

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 6101. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings, or Castings~~, manufactured by the Kohlsva Steel Works, of Kolsva, Sweden, for the Vessel No. "VALECIA", being built by Nya Varfsaktiebolaget Öresund, of Landskrona, Sweden, have been inspected by me as set forth below and found to be, so far as can be seen, good, sound and free from defects.

Stockholm the 7th October 1925.

Sgd A. Bakson

on Forging or Castings.

Lloyd's

No. 6101

A.I.6.10.25. A.

1 RUDDER QUADRANT ARM.

| | STERN FRAME. | RUDDER FRAME. | STEM. |
|---|--|------------------|-------|
| Material* | Siemens Martin Steel. | | |
| made† | Forged and annealed. | | |
| Dimensions | Length = 1260 mm. Diam. of rudderhead = 204 mm. as per plan No. 3665 | | |
| Process on Inspection | Forged and annealed. | | |
| When Inspected | The 6th October 1925. | | |
| CASTINGS. | | | |
| as on Standard Test Pieces. | | | |
| the Test— | | | |
| the per square inch mm ... | | 48,6 | |
| tension per cent. ... | | 36,0 | |
| Bending Test— | | | |
| angle before fracture | | 130° Radius 1/4" | |
| Test— | | | |
| light from ground ... | | | |
| Hardening Test— | | | |
| made according to Rules† and found satisfactory ... | | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

A. Bakson

Fee (if any chargeable) £

To be paid at

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

†.State if annealed.



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Lloyd's Register
Foundation
W226-0071

NYA VARFSAKTIEBOLAGET ÖRESUND

Manufacturer.