

18.11.14

PROFILE AND DECK PLANS.

Scale 1/4" = 1 foot.

S.S. 400'-0" B.P. x 52'-9 1/2" x 36'-11 1/2" to 4'-5" x 28'-11 1/2" to 2'-0"

NOTE: NO PILLARS FITTED AT SIDES OR CORNERS OF HATCHES.

NOTE: SPACING OF RIVETS IN BEAMS & END LAPES TO RULE, NO INCREASE IN DIAM. OF RIVETS WHEN PLATES MADE THICKER IN LIEU OF DOUBLING.

NOTE: WHOLESALE WINCHES, STEERING GEAR, MASTS ETC. SUPPORTED TO SURVEYORS' SATISFACTION.

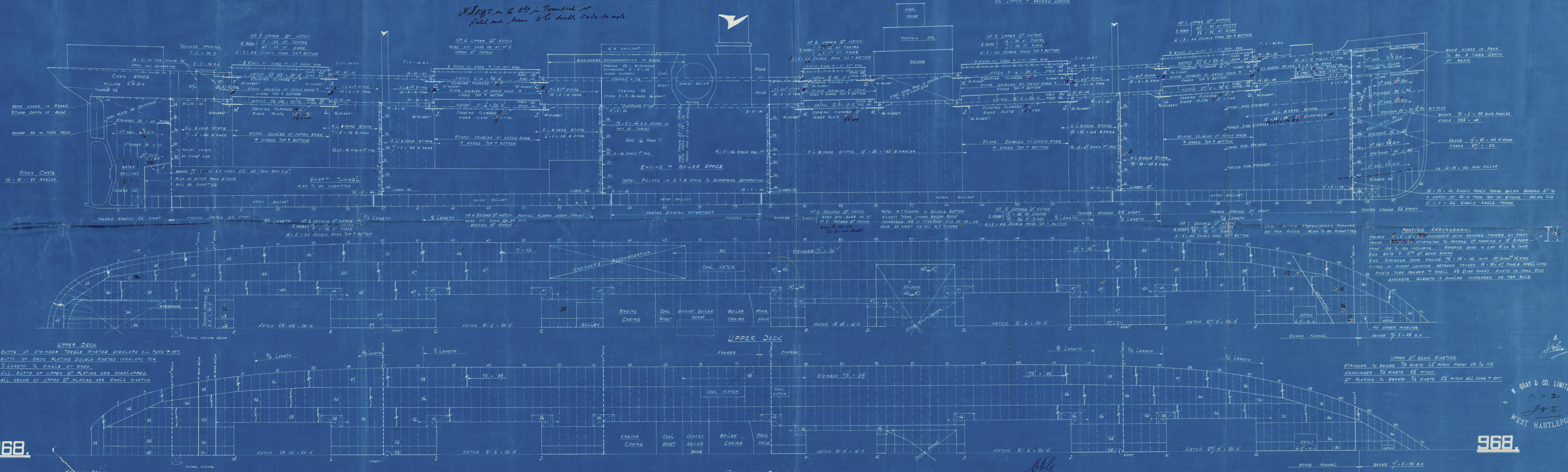
SECOND D ^o HATCH END BEAMS.			
BEAMS MARKED	G	20' x 48" PLATE	10' x 31' x 26" BULB ANGLE KNEES 60' x 48" PLATED 3"
H	22' x 48"	108' x 31' x 48"	11' x 48"
J	22' x 48"	108' x 31' x 48"	11' x 48"
K	18' x 46"	9' x 31' x 48"	64' x 46"
L	20' x 48"	10' x 31' x 50"	60' x 48"
M	20' x 48"	10' x 31' x 52"	60' x 48"

UPPER D ^o HATCH END BEAMS.			
BEAMS MARKED	A	17' x 42" PLATE	10' x 26' x 22" BULB ANGLE KNEES 48' x 42" PLATED 3"
B	18' x 46"	10' x 31' x 26"	54' x 46"
C	18' x 46"	10' x 31' x 26"	54' x 46"
D	18' x 46"	10' x 31' x 26"	54' x 46"
E	18' x 46"	10' x 31' x 26"	54' x 46"
F	18' x 46"	10' x 31' x 26"	54' x 46"

NOTE: NO HATCH FLORE & AFFERS FITTED. 3 WOOD COVERS FITTED FORE & AFT.

NOTE: DECK PLATING DOUBLED AT CORNERS OF HATCHES & LARGE D^o OPENINGS ON UPPER & SECOND DECK.

At 10' on E & S in Trench at Hatch end beams to be double 5' x 5' x 30 angle



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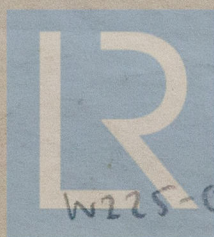
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W. GRAY & CO. LIMITED
11, 11, 24.
J.H.S.
WEST HARTLEPOOL.

UPPER DECK
BUTTS OF STRINGER DOUBLE RIVETED OVERLAP ALL FORE & AFT.
BUTTS OF DECK PLATING DOUBLE RIVETED OVERLAP FOR 1/2 LENGTH TO SINGLE AT ENDS.
ALL BUTTS OF UPPER D^o PLATING ARE OVERLAPPED.
ALL BEAMS OF UPPER D^o PLATING ARE SINGLE RIVETED.

SECOND D^o BEAM RIVETING
STRINGER TO BEAMS 3/4 RIVETS 52 PITCH ALL FORE & AFT.
DECK PLATING TO BEAMS 3/4 RIVETS 52 PITCH ALL FORE & AFT.

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Messrs. W. Gray & Co

No 968

Profile & Decks

S.S. "Iresillian"

Hpl. Rpt. No 16346.

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