

Lloyd's Register of Shipping.

(Report on Vessel No. 42870 Port Glasgow)

No. 91

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Dumfries Iron Works Co of Dumfries for the Vessel No. 42870, being built by Sir J. Buchanan of Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Forwarded to a Stephen Son & Co. Glasgow.
also Rudder plate fitted satisfactory

on Forgings or Castings.

Lloyd's

No. 91

A.F.

Alexander Fletcher

Bottom & Ann.

Glasgow 26/6/1923

	STERN FRAME.	RUDDER FRAME.	STEM.
Material		<u>SM. Eng. Steel</u>	
Made		<u>Glasgow</u>	
Dimensions		<u>11" x 8 1/2" dia</u>	
Process on Inspection		<u>Leaving Machine</u>	
When Inspected		<u>14/6/1923 & 22/6/1923</u>	
CASTINGS.			
on Standard Test Pieces.			
Tensile Test—		<u>30-8</u>	
Strength per square inch		<u>20</u>	
Elongation per cent. ...		<u>180</u>	
Bending Test—			
Angle before fracture			
Test—			
Weight from ground ...			
Working Test—			
Made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

No for plan

Fee (if any chargeable) £ 4-16-6

Weight 10-1-0-0

To be paid at

Glasgow

24/6/23.

Monthly A/c

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

L. T.

W202-0069

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Lloyd's Register
Foundation

E.E.P.