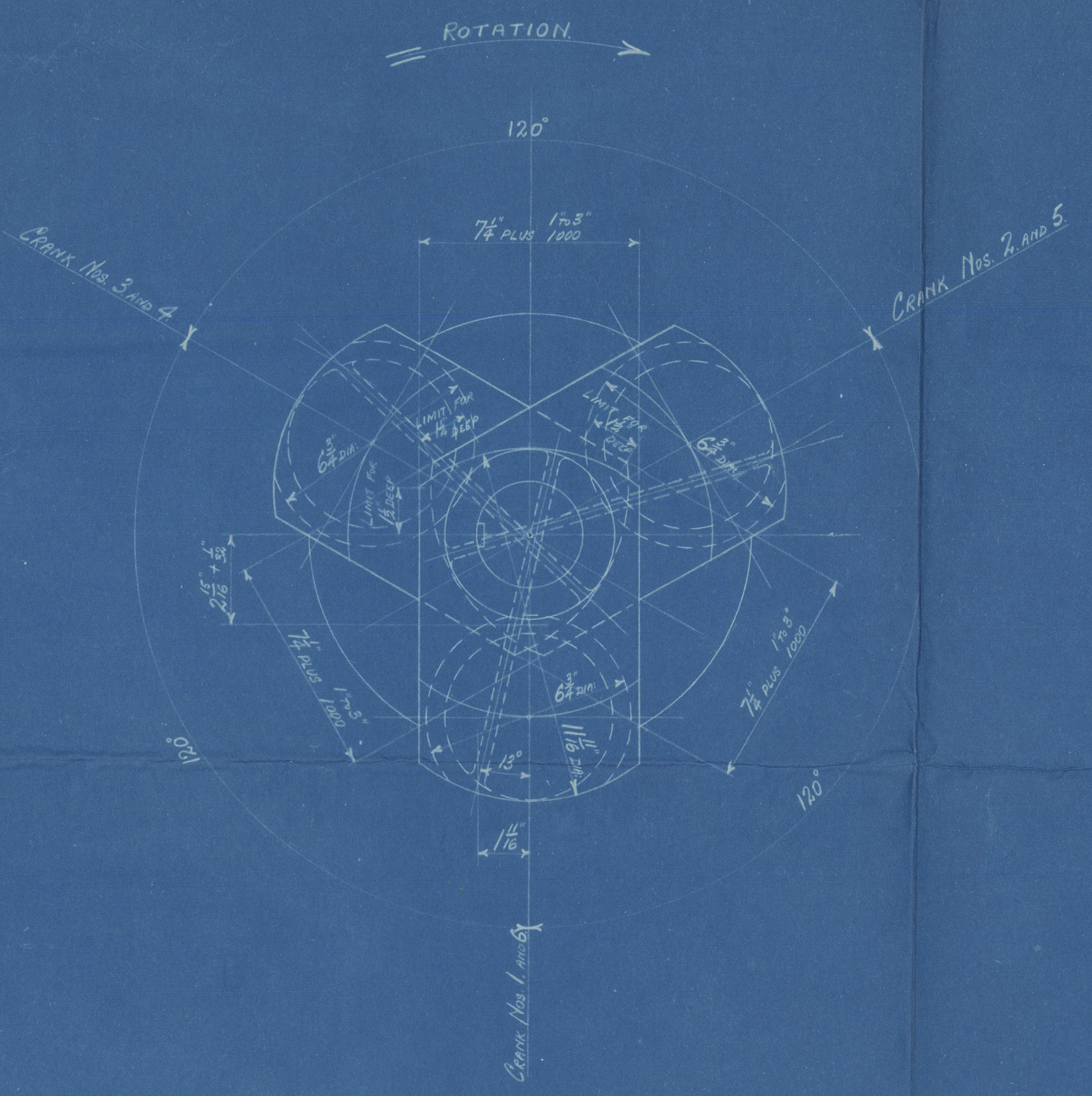
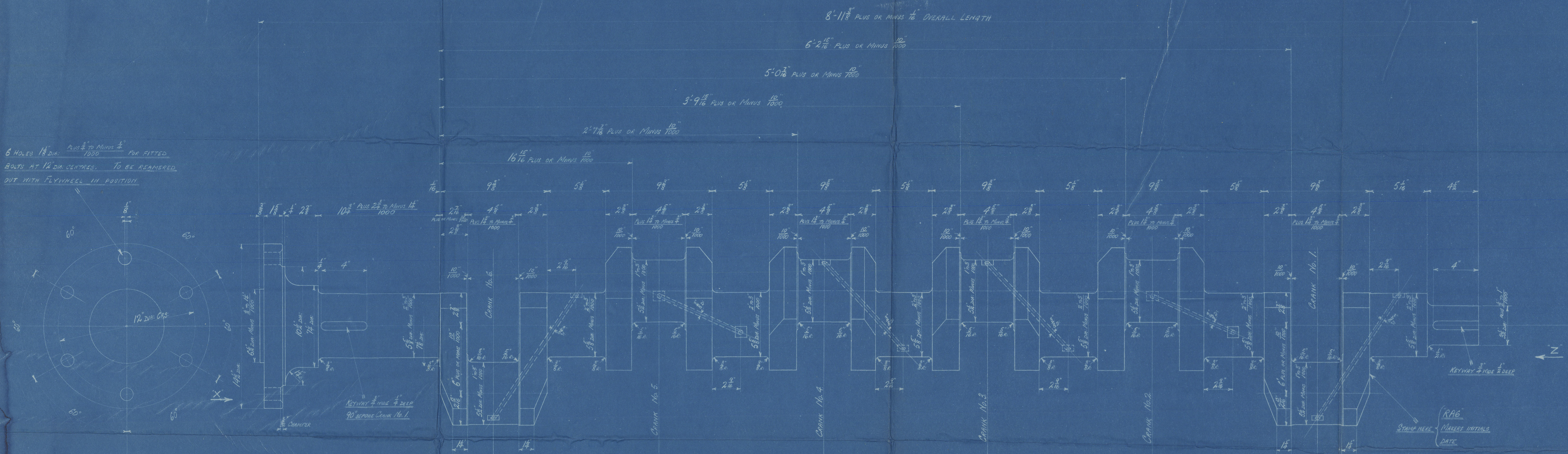


