

# Lloyd's Register of Shipping.

Order: 32641.

(Report on Vessel No. 22443 Port Bamberg)

No. 4415

## SHIP ~~FORGINGS OR~~ CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned Iron or Steel ~~FORGINGS OR~~ Castings, manufactured by Messrs. Klöckner - Werke A.G., of Osnabrück, for the Vessel No. 756, being built by Messrs. Howaldswerke A.G., of Kiel, have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sole part, 1 stern frame top part - sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's

Düsseldorf 22nd February 1937.

No. 679, 680.

H.B. 13.2.37.

1 stern frame sole part, 1 stern frame top part.

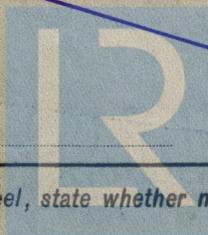
	STERN FRAME.		RUDDER FRAME.		STEM.
Material*	Siemens - Martin		Steel		
How made	cast		cast		
If annealed	Yes		Yes		
Dimensions	9.200 kg.		15.000 kg.		
Progress on Inspection	partly machined		partly machined		
Date when Inspected	13.2.37.		13.2.37.		
CASTINGS.	.798 3" .564 2"		.798 3" .564 2"		
Tests on Standard Test Pieces.					
Tensile Test—	2. 53,8 53,6		51,6 52,9		
Extension per cent. ...	28,9 29,0		21,0 27,0		
Cold Bending Test—	120 degr. good		120 degr. good.		
Drop Test—	7 feet		7 feet		
Hammering Test—	satisfactory		satisfactory.		
If made according to Rules and found satisfactory ...					

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

*M. Zinggemann*  
Surveyor to Lloyd's Register

Fee (if any chargeable) £ : :  
To be paid at Düsseldorf.

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation

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