

For the information of Surveyors and the Committee only.

Received at

Office

# Lloyd's Register of Shipping.

(Report on Vessel No.

Port Middlesbrough.

No. 5622.

## SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~or Castings~~, manufactured by Messrs. The Darlington Forge Ltd., repaired of Darlington for the Vessel ~~the~~ "Montenol", being ~~built~~ by Greenock Dockyard Co. Ltd., of Greenock have been inspected by me as set forth below and found to be, so far as can be seen, sound.

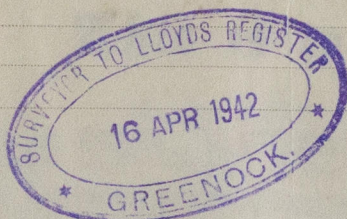
on Forgings ~~or Castings~~.

Lloyd's

No. 5622.

ERB.28.1.42. 1 - Rudder Stock.

Middlesbrough.



E.R. Port.

LR

	STEEL FRAME.	RUDDER FRAME.	STEM.
Material ...	S.M. Acid O.H. Steel.		
made ...	Forged.		
annealed ...	Treated.		
Dimensions ...	To plan.		
Process on Inspection ...	Machined.		
When Inspected	8.12.41 to 28.1.42.		
CASTINGS.	H7765		
Tests on Standard Test Pieces.	T B		
Plate Test—			
Plate Tensile.			
is per sq. in...	32.0 32.0		
Point.			
is per sq. in...	- -		
Extension per cent.			
.....inches	29.0 30.0		
of Area % ...			
Bending Test—			
angle before fracture	180°WF. 180°WF.		
Test—			
Height from ground ...	- -		
Welding Test—			
made according to Rules and found satisfactory ...	- -		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

O.N.185338

t. c. q. lbs.  
Weight - 3 - 17 - 2 - 0

Fee (if any chargeable) £ 2 : 18 : 6

To be paid at Middlesbrough.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

40. T. (MADE AND PRINTED IN ENGLAND)

Fee (per Section 29) BS.4.42. £ 4.0.0. Fees applied for

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Foundation

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