27 OCT 1939

TO BE MADE OF SIEMENS MARTIN ACID MILD STEEL  
OF A TENSILE STRENGTH OF 34 TO 38 TONS PER SQUARE INCH  
AND WITH AN ELONGATION OF 25% ON A 3" TEST PIECE OF 1 SQUARE AREA.  
YIELD NOT LESS THAN 50% OF ULTIMATE STRESS.  
TO BE ANNEALED AFTER ROUGH TURNING AND BEFORE FINISHING.  
THE FINISHED SHAFT TO BE ROUND WITHIN A LIMIT OF ACCURACY OF .001  
ALL DRILLING AND KEYWAYS TO BE DONE BY THE H.G. AND O.E. DEPT.



THE CRANKS MUST BE TRAMMELLED AGAINST A SQUARED STRAIGHT EDGE AND MUST NOT SHOW A DIFFERENCE IN TRAMMEL READINGS EXCEEDING 1/1000 PER 12" LENGTH TRAMMEL.

A

42-57

COPIES ISSUED TO: MARKERS 3-8-39

|                |  |                    |  |                     |          |       |      |         |
|----------------|--|--------------------|--|---------------------|----------|-------|------|---------|
| 1 A CRANKSHAFT |  | NO. PART OR LETTER |  | DESCRIPTION         | NATIONAL | STAMP | DATE | REMARKS |
| RAG            |  | LIST PER ENGINE    |  | SCALE: 3" TO 1 FOOT |          |       |      |         |
| DRAWN 3-8-39   |  | CRANKSHAFT         |  | 42-57               |          |       |      |         |



St. Essyle.  
Crankschaft.

Mch. Rpt. No. 10101

Hull Rpt.  
Sld 38210



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