

REPORT ON MACHINERY.

Received at London Office

MON OCT 1919

Date of writing Report 17th Oct 1919 When handed in at Local Office 10 Port of Belfast
 No. in Survey held at Belfast Date, First Survey 17th Oct 1918 Last Survey 16th Oct 1919
 Reg. Book. PS New Toronto (Number of Visits 49)
 Master Belfast Built at Belfast By whom built Karland & Wolff L^{td} Tons { Gross 6568
 Engines made at Belfast By whom made - when made - Net 4044
 Boilers made at Belfast By whom made - when made -
 Registered Horse Power 578 Owners Edw Dempster & Coys L^{td} Port belonging to Liverpool
 Nom. Horse Power as per Section 28 578 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

ENGINES, &c.—Description of Engines Single Row Single Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 27-44-73 Length of Stroke 48 Revs. per minute 79 Dia. of Screw shaft 14.76 Material of J. Steel
 as fitted 15.75 screw shaft
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight
 in the propeller boss Yes If the liner is in more than one length are the joints burned ✓ If the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive ✓ If two
 liners are fitted, is the shaft lapped or protected between the liners ✓ Length of stern bush 63"
 Dia. of Tunnel shaft 13.33 as per rule 13.99 Dia. of Crank shaft journals 13.875 as fitted 14.75 Dia. of Crank pin 14.3 Size of Crank webs 28 x 9 Dia. of thrust shaft under
 collars 15" Dia. of screw 17.9 Pitch of Screw 16-6" No. of Blades 4 State whether moveable No Total surface 100 sq ft.
 No. of Feed pumps 2 Diameter of ditto 4 1/2" Stroke 24" Can one be overhauled while the other is at work Yes
 No. of Bilge pumps 2 Diameter of ditto 4 1/2" Stroke 24" Can one be overhauled while the other is at work Yes
 No. of Donkey Engines See Suction pumps sheet No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room 4-3 1/2" In Holds, &c. 8-3 1/2", 2-4 1/2", 1-3", 6-2 1/2"

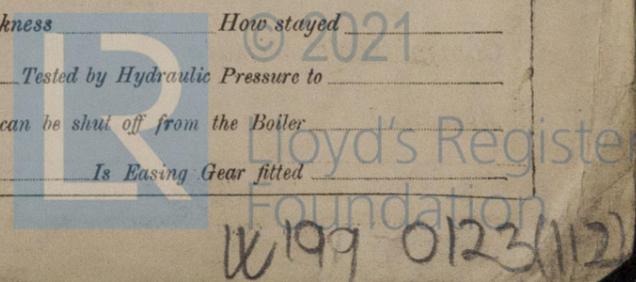
No. of Bilge Injections / sizes 13" Connected to condenser, or to circulating pump Pumps a separate Donkey Suction fitted in Engine room & size 3 1/2"
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible ✓
 Are all connections with the sea direct on the skin of the ship Yes - Except main tank suction they Valves of Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line Both
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers Fore hold Suctions How are they protected Iron Casings
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes
 Is the Screw Shaft Tunnel watertight Yes Is it fitted with a watertight door Yes worked from Upper deck

BOILERS, &c.—(Letter for record SP) Manufacturers of Steel D. Calville & Sons L^{td}
 Total Heating Surface of Boilers 7668 sq ft Forced Draft fitted Yes No. and Description of Boilers 3 Single Tube Cylind^r
 Working Pressure 180 lbs sq Tested by hydraulic pressure to 360 lbs sq Date of test 24-9-19 No. of Certificate 554
 Can each boiler be worked separately Yes Area of fire grate in each boiler 63 1/2 sq ft No. and Description of Safety Valves to
 each boiler 2 Docket Spring Area of each valve 9.62 sq Pressure to which they are adjusted 185 lbs Are they fitted with easing gear Yes
 Smallest distance between boilers or uptakes and bunkers or woodwork about 14" dia. of boilers 15'-6" Length 11'-6" Material of shell plates Steel
 Thickness 1 1/4" Range of tensile strength 28-32 tons Are the shell plates welded or flanged No Descrip. of riveting: cir. seams Lap Jt
 long. seams Butt Jt Diameter of rivet holes in long. seams 1 1/16" Pitch of rivets 9 1/2" ~~Top of plates or width of butt straps~~ 19 1/2"
 Per centages of strength of longitudinal joint rivets 88.1 Working pressure of shell by rules 182 lbs Size of manhole in shell 16" x 12"
 Size of compensating ring Plate flanged and Description of Furnaces in each boiler 3 Weighton Material Steel Outside diameter 58 3/16"
 Length of plain part 5" Thickness of plates 3 1/2" Description of longitudinal joint Weld No. of strengthening rings 0
 Working pressure of furnace by the rules 188 lbs Combustion chamber plates: Material Steel Thickness: Sides 23/32" Back 1/4" Top 23/32" Bottom 23/32"
 Pitch of stays to ditto: Sides 10 1/2 x 9 1/4" Back 10 1/2 x 8 3/4" Top 10 1/2 x 9 1/4" stays are fitted with nuts or riveted heads Nuts Working pressure by rules 180 lbs
 Material of stays Steel Area at smallest part 2.39-3.49 sq supported by each stay 98 1/2 sq Working pressure by rules 186 lbs End plates in steam space:
 Material Steel Thickness 1 1/2" Pitch of stays 2 1/4 x 2 1/2" How are stays secured Nuts Working pressure by rules 180 lbs Material of stays Steel
 Area at smallest part 8.29 sq Area supported by each stay 4.59 sq Working pressure by rules 187 lbs Material of Front plates at bottom Steel
 Thickness 3/32" Material of Lower back plate Steel Thickness 27/32" Greatest pitch of stays 13 1/2 x 8 1/4" Working pressure of plate by rules 189 lbs
 Diameter of tubes 2 1/4" Pitch of tubes 4 x 3 1/2" Material of tube plates Steel Thickness: Front 31/32" Back 3/4" Mean pitch of stays 12 x 7 1/4"
 Pitch across wide water spaces 13 1/2" Working pressures by rules 181 lbs Girders to Chamber tops: Material Steel Depth and
 thickness of girder at centre 10" x (3 x 2) Length as per rule 35 9/16" Distance apart 10 5/8" Number and pitch of stays in each 3-9 1/4"
 Working pressure by rules 182 lbs Steam dome: description of joint to shell ✓ % of strength of joint -
 Diameter - Thickness of shell plates - Material - Description of longitudinal joint - Diam. of rivet holes -
 Pitch of rivets - Working pressure of shell by rules - Crown plates - Thickness - How stayed -

