

Lloyd's Register of Shipping.

Order: 180458.

(Report on Machinery, No. 48013 Port GLASGOW)

No. 25441

ENGINE FORGINGS OR CASTINGS

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by Messrs. Fried. Krupp A.G. of Essen for the Engines No. 996 being constructed by Messrs. The Fairfield Shipb. Eng. Co. of Govan for the Ship No. _____, being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Govan.

Mark on Forgings or Castings.

Lloyd's
No. 3189/3190/3191/3192.
J.L. 26.8.27.

Düsseldorf 29th August 1927.

J. Roggen

	XXXXXXXXXX 1 web XXXXXXXXXX 3189	XXXXXXXXXXXX 3-webs XXXXXXXXXXXX 3190-3192	INTERMEDIATE SHAFT.	TUBE SHAFT. SCREW SHAFT.
Material* ...	Annealed Sien. Mart. Ingot Steel		/	
How made ...	forged			
If Annealed ...	Yes			
Dimensions, Forgings	18 1/2" φ			
Weight, Castings				
Progress on Inspection }	rough turned			
Tests on Standard Test Pieces.	.798 3°			
Tensile Test— Tons per square inch	34,0 33,8			
Extension per cent	28,0 30,6			
Cold Bending Test— Angle before fracture	180 degr. good 180 degr. good			
Dates when Inspected	26.8.27. 26.8.27.			

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

The material has been ordered to special requirements.

25441
996
W

2019
27
W



Fee (if any chargeable) £

To be paid at Düsseldorf.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.