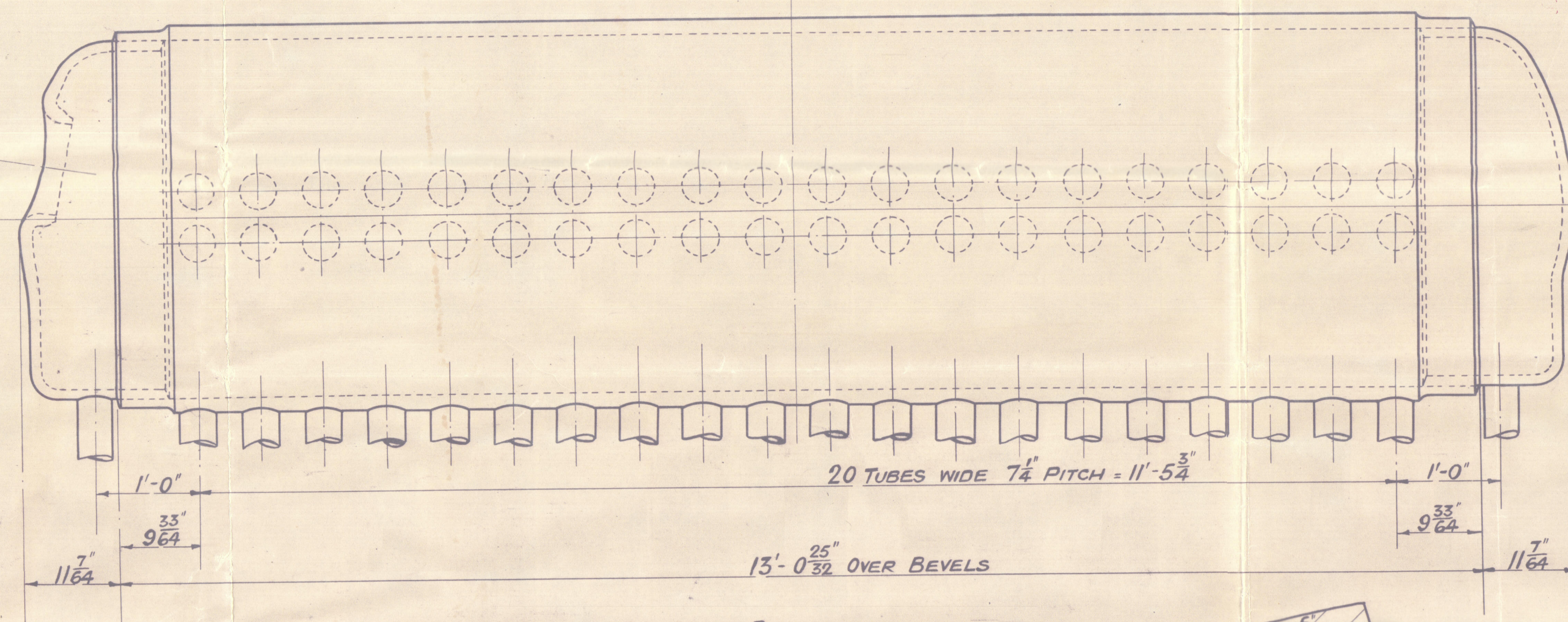
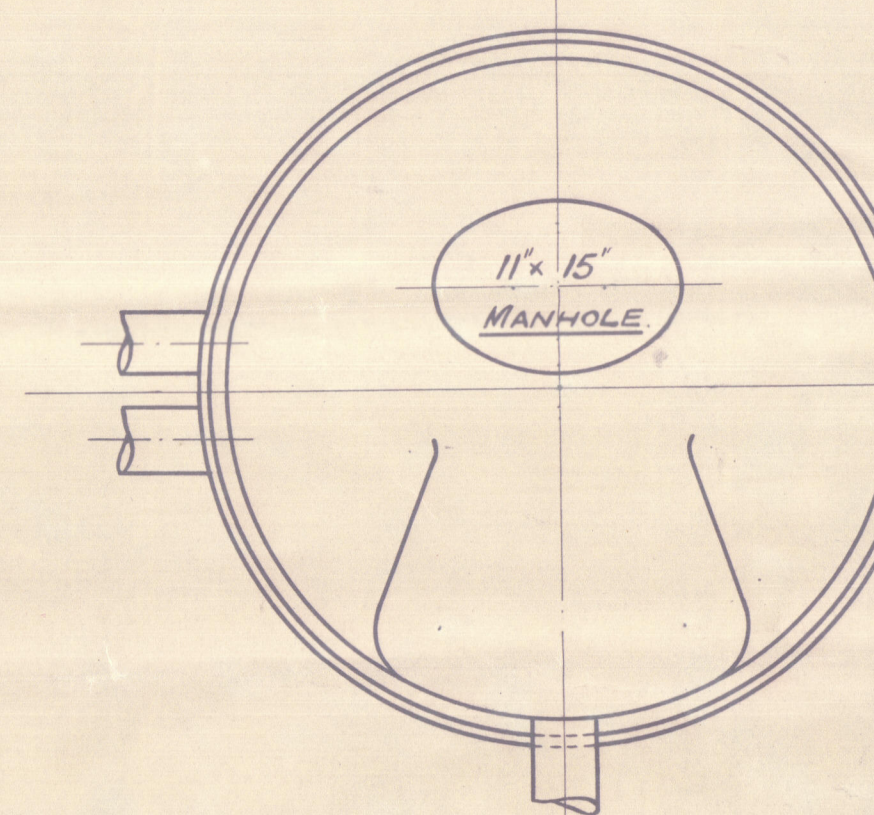


