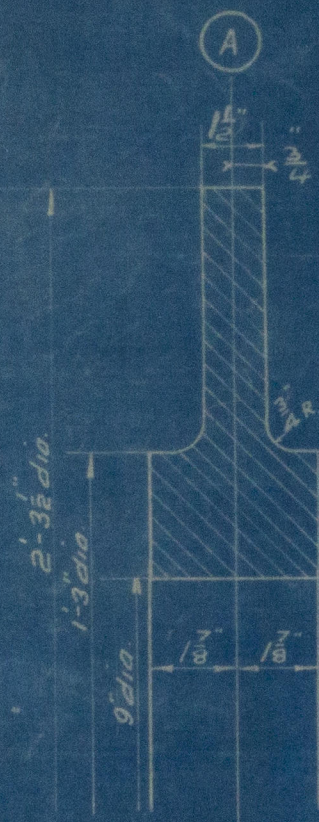
Dwg No.

Serial P.F. N<sup>o</sup>

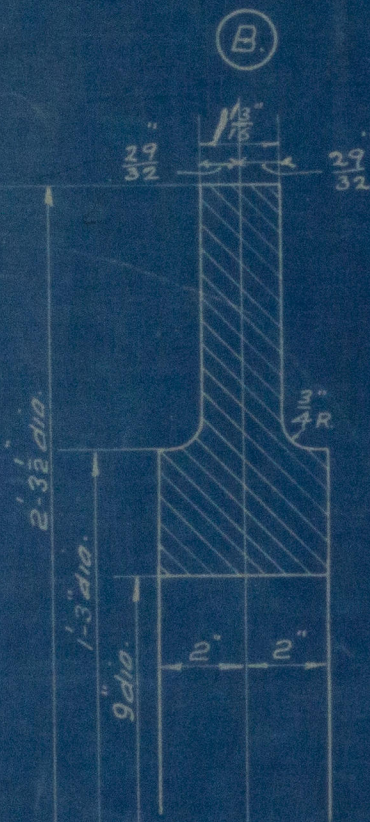
Makers Forge No.

Test Piece N<sup>o</sup>.

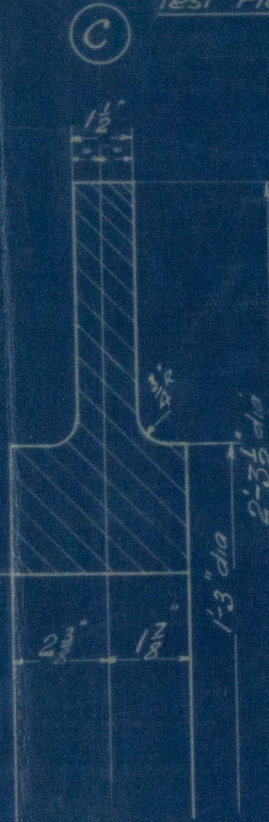
Wheel Letter.



Approx Wt. } 320 lbs.  
 Rough machined }



400 lbs.



330 lbs.

SCALE =  $\frac{1}{2}$ " = 1 Ft.

S.O. 115549/1.

METROPOLITAN-VICKERS ELECTRICAL CO. LTD.

1 25/1/29 J.M. 2 10-5-29

Forging C added

Dwg D652028

Dwg. issued by Mech. D.O.

To "C" Engine Office

Purchasing.

N236-0088