

HOLES SHOWN IN RED ARE EXISTING HOLES IN TANK TOP AND HAVE TO BE PLUGGED AS SHOWN IN SKETCH.

TANK TOP TO BE CLEARED OF ALL ANGLES, ETC. IN WAY OF ENGINE AND TO BE FLUSH RIVETED BETWEEN FR: 60 & 75. CARE TO BE TAKEN THAT RIVETS DO NOT PROJECT ABOVE TANK TOP.

MARK	DESCRIPTION	N° OFF	COST MARK	MATERIAL	REMARKS
(A)	SOLEPLATE HOLDING-DOWN STUDS	74	E/FB	M.S. STUDS	MADE TO PLACE
(B)	CORNER CHOCK BOLTS	17	-	CAST IRON	MADE TO PLACE
(C)	CORNER CHOCKS	3	-	CAST IRON	PATN MADE TO PLACE
(D)	SPECIAL CORNER CHOCK. (PORT AFT)	1	-	"	"
(E)	HOLDING-DOWN DOGS	3	-	M.S. PLATE	MADE TO PLACE
(F)	BOLTS FOR HOLDING-DOWN DOGS	3	-	M.S. BOLTS	"
(G)	WASHERS FOR HOLDING-DOWN STUDS	74	-	WROTH IRON	1/4 THICK
(H)	TAPERED CHOCK UNDER AFT END GIRDER	1	-	CAST IRON	SEE PAGE N° 102 & 103 OF ORDER BOOK. PATTERNS MADE TO PLACE
(I)	STOOL	1	-	"	"
(M)	HOLDING DOWN BOLTS FOR STOOL & CHOCK	12	E/FB	M.S. BOLTS	W.T. PLUGS

S.S. ENGINE N° E.W. 100.

MAIN ENGINE SEATING.

SCALE - 1" = 1 FOOT

DATE: 11-3-24
DRAWN BY: A.R.
TRACED BY: E.R.
CHECKED BY: W.S.
ISSUE TO: P.S.
M.S.
M.S.
D.E.
F.B.
S/V4

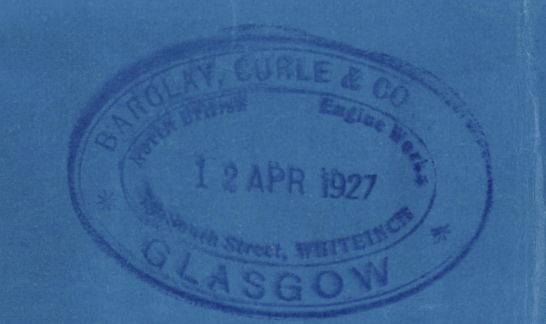
SIZE: 58 L 3

SURVEY: LLOYDS.

N° OF SHEETS: 1

SHEET N°: 1

TRACING N°: 5



W219-0223



GLASGOW REPORT No. 48013

*N.B. Engine Works.
Glasgow.
E.W. 100
Main engine seating.*

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