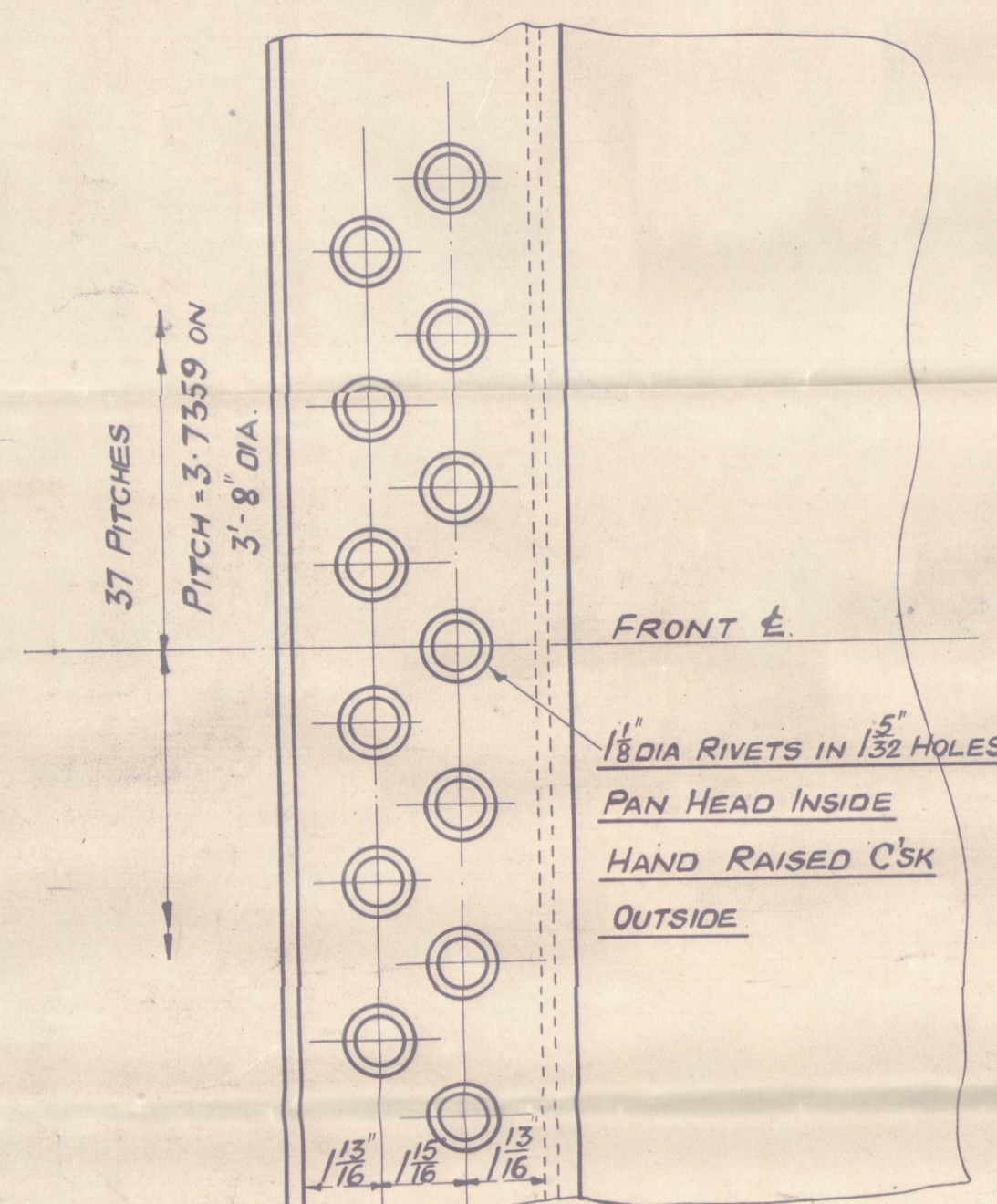
VIEW LOOKING ON PLAIN DRUMHEAD



VIEW LOOKING ON FRONT OF BOILER



VIEW LOOKING ON MANHOLE DRUMHEAD

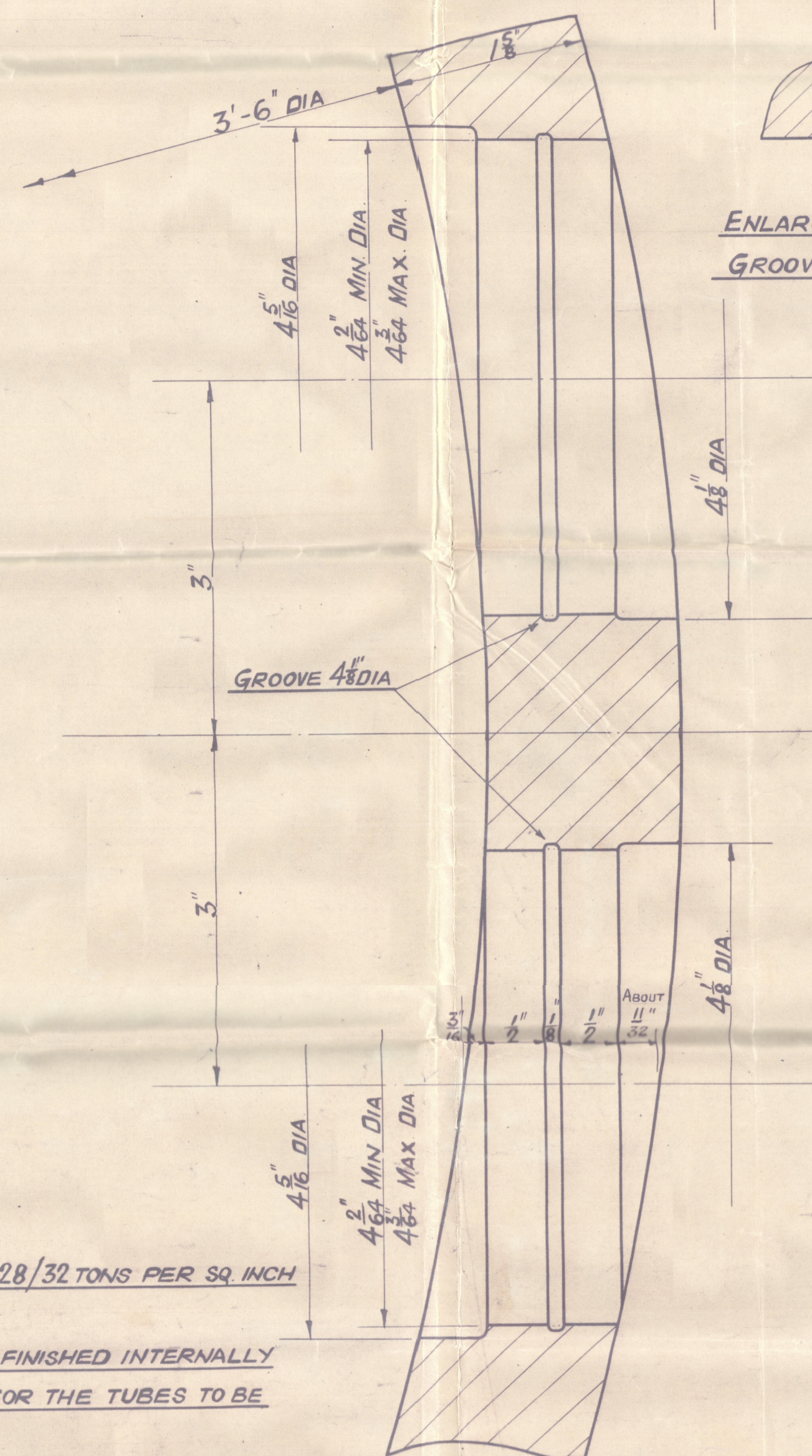


DETAIL OF RIVETING AT ENDS