SUPERHEATER. Type - Date of Approval of Plan - Tested by Hydraulic Pressure to -
 Date of Test - Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler -
 Diameter of Safety Valves - Pressure to which each is adjusted - Is Easing Gear fitted -

If not, state whether, and when, one will be sent

2m.118. T.



Belfast

IS A DONKEY BOILER FITTED? No

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:—

See other sheet

The foregoing is a correct description,

For HARLAND & WOLFF Ltd.

J. Hebbek

Manufacturer.

Dates of Survey while building

During progress of work in shops - 1918-17-19

During erection on board vessel - 16-10-19

Total No. of visits 49

Is the approved plan of main boiler forwarded herewith?

Dates of Examination of principal parts - Cylinders 17 Slides 1-18 Covers Pistons Rods

Connecting rods 25-8-19 Crank shaft 23 - Brass shafts Piston shafts Screw shaft 3-5-19 Propeller 1-7-19

Stern tube 1-7-19 Steam pipes tested 18-1-19 Engines and boiler seatings 1-7-19 Engines holding down bolts 15-9-19

Completion of pumping arrangements 6-10-19 Boilers fixed 25-9-19 Engines tried under steam 9-10-19

Completion of fitting sea connections 8-7-19 Stern tube 21-9-19 Screw shaft and propeller 21-9-19

Main boiler safety valves adjusted 6-10-19 Thickness of adjusting washers 6-11-19

Material of Crank shaft S. P. Identification Mark on Do. 7-5-19 Material of Thrust shaft do Identification Mark on Do. do

Material of Tunnel shafts do Identification Marks on Do. do Material of Screw shafts do Identification Marks on Do. do

Material of Steam Pipes W. Iron Test pressure 540 lbs

Is an installation fitted for burning oil fuel No Is the flash point of the oil to be used over 150°F.

Have the requirements of Section 49 of the Rules been complied with

Is this machinery duplicate of a previous case? No If so, state name of vessel New Texas

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery of this vessel has been constructed under Special Survey, and in accordance with the Rules. The materials and the workmanship are of good description, and on trial in Belfast Lough, the machinery worked satisfactorily. In our opinion, it is eligible for record + L.M.C. 10-19 with notation "Forced Draft + Electric Light"

It is submitted that this vessel is eligible for THE RECORD. + L.M.C. 10-19. F.D.

J.W. 22/10/19. A.P.

R.F. Bewick Engineer Surveyor to Lloyd's Register of Shipping.

Percentage	£	When applied for.
The amount of Entry Fee	3	18-10-19
Special	45	25/10/19
Donkey Boiler Fee	15	15-10-19
Travelling Expenses (if any)	36	19/11/19
Charitable		

Committee's Minute 24.10.19
Assigned + L.M.C. 10-19
F.D.

SS. New Toronto

Auxiliary Pumps
Feed 9 1/2" x 7" x 18"
General 9 1/2" x 7" x 18"
Ballast 10 1/2" x 14" x 24"
Fresh Water 3" x 3" x 4"

- Principal items of Spare Gear
- 2 Connecting rods top end bolts & nuts
 - 2 - - - - - Bottom
 - 2 Main bearing bolts & nuts
 - 6 Shaft coupling bolts
 - 2 Feed pump valves
 - 2 Belts
 - 3 Main feed check valves
 - 3 Donkey - - - - -
 - 4 Spindle fan - - - - -
 - 1 Feed pump escape valve spring
 - 50 Bolts & nuts
 - 1 C.I. Solid propeller
 - 12 Condenser tubes
 - 50 - - - - - ferrules
 - 6 psi pump valves
 - 1 Spare Fan engine
 - 1 L.P. slide valve spindle
 - 1 Valve cover & spindle main boiler stop valve
 - 1 - - - - - screw

R.F. Bewick

Certificate (if required) to be sent to this office.

