



Notes
 Rivets in U.S. Standards
 Stitches & Spacing
 Connections to structure
 Spacing & Stitches (U.S.)
 Where U.S. Standards are to be used, non-U.S. standards must be used, but which is required for construction
 Frames & Stitches Spacing, (U.S.) 24 inch gage

Note: Deck heights as dimensioned on Elevation #121
 Note: Existing structure on the hullhead to remain where required by S.T.E. for survey at this elevation

Note: Also, wherever required by S.T.E. Surveyor, at his discretion, to be T-bars, with standing flange suitable for double welding, instead of double angles shown.

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| STANDARD TRANSPORTATION COMPANY CONSTRUCTION DEPARTMENT 26 BROADWAY, NEW YORK, U.S.A. | |
| "SOCONY" VESSEL NEW O.T. BULKHEAD, #121 8 COPPERDAM | |
| APPROVED | As Modified |
| FILE NO. 333-593 | |

O.T. Bulkhead #121.
 Port Side structure looking off.
 Starboard structure opposite head.
 Same, 5' 1 inch

Get built line and let
 RIVETS 120-1

1200-1206