PLATE % 63-3 RIVET % 45-3

DRUMHEADS SUPPLIED BY B & W LTD
SHELLS SUPPLIED BY CLIENTS

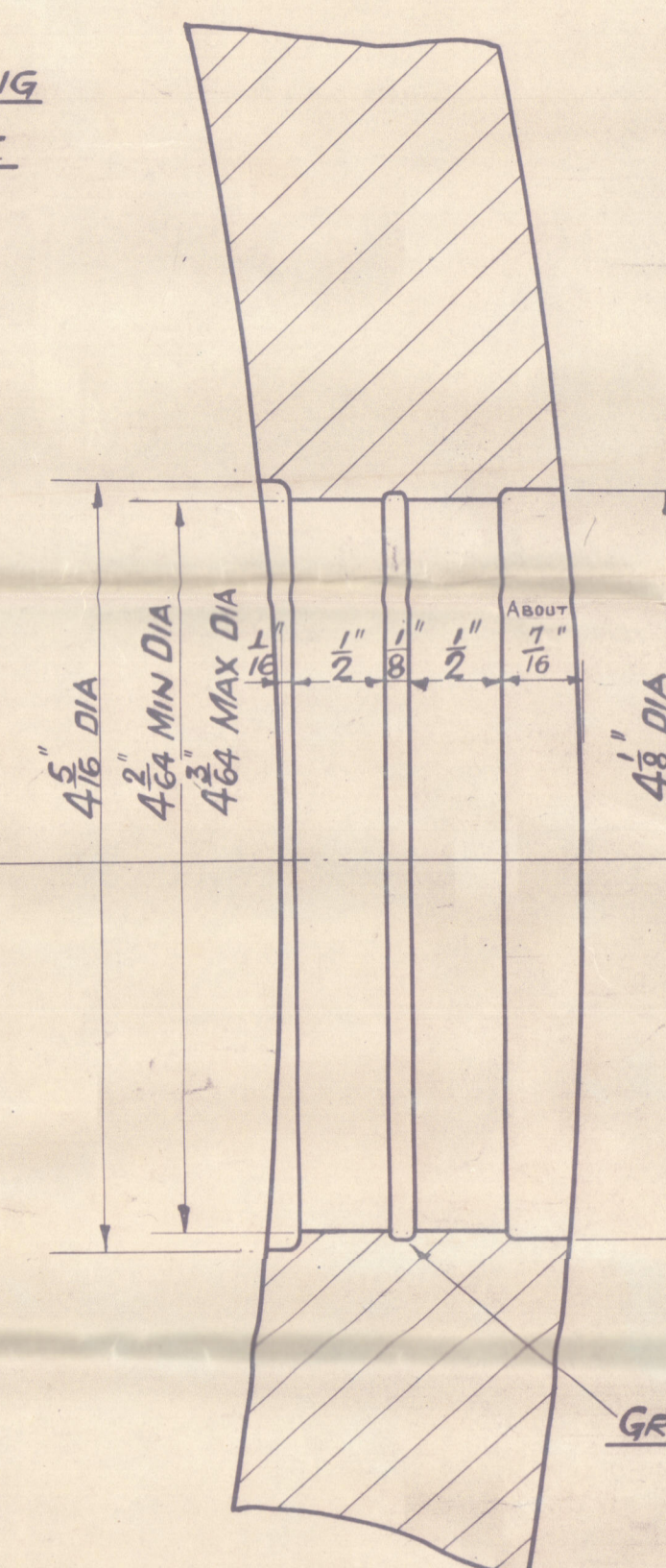
DRUM SHELL TO BE SEAMLESS STEEL FORGED TENSILE STRENGTH 28/32 TONS PER SQ INCH
TENSILE STRENGTH OF END PLATES 26/30 TONS PER SQ INCH
THE SHELL TO BE MACHINED INTERNALLY & EXTERNALLY & SMOOTH FINISHED INTERNALLY
AT ENDS TO TAKE THE DRUM HEADS. THE BORING OF THE HOLES FOR THE TUBES TO BE
CARRIED OUT BY CLIENTS.

