

# Lloyd's Register of Shipping.

Order: 3400.

(Report on Machinery, No. 18013)

Port GLASGOW

No. 25269

ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or castings~~, as herein described, manufactured by Messrs. Bochumer Verein of Bochum for the Engines No. 101 being constructed by Messrs. Barclay, Curle & Co. of Glasgow for the Ship No. \_\_\_\_\_, being built by \_\_\_\_\_ of \_\_\_\_\_ have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Glasgow.

The words FORGINGS or CASTINGS should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's

No. 2933/2934/2935.

J.L. 29.7.27.

Düsseldorf 1st August 1927.

	<del>XXXXXXXXXX</del>	<del>XXXXXXXXXX</del>	<del>XXXXXXXXXX</del>	TUBE SHAFT.
	1 connect. rod	1 connect. rod	1 connect. rod	SCREW SHAFT.
	<del>XXXXXXXXXX</del>			
	<u>2933</u> ✓	<u>2934</u>	<u>2935</u>	
Material* ...	<u>Annealed Siemens Martin Ingot Steel</u>			
How made ...	<u>forged</u>			
If Annealed ...	<u>Yes</u>			
Dimensions, Forgings	<u>151 mm Ø</u>	<u>220 mm Ø</u>	<u>220 mm Ø</u>	
Weight, Castings ...				
Progress on { Inspection }	<u>rough turned</u>			
Tests on Standard Test Pieces.	<u>.798</u> <u>3"</u>	<u>.798</u> <u>3"</u>	<u>.798</u> <u>3"</u>	
Tensile Test— Tons per square inch	<u>30,7</u>	<u>30,6</u>	<u>29,9</u>	
Extension per cent	<u>32,6</u>	<u>31,3</u>	<u>33,8</u>	
Cold Bending Test— Angle before fracture	<u>180 degr. good</u>			
Dates when Inspected	<u>29.7.27.</u>	<u>29.7.27.</u>	<u>29.7.27.</u>	

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—



Fee (if any chargeable) £

To be paid at Düsseldorf.

\* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.