

Messrs. Clarke's Crank & Forge Co.Ltd.,

Goultham Street,

LINCOLN.

9th March, 1936.

/WL/.

761/A1.

ECB/SM.

PLEASE SUPPLY:

-8-

Siemens Martin Mild steel connecting rod forgings to Drawing No. 15676-3 sent you on the 4th instant. Reasonable allowance to be left for machining and material to comply with Lloyds Specification 28/32 tons tensile.

-8-

Mild Steel crosshead billets in material to comply with the following specification. Allowance to be left for machining all over finished size of billet  $14\frac{1}{2}$ " x  $8\frac{3}{4}$ " x  $6\frac{1}{4}$ ".

Carbon..... .45 to .50%  
Manganese..... .5 to .8  
Sulphur..... not over .04  
Phosphorous... not over .04.

DELIVERY:

To our Works, DARTFORD, in 2/3 weeks.

NOTE:

Connecting rods only to be to Lloyds inspection and tests at your Works.

J. & E. HALL, LTD.



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Lloyd's Register  
Foundation

W204-0251