SURVEY BOARD OF TRADE & LLOYD'S

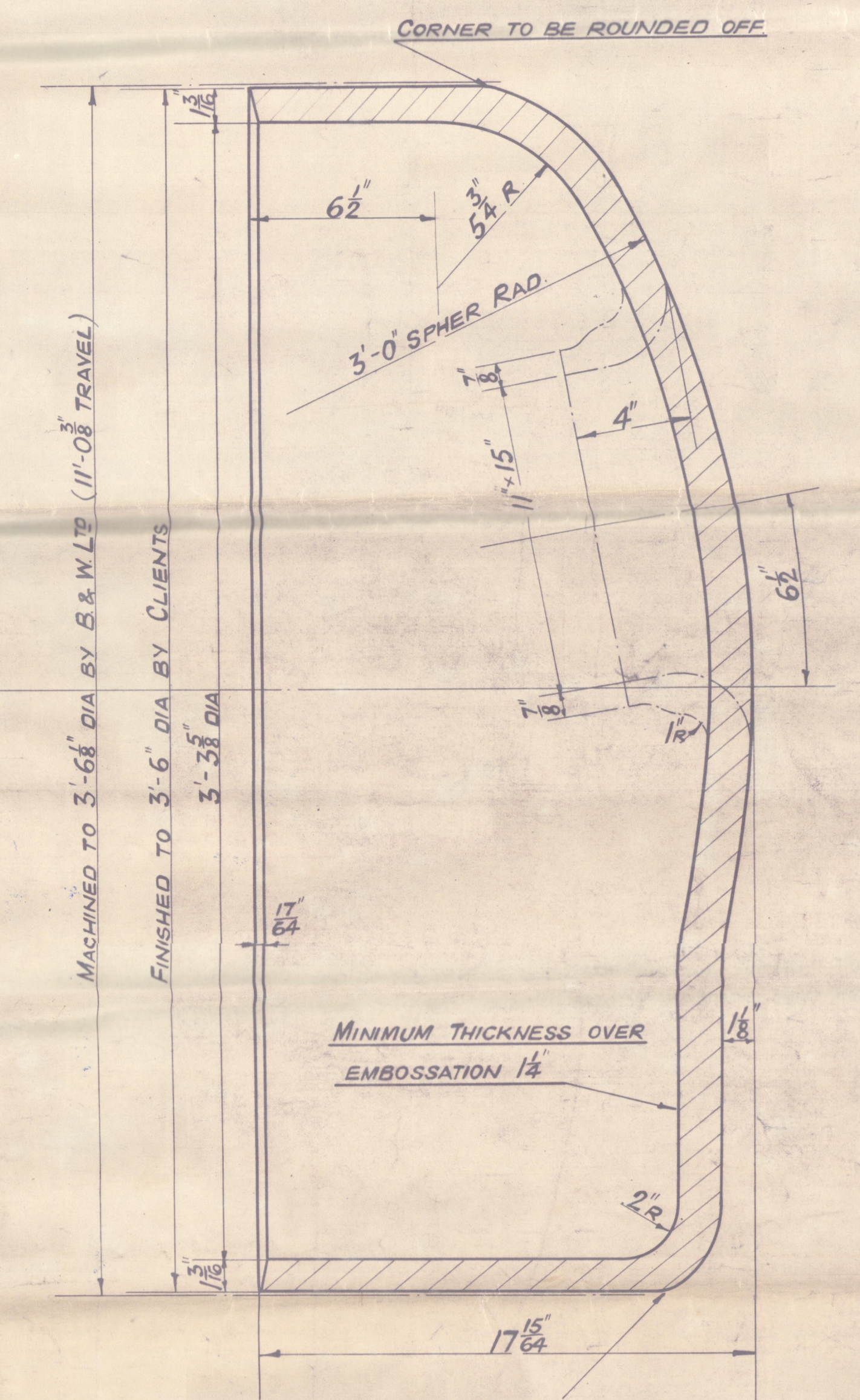


SECTION THRO' TOP RETURN TUBE HOLES

ENLARGED VIEW SHEWING
GROOVE IN TUBE SEAT



SECTION THRO' DOWNTAKE TUBE HOLES



DETAIL OF M.S. DRUMHEADS
MADE FROM PLATE 1 1/8" THICK

S.V.L. 450 LBS./0"

T.P. 725 LBS./0"

BABCOCK & WILCOX LIMITED
RENFREW

THIS DRAWING NOT ALTERED				
FROM	TO	DATE	ON ACCOUNT OF	INITIALS
6015/133	6015/133A	2-3-34	L.O. LETTER 1-3-34	

DETAIL OF 3'-6" DIA DRUMS FOR MARINE BOILERS.

20 SECTIONS WIDE 7+2+1 HIGH TUBES 9'-6" LONG

HEATING SURFACE 3585 SQ. FT.

1 OFF AS DRAWN FOR BOILER 'E'

1 OFF TO OPPOSITE HAND FOR BOILER 'F'

PER SHIP

TWO SHIPS

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DRAWN BY	26-2-34
TRACED BY	M.F.J.
CHECKED BY	15-3-34
PASSED BY	24-3-34

CONTRACT 6/1289 & 90

DRG. NO. 6015/133A

712

Steam Drums
for Boilers

20 sections wide

T S S ORCADES
BARROW REPORT 2662



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Lloyd's Register
Foundation

W204-0234