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Lloyd's Register of Shipping.

71, Fenchurch Street, E.C.3.

Enclosures.

8th March, 1937.

Dear Sirs,

Messrs. Nederlandsche Scheepsbouw's Yard No.268.
Messrs. C.v.d. Giessen & Zonen's Yard Nos.651/2.

E.

I duly received your letter of the 1st instant, forwarding plans, in duplicate of Boilers proposed by Messrs. Machinefabriek Gebr. Stork & Co. for the above vessels, and with regard thereto I have to inform you as follows:-
Nederlandsche Scheepsbouw's Yard No.268.

The plan of oil-fired thimble-tube boiler will be approved for a working pressure of 100 lb. per square inch, provided the boiler be constructed under the usual conditions of survey and testing.

In answer to the enquiry contained in the Firm's letter of the 27th ultimo, they should be informed it is considered that the welded furnace and uptake tubes of this boiler should be annealed after welding, but it is not considered necessary that the welds should be X-rayed.
Giessen & Zonen's Yard Nos.651/2.

The plan of exhaust gas fired boilers will be approved for a working pressure of 120 lb. per square inch, provided the boilers be constructed under the usual conditions

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Messrs. Giessen & Zonen's
Yard Nos. 651/2.

of survey and testing and the tubes be bell-mouthed at each end as now indicated on the plan, or, alternatively, an efficient arrangement of stay tubes be fitted.

If the latter alternative is adopted, details should be submitted for consideration.

Further, the Firm should be informed, in answer to their enquiry, that it is considered that the welded end plates of these boilers should be annealed after welding, but it is not considered necessary that the welds should be X-rayed.

One copy of each plan is returned herewith.

I am, Dear Sirs,

Yours faithfully,

Secretary.

The Surveyors,
AMSTERDAM.



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Foundation

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