

COPY.

B.F.137/67.

J.M.D.

From STEWARTS and LLOYDS, Limited, Coatbridge.

Messrs Richardson Westgarth & Co., Ltd., Order of 24/11/13. No8283.

3 - 5.1/4" Bent x 5/16" ^{Nom. Bore} 4.1/2

With forged flanges to dimensions specified, welded on with a fillet at back, faced plain, across at right angles to the axis of the tube, turned on edge, but not drilled for bolts. Faces of flanges to be exactly parallel to one another. Expansion Bends. Lapd. W.I. Tubes. Main Steam Pipes Tubes. For a working pressure of 180 lbs. per sq. inch. Tested to 540 lbs. per sq. inch. To Lloyds tests and inspection. Anneal all tubes that have been locally heated. Each tube to have a clear lapweld throughout, and to be quite free from the insertion of glut pieces, patches etc., arising from imperfect workmanship. For Engine No. H.2307.

A.M. Leonard
29 JAN. 1914
GLASGOW



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