

Lloyd's Register of Shipping.

Order: 2078.

(Report on Machinery, No. 48013 Port Glasgow)

No. 24718 ENGINE FORGINGS ~~OR CASTINGS~~

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by Messrs. Bochumer Verein of Bochum for the Engines No. 100 being constructed by Messrs. Barclay, Curle & Co. of Glasgow for the Ship No. "Swanley" being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Glasgow.

Mark on Forgings or Castings.

Lloyd's

No. 2622/2623/2624/2625.

J.L.8.4.27.

Düsseldorf 9th April 1927.

J. Hoogen

	XXXXXXXXXX 1 shrunk ring XXXXXXXXXX 2622	XXXXXXXXXX 1 shrunk ring XXXXXXXXXX 2623	XXXXXXXXXX 1 shrunk ring XXXXXXXXXX 2624	XXXXXXXXXX 1 shrunk ring XXXXXXXXXX 2625
Material* ...	Annealed Siemens Martin Ingot Steel			
How made ...	forged			
If Annealed ...	Yes			
Dimensions, Forgings	610 mm Ø			
Weight, Castings				
Progress on Inspection }	rough turned			
Tests on Standard Test Pieces.	.798 3"		.798 3"	
Tensile Test— Tons per square inch	30,9		29,4	
Extension per cent	31,3		35,2	
Cold Bending Test— Angle before fracture	180 degr. good			
Dates when Inspected	8.4.27.			

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

