

Lloyd's Register of Shipping.

(Report on Vessel No.

42840

Port

Glasgow

No. 91

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
~~Castings~~, manufactured by Dumfries & Co
 of Dumfries for the Vessel No. 42840, being built
 by S. J. "Argentine" of Glasgow
 have been inspected by me as set forth below and found to be, so far as can
 be seen, Sound

Forwarded to a Stephen Low & Co. Glasgow.
also Rudder plate fitted satisfactory
A.F.

on Forgings or Castings.

Lloyd's

No. 91

A.F.

Alexander Fletcher

Bottom & Am.

Glasgow 26/6/1923

	STERN FRAME.	RUDDER FRAME.	STEM.
Material		<u>SM. Eng. Steel</u>	
Made		<u>Large</u>	
Dimensions		<u>11' 6" 8 1/2" dia</u>	
Process on Inspection		<u>Large Machine</u>	
When Inspected		<u>14/6/1923 & 22/6/1923</u>	
CASTINGS.			
on Standard Test Pieces.			
Test—			
as per square inch		<u>30-8</u>	
Tension per cent.		<u>20</u>	
Bending Test—		<u>180</u>	
angle before fracture			
Test—			
light from ground			
Working Test—			
made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

No for plan

Fee (if any chargeable) £

4-16-6

Weight

10-1-0-0

To be paid at

Glasgow

A/c

24/6/23.

Monthly A/c

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

I. T.

W202-0069