

Lloyd's Register of Shipping.

(Report on Vessel No. 22491 Port Not)

No.

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~Steel Forgings~~ ~~Castings~~ manufactured by Messrs. H. V. Wilton's Engineering & Shipways Co. Ltd. of Nottingham for the Vessel No. 22491, being built by H. V. Wilton's Engineering & Shipways Co. Ltd. of Schicola have been inspected by me as set forth below and found to be, so far as can be seen, free from defects

Mark on Forgings or Castings

Lloyd's

No. 22491

2.11.8-9-33

Nottingham 13-9-33

J. H. Wilton

| | STERN FRAME. | RUDDER FRAME. | STEM. |
|---|--------------|---------------|-------------------------|
| Material* | | | <u>Swedish Martin's</u> |
| How made | | | <u>Forged.</u> |
| If annealed | | | <u>yes</u> |
| Dimensions | | | <u>as per plans</u> |
| Progress on Inspection | | | <u>Forged.</u> |
| Date when Inspected | | | |
| CASTINGS. | | | |
| Tests on Standard Test Pieces. | | | |
| Tensile Test— | | | |
| Tons per square inch | | | <u>30 Tons</u> |
| Extension per cent. | | | <u>24%</u> |
| Cold Bending Test— | | | |
| Angle before fracture | | | <u>100° good</u> |
| Drop Test— | | | |
| Height from ground | | | <u>✓</u> |
| Hammering Test— | | | <u>✓</u> |
| If made according to Rules and found satisfactory | | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

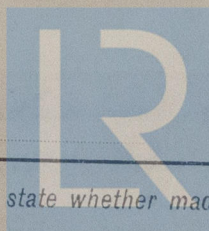
To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

5m.1.30. T.

Special Damage or Repair Fee (if any) (per Section 29.)

£ 350.00



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