

Messrs. Clarke's Crank & Forge Co.Ltd.,

Coultham Street,

LINCOLN.

9th March, 1936.

/WL/.

761/A1.

ECS/SM.

PLEASE SUPPLY:

-8-

Siemens Martin Mild steel connecting rod forgings to Drawing No. 15676-3 sent you on the 4th instant. Reasonable allowance to be left for machining and material to comply with Lloyds Specification 28/32 tons tensile.

-8-

Mild Steel crosshead billets in material to comply with the following specification. Allowance to be left for machining all over finished size of billet 14.1/2" x 8.3/4" x 6.1/4".

Carbon..... .45 to .50%
Manganese..... .5 to .8
Sulphur..... not over .04
Phosphorous... not over .04 .

DELIVERY:

To our Works, DARTFORD, in 2/3 weeks.

NOTE:

Connecting rods only to be to Lloyds inspection and tests at your Works.

J. & E. HALL, LTD.



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Lloyd's Register
Foundation

W